

Component and Weight	Weight	Original Weight	Wear (g/1000h)	Wear (g/1000h)	Wear (g/1000h)	Wear (g/1000h)
Steel	1.0000	1.0000	0.0000	0.0000	0.0000	0.0000
Copper alloy	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Graphite	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Moisture	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Residual	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Wear rate	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Wear rate	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Wear rate	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Wear rate	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Wear rate	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Wear rate	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Wear rate	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000

### DESCRIPTION

#### Steel Component

Material	Material
Steel	Single shot gas carburized, 50% probability for 4750000
Spring steel	Double internal spring, 440 C, 4750000, 440 C, 4750000
Number of windings	2.1
Coil diameter	0.0000
Coil thickness	0.0000
Coil length	0.0000
Coil diameter (in)	0.0000 (0.0000)

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\* Weight may vary with tolerance for wear depending on the amount of wear on the bearing. All weights are approximate values.

Part	Weight	Wear (g/1000h)	Part	Weight	Wear (g/1000h)
Number 1	Weight 1.0000	Wear 0.0000	Number 2	Weight 1.0000	Wear 0.0000
Number 2	Weight 1.0000	Wear 0.0000	Number 3	Weight 1.0000	Wear 0.0000

#### Component Weight/Measurement for 2002 Component 100% S

Weight (g)	1.0000
Wear (g/1000h)	0.0000
Wear rate (g/1000h)	0.0000

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Weight (g)	1.0000
Wear (g/1000h)	0.0000
Wear rate (g/1000h)	0.0000

**TRANSMISSION RATIOS**

	5-Speed Manual Gear		5-Speed Automatic Gear	
	1st	2nd	1st	2nd
1st gear (overall)	2.867:1.00	1.53:0.51	2.867:1.00	1.53:0.51
2nd gear (overall)	2.169:0.46	1.10	2.169:0.46	1.10
3rd gear (overall)	1.604:0.35	0.63	1.604:0.35	0.63
4th gear (overall)	1.250:0.27	0.47	1.250:0.27	0.47
5th gear (overall)	0.944:0.21	0.33	0.944:0.21	0.33
Final Drive Ratio	3.07	3.07 (3.04 (4.0))	3.07	3.07 (3.04 (4.0))
<b>Calculated RPM* and MPH in Top Gear</b>				
1000rpm 1st G	1120rpm	1700rpm	1000rpm	1667rpm
1000rpm 2nd G	1667rpm	2169rpm	1667rpm	2169rpm
1000rpm 3rd G	2000rpm	2169rpm	2000rpm	2169rpm

\* Refer to rotation table up of this page for gear conversion of the vehicle's final drive for the transmission

**WHEEL AND WHEELS**

Power Steer	Wheel	Hub	Wt	Offset	Toe	Wet	Wet	1.25	Wt
			P#	mm	mm	mm	mm	mm	mm
PowerSteer	1.5x15	all years	PS#	1.5x15	100-10-100 04	7.50	24.00	0.00	110.00
PowerSteer	1.5x15	all years	PS#	1.5x15	100-10-100 04	7.50	24.00	0.00	110.00
PowerSteer	1.5x17	all years	PS#	1.5x17	100-10-100 17 0.75	24.00	0.00	110.00	
Expend 2H	4.5x15		PS#	1.5x15	100-10-100 07 7.50	24.00	0.00		

Notes: 1) All steering: ABS steering only. 2) 1st gear only. 3) 4th gear only. 4) 5th gear optional. 5) 1.25mm is only on power-steer systems according to weight and options. 6) Final Drive only. 7) 1.25mm is only on 2004 GM vehicles with power steering, and 4-wheel drive. Wheel and tire size printed on equipment. 8) 1.25mm is the distance of wheel. 9) 1.25mm is the distance of wheel.

