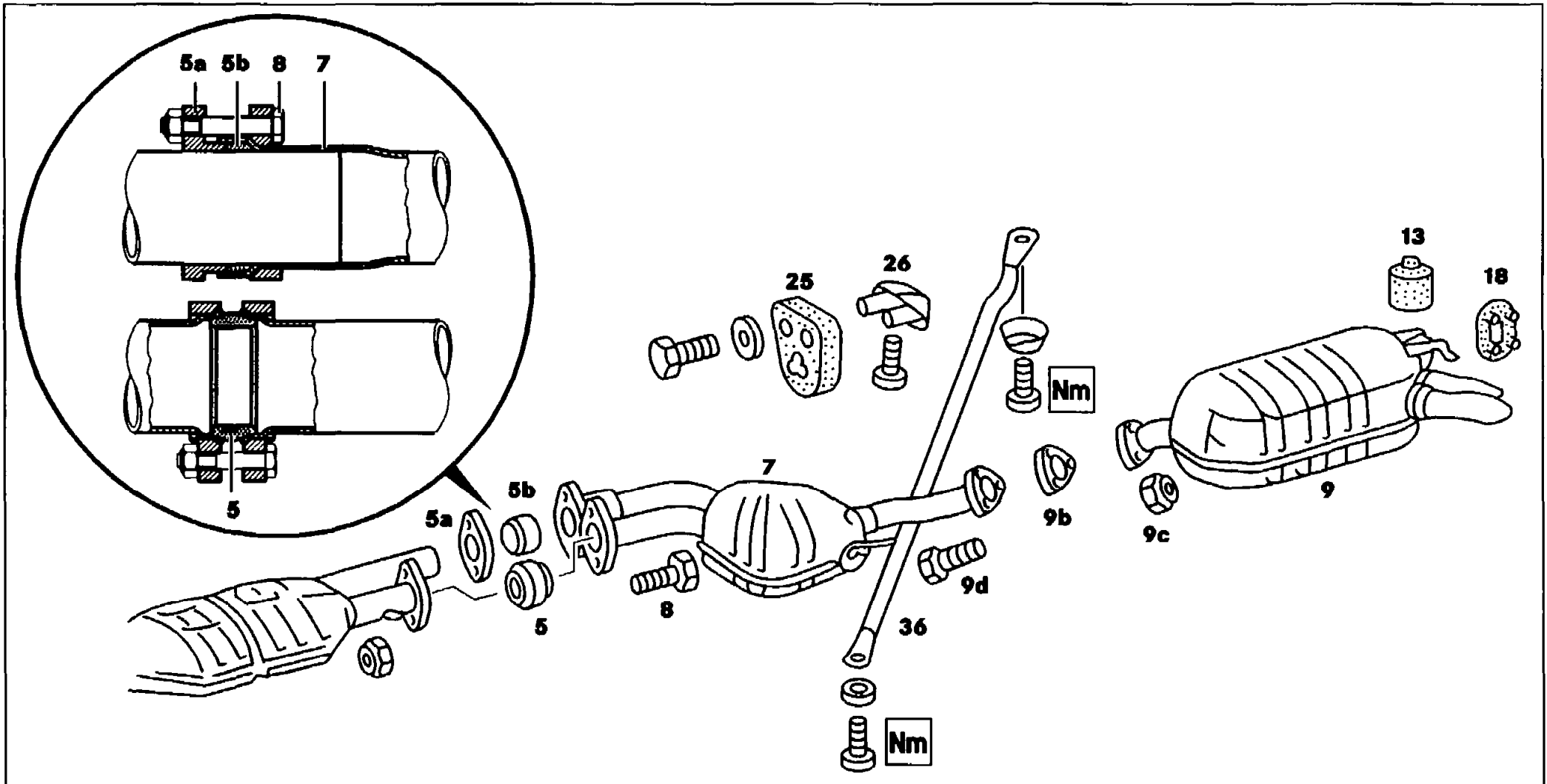







C7	AR49.10-P-7280FA	Removing and installing exhaust system downstream of flanged connection	5.7.94
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ENGINE 104.943/991, 119.97, 120.98
in MODEL 129



	Removal, installation		
1	Separate bolted connection (9c, 9d)		BA49.10-P-1002-01A
2	Replace 3-hole flat gasket (9b)	Ensure part is correctly installed	
3	Detach rear muffler (9) from rubber ring (18)		WH58.30-Z-1001-19A
4	Remove left frame cross strut (36)	 replace self-locking bolts	BA61.10-P-1001-01A
5	Separate bolted connection (8)		BA49.10-P-1002-01A
6	Detach hanger plate (25) and tensioning plate (26)		
7	Take off center muffler (7)		
	Checking		
8	Check whether sintered seal (5), flange (5a), graphite sealing ring (5b) can be re-used	replace, if necessary. Ensure parts are correctly installed	
9	Check hanger plate (25), rubber stop (13) and rubber ring (18)	replace, if necessary	
10	Install in the reverse order		

 Exhaust system

Number	Designation	Engine 104, 120	Engine 119
BA49.10-P-1002-01A	Flange connection to exhaust pipes	Nm 20	20

 Frame floor

Number	Designation	Model 129
BA61.10-P-1001-01A	Self-locking bolt of rear cross strut to frame floor	Nm 120

Commercially available tools (see Workshop Equipment Manual)

Number	Designation	Make (e.g.)	Order number
WH58.30-Z-1001-19A	Hook wrench	Hazet	2184-2