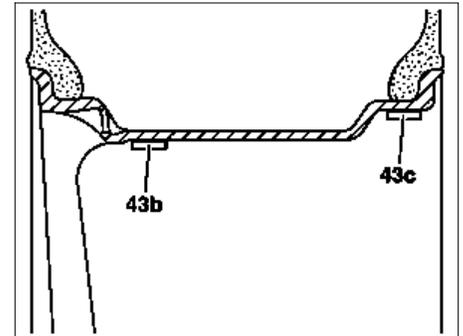


MODEL 124, 129, 140, 163, 168, 170, 171, 202, 203, 208, 209, 210, 211, 215, 220, 230, 231, 240

MODEL 414

43b Adhesive weight

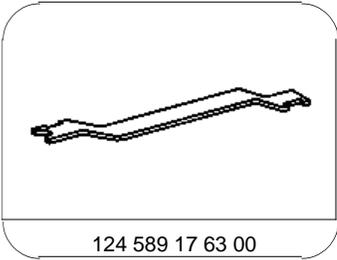
43c Adhesive weight



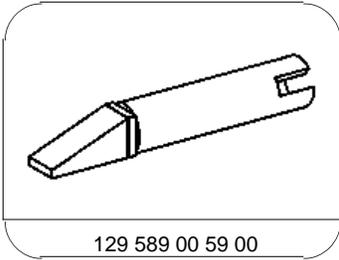
P40.10-0215-01

		Balancing	
		Notes on tire flat spots	AH40.10-P-1030-01A
1.1		Remove wheel balance weight (43a) with retaining clamp	*124589176300
1.2		Remove adhesive weights (43b, 43c) using removal tool	*129589005900
		Use adhesive weights on light alloy disk wheels with restricted installation conditions.	
		Clean	
2		Clean wheels if necessary.	Dirt on the tire or disk wheel cause incorrect measurement results when balancing and it is therefore essential that dirt be removed before balancing .
		Balance wheels while stationary	
3		Mounting centering sleeve	Centering cone gotis://F_40.1_02.0
4		Check wheels for radial run-out	The wheel's radial runout must measure no more than 1.0 mm. On steel rims, by rotating the tire if necessary, a more favorable position of the two parts relative to each other can be reached, but only if with certainty there are no flat spots.
5		Fasten wheels to stationary balancing machine and balance them	Use approved balancing machines only and observe manufacturer's operating instructions. The residual imbalance on each side of the wheel may not exceed 10 grams. Model 140 and model 210 with code (979) Special protection version adjustment value on balancing machine for special protection vehicles with CTS wheel
		Balance wheels dynamically	
6		Switch off electronic stability program (ESP)	
7		Close vehicle doors, hood and trunk lid	
		Danger!	
8		Risk of death caused by being drawn into rotating vehicle parts	AS00.00-Z-0004-01A
		Do not insert your hand into rotating parts. Wear closed and snug-fitting work clothes. Secure area of rotating vehicle components against unauthorized access.	
		Use approved balancing machines only and observe manufacturer's operating instructions.	
		● Wheels may only be finish-balanced on the vehicle after they have been statically balanced.	
		● Balance sheet steel disk wheels <u>with</u> wheel caps.	
		● Drive the rear wheels with the engine only otherwise the rear axle center assembly will be damaged.	

		Model 124.2/3 Balance wheels on vehicles with 4MATIC.	AR40.10-P-1040-02A
9	Switch on electronic stability program (ESP)		



Assembly tool



Removal tool