

46 Steering – Steering gear and power steering pump

		Coordinates
	Modification notes	L 18
	Technical modifications	A 1
		1
46-0001	Survey of steering gear	B 1
46-0002	Survey of power steering pumps (LHP)/tandem pumps (TANP)	H 1
46-0120	Checking and adjusting friction torque of steering gear	L 1
46-0140	Replacing steering gear when performing repairs to vehicle involved in accident	A 2
 Repairing steering gear		
46-0230	Important notes regarding repair of steering gear	B 2
46-0231	Removing and installing parameter steering (PML) P-valve (Y10)	D 2
46-0232	Removing, installing and checking bearing cover with pitman arm shaft	E 2
	A. Steering gear with adjusting screw at top, models 124 (except 124.034/036), 201 and 202	E 2
	B. Steering gear with adjusting screw on pitman arm shaft, model 129	A 3
46-0233	Disassembling and assembling pitman arm shaft/bearing cover	L 3
46-0234	Removing and installing adjusting screw	A 4
	A. Steering gear with adjusting screw at top, models 124 (except 124.034/036), 201, 202	A 4
	B. Steering gear with adjusting screw below, model 124.034/036, 129	B 4
	C. Steering gear with adjusting screw below, model 140	D 4
46-0235	Removing, installing and checking play compensator	G 4
	A. Version with end cover, model 124 (except 124.034/036) 201	G 4
	B. Version with screw plug, model 129	H 4
	C. Version with screw plug, models 124.034/036, 140, 202	K 4
46-0236	Removing and installing steering shaft/bearing cover, replacing radial seal ring	L 4
	A. Steering shaft bearing cover with locking ring (up to 10/87)	L 4
	B. Steering shaft bearing cover with collar (as of 10/87)	N 4
46-0238	Removing, installing and checking control valve	A 6
	A. Conventional control valve	A 6
	B. Control valve on parameter steering	D 6

	Repairing power steering pump		
46-0715	Filling and bleeding the power steering pump/tandem pump	G	6
46-0730	Disassembling and assembling power steering pump/tandem pump	L	6
	A. Power steering pump	L	6
	B. Tandem pump – models 62, 162	L	7
	C. Tandem pump – models 67, 167	D	8
	Programmed repairs	A	18

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