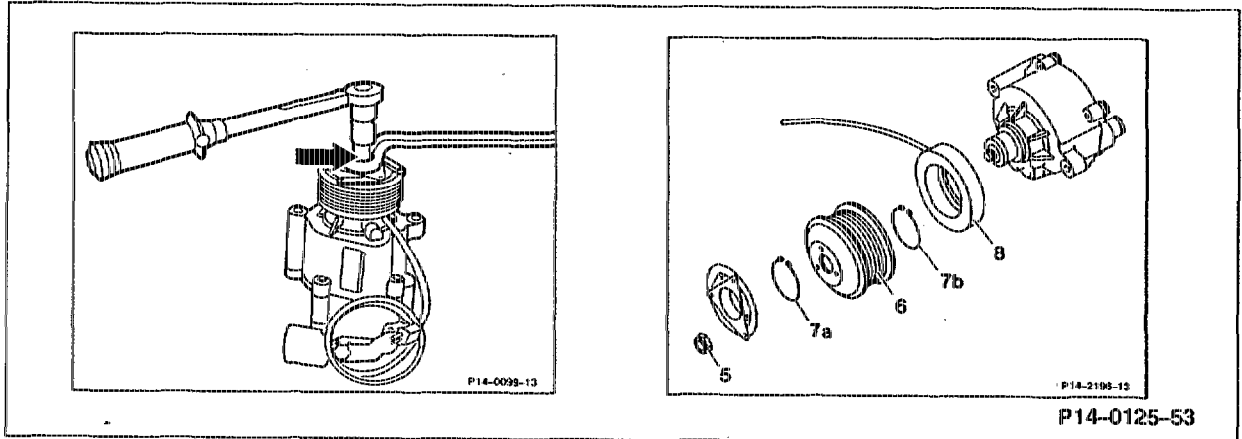


# 14-7264 Removing and installing electromagnetic clutch

Preceding work:  
 Removing and installing air pump (14-7251)

Operation No. of operation texts and work units or standard texts  
 and flat rates:  
 14-7264



- |                           |   |
|---------------------------|---|
| Nut (5) .....             | unscrew, screw on by holding tight with hexagon socket (arrow).<br>Tightening torque $35 \pm 5$ Nm. |
| Retaining ring (7a) ..... | remove, install.  |
| Drive gear (6) .....      | pull off, fit on.   |
| Retaining ring (7b) ..... | remove, install.  |
| Electromagnet (8) .....   | take off, fit on.   |