**BODY INDICATORS**
**Standard Sedan Body Package (Expend 2H)**

Part#	Component	Material
PS1000	Front quarter of door incorporating bumper assembly and driving wing recessed	PU/PS
PS1001	Side door	PU/PS
PS1002	Rear seat incorporating bumper assembly	PU/PS
PS1003	Rear back bumper	PU/PS (optional)
PS1004	Rear wing of left integrated bumper	PU/PS (optional)

**Expend Sedan Body Package (Expend 2H)**

PS1005	Hemorrhoid or door incorporating bumper assembly and driving wing recessed	Reinforced PU/PS
PS1006	Lower door panel (Expend)	Reinforced PU/PS
PS1007	Hemorrhoid side door	Reinforced PU/PS
PS1008-1	Hemorrhoid rear seat	Reinforced PU/PS
PS1008-2	4 passenger bumper	Reinforced PU/PS (optional)

**Standard Sedan Body Package (Expend 2H)**

PS1009	Front or rear incorporating bumper assembly and driving wing recessed	PU/PS
PS1010	Side door	PU/PS
PS1011	Rear seat incorporating bumper assembly	PU/PS
PS1012	Rear top rear panel	Acrylic glass (optional)

**Performance Performance**

	GM	4AT (Standard)	4AT (Option)
Eng Coefficient	0.24	0.27	0.26
Subcomponent with engine 2H		- 4AT (Standard)	- 4AT (Option)

# FEATURE TEST



An aesthetic improvement? Responsive in color—catalytic body kit, AMG's 320E looks great even when it's standing still.



Four-spoke steering wheel feels good but obscures instruments.



Ego-boosting AMG speedometer reads to 100 mph.



Looks standard, but on 2: AMG conversion gives 245 hp.

cially dyed bird's-eye maple (in a range of colors) or black-coded lacquer for an extra £226. Yes, spending over a thousand pounds on wood is easy.

This interior, with its British restraint, contrasts intriguingly



Leather and wood accents

Fug lives from a Chevy Cavalier?



Stratton-revised interior has an air of British restraint, contrasts with extravagant exterior. Light grey leather is edged with olive olive piping to match steering wheel and/or selector.

with the styling-bizt, Teutonic bonado exterior. In some ways the 320E's appeal would be greater sans body kit; with that hand-made interior and that superlative engine, you could still feel mean in your silver machine. You would also save £1735. Whether that matters in itself is a moot point: you will still have spent £6213 on the engine and £2220 on the wheels, tyres and suspension. Plus VAT, though these prices do include fitting.

Yes, AMG motoring is expensive. But there is a compensation: in our hands the 320E returned a remarkably frugal fuel consumption of 21.2 mpg, so once you've re-mortgaged the house to pay for the car you have the pleasure of knowing that your lender's equity is independent to run. Big thing beneficiaries. Strattons are waiting for you.

## PERFORMANCE

	AMG 320E	300E Manual	Alpha 30 Auto
<b>MAXIMUM SPEED</b>			
Standard	137.3	143.0	See text
with kit	143.0		
<b>ACCELERATION</b>			
0-30	1.6	1.8	3.1
0-40	2.0	4.3	4.2
0-50	4.2	5.8	5.1
0-60	6.0	7.6	7.2
0-70	8.1	10.3	9.1
0-80	10.6	13.5	11.4
0-90	13.4	17.2	14.2
0-100	17.0	22.1	17.8
Stand %	14.4	16.0	15.4
	in	in	in
0-30	sec	sec	sec
20-40	1.3	1.5	2.4
30-50	2.4	3.5	2.4
40-60	3.1	4.7	3.0
50-70	3.9	5.9	3.6
60-80	4.5	6.5	4.2
70-80	5.3	7.3	5.1
80-100	6.4	11.0	6.9
<b>FUEL CONSUMPTION</b>			
Overall	21.2	25.2	18.7

**ROAD AMERICA WEEKEND**

On June 5-7, 1987, over 150 guests enjoyed a rare opportunity to experience first-hand the superb looks and breathtaking performance of a bevy of AMG-modified Mercedes. AMG's Road America Weekend was designed to give owners and guests a chance to drive a variety of Mercedes cars at high speeds under safe, controlled conditions. Action shots of the cars that participated are shown throughout the pages of this Technical Guide.

