

		Coordinates
	Modification notes	L 18
40-0001	Test and adjustment values	A 1
	A. Vehicle level	A 1
	B. Control point of level control	D 1
	C. Front axle wheel alignment	E 1
	D. Rear axle wheel alignment	H 1
 Preparations for chassis alignment		
40-0200	General information on chassis alignment	K 1
40-0230	Attachment of Mercedes-Benz quick-clamp holders	N 1
 Vehicle level and ball point position		
40-0300	Checking and adjusting vehicle level at front and rear axles	A 2
40-0302	Checking and adjusting vehicle level on vehicles equipped with level control on front and rear axles (model 201.03)	G 2
40-0310	Checking and adjusting control point of level control	K 2
40-0321	Checking and adjusting ball point position	N 2
 Wheel alignment at front and rear axles		
40-0322	Checking and adjusting camber and caster at front axle	A 3
40-0323	Checking and adjusting toe-in at front axle	D 3
40-0325	Checking toe-out on turns	H 3
40-0331	Checking camber at rear axle	K 3
40-0332	Checking and adjusting toe-in at rear axle	L 3
 Accident measurement		
40-0400	Checking vehicles involved in or suspected of being involved in an accident ...	A 4
	A. General	A 4
	B. Preparations for distance and comparison measurement	B 4
	C. Distance and comparison measurement at front and rear axles	H 4
40-0410	Measuring rear axle carrier (removed)	D 5
40-0420	Measuring rear axle spring link, camber strut, torque strut, thrust arm and track rod	H 5
40-0425	Measuring wheel carrier	L 5
40-0451	Measuring steering knuckle	A 6
40-0452	Measuring lower wishbone	D 6
	 Programmed repairs	 A 18

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Mercedes-Benz AG
Vertrieb Personenwagen
70322 Stuttgart

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