

03 Crank assembly

Designation	Nature and reason for modification	Production breakpoint	Op. no.
Bolts of two-mass flywheel, driven plate	Bolt for attaching driven plate and two-mass flywheel standardized	05/95	03-4100 03-4620

05 Engine timing, valves

Designation	Nature and reason for modification	Production breakpoint	Op. no.
Camshaft bearing caps	Elimination of dowel sleeves, bearing cap centers itself over the bearing points of the camshaft.	01/93	05-2200
Valve springs	Conversion from cylindrical to conical shape	11/93	05-2500
Valve guides	Sintered material		
Valve guides	Outer Ø 12.5 was 13.5		

13 Belt drive

Designation	Nature and reason for modification	Production breakpoint	Op. no.
Tensioning pulley	Diameter modified	01/96	13-1200 13-1240