

46 Steering

| | | Coordinates |
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| | Modification note | L 18 |
| | Technical modifications | A 1 |
| 46-0001 | Survey of steering gear | A 2 |
| 46-0002 | Survey of power steering pump, tandem pump | D 2 |
| 46-0003 | Survey of steering linkage | E 2 |
| | Checking steering | |
| 46-0110 | Checking play of steering components | H 2 |
| 46-0140 | Replacing steering gear when repairing a vehicle involved in an accident | L 2 |
| 46-3070 | Testing oil pressure of power steering pump | N 2 |
| | Steering gear and pitman arm | |
| 46-3230 | Adjusting steering gear in vehicle | A 3 |
| 46-3265 | Removing, installing and replacing sealing ring in lower housing cover | D 3 |
| 46-3400 | Removing and installing steering gear | H 3 |
| | Power steering pump | |
| 46-4000 | Removing and installing power steering pump | E 4 |
| | A. Model 201 with 4-cylinder engine up to 09/84 (V-belt drive) | E 4 |
| | B. 4-, 5- and 6-cylinder engines (single-belt drive) | H 4 |
| | C. 8-cylinder engines (single-belt drive) | L 4 |
| 46-4080 | Filling and bleeding power steering pump | O 4 |
| | Steering linkage and steering idler arm | |
| 46-6177 | Removing and installing drag link | A 5 |
| 46-6317 | Removing and installing steering idler arm, replacing plain rubber mount | D 5 |
| 46-7007 | Removing and installing tie rod | K 5 |
| 46-7202 | Replacing boot for tie rod ball joint and drag link ball joint | A 6 |
| | Steering wheel, jacket tube, steering shaft, steering lock | |
| 46-7700 | Removing, checking and installing jacket tube | |
| | A. Model 201 up to 04/84 | D 6 |
| | B. Model 124, 201 as of 04/84 | K 6 |
| 46-7740 | Dismantling and assembling jacket tube | |
| | A. Model 201 up to 04/84 | A 7 |
| | B. Model 124, 201 as of 04/84 | E 7 |
| | D. Electrically adjustable jacket tube | L 7 |
| 46-8010 | Removing and installing steering lock complete | K 8 |
| 46-8110 | Removing and installing lock cylinder | D 9 |

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| 46-8240 | Removing and installing steering wheel | G | 9 |
| | A. Steering wheel without airbag | G | 9 |
| | B. Steering wheel with airbag | K | 9 |
| 46-8300 | Removing and installing contact spiral | A | 10 |
| 46-8310 | Removing and installing steering angle sensor (N49) | E | 10 |
| 46-8340 | Removing and installing slip ring on steering wheel | G | 10 |
| | A. Steering wheel up to the introduction of contact spiral (06/93) | G | 10 |
| | B. Steering wheel as of the introduction of contact spiral (07/93, installation of slip ring) | K | 10 |
| | Programmed repair | B | 17 |

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