(A) The three day event began with a tour of AMG's Westmont, Illinois facility before enjoying a luncheon prepared by Jean Banchet, of the world-famous La Franciscas Restaurant. Here the AMG Hammer provides a fitting backdrop as guests dine al fresco.



(B) As the guests arrived Friday night, they were greeted by a line-up of AMG-equipped Mercedes. Shown here are the 300E 3.2, 190E 2.3 and 3.0, 500SE Widebody and a 560SEC.



(C) The 190E 2.3 leads the pack of cars early Saturday morning, as the driving instructors look to the cars for a few warm-up laps prior to their classroom sessions.



(D) Before the guests could buckle up behind the wheel, they were treated to two hours of classroom instruction in high performance throttle, braking and line techniques.



(E) After the classes ended, the guests made their way to the pits where the cars were in the final stages of preparation for the on-track driving sessions.



(F) A 190E 3.2 gets the signal to leave the pits as one of the driving instructors takes the student guests for a tour of the four mile track.



(G) Hans-Werner Aufrecht, the founder of AMG, was present during the weekend and was much in demand by members of the press.



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SSION

	4-Speed Automatic with Torque Converter (5-Speed Manual Available Spring, 1988)			
	DB	AMG	AMG	AMG
1st gear (overall)	3.68	(9.09)	(9.75)	(10.26)
2nd gear (overall)	2.41	(5.95)	(6.39)	(6.80)
3rd gear (overall)	1.44	(3.56)	(3.82)	(4.06)
4th gear (overall)	1.00	(2.47)	(2.65)	(2.82)
Final Drive Ratio		2.47	2.65	2.82

All AMG differentials are Gleason-Torsen limited-slip (10-90%), see page 62 for information.

Calculated RPM\* at 60 MPH in Top Gear

225-50 VR 16	1960 rpm	2140 rpm	2270 rpm
235-45 2R 17	1960 rpm	2100 rpm	2230 rpm

\*Subject to variation due to slip of the gearbox (torque converter), the viscosity of oil and tire circumference.

EELS

Part # Design	Wheel	For Models	To Fit*	Offset (inch/mm)	Tire Size	Sec. Width	Diarn.	Lat. Accel.	Tire Press†
7400092 5-Spoke	7.5 x 16	all years	F	1.65-42	205-55VR16	7.99	24.88		
			R		205-50VR16	8.78	24.88	0.85	134x37
7400122 Aero	7.5 x 16	all years	F	1.57-40	205-55VR16	7.99	24.88		
			R		205-50VR16	8.78	24.88	0.85	134x37
7400108 Aero	8 x 17	all years	F	1.50-28	235-45ZR17*	9.29	25.11		
			R		235-45ZR17*	9.29	25.11	0.85	135x37

NOTES: (1) Fitment key: MR-Multi Body only; F-Front only; R-Rear (2) The tire pressures are recommended for daily use, please increase pressure according to car weight and speed. (3) Specifications are for Ford F100. All dimensions, except where noted, are for Goodyear tires.

CATIONS

Hammer Sedan Body Package Consists Of:

Part No.	Component	Material
7880392	Hammer front air dam incorporating bumper assembly with driving lamps	Reinforced PU-Rim
7880411	Lower door panels, 8 pieces	Reinforced PU-Rim
7880394	Hammer side skirts	Reinforced PU-Rim
7880405/1	Hammer rear skirt	Reinforced PU-Rim
7880406/1	3 piece trunk lid spoiler	Reinforced PU-Rim (optional)

Hammer Coupe Body Package Consists Of:

Part No.	Component	Material
7880392	Hammer front air dam incorporating bumper assembly with driving lamps	Reinforced PU-Rim
7880412	Lower door panels, 6 pieces	Reinforced PU-Rim
7880413	Hammer side skirts	Reinforced PU-Rim
7880405-1	Hammer rear skirt	Reinforced PU-Rim
7880416	3 piece trunk lid spoiler	Reinforced PU-Rim (optional)

Hammer Wide Body Package Under Development

Aerodynamic Performance

Drag Coefficient: 0.25	AMG Hammer Sedan	AMG Hammer Coupe estimated less than 0.25
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