

**42            Hydraulics, mechanics**

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		Coordinates
	Modification notes .....	L 18
	Technical modifications .....	A 1
	A. Model 124 .....	A 1
	B. Model 201 .....	B 1
	<b>Brake system</b>	
42-0010	Bleeding brake system and replacing brake fluid .....	E 1
	A. Bleeding brake system .....	E 1
	B. Replacing brake fluid .....	L 1
42-0013	Replacing brake hoses .....	D 2
42-0015	Checking brake system for leakage using pressure tester .....	K 2
42-0040	Removal and installation of mechanical stop lamp switch .....	O 2
	<b>Brake caliper</b>	
42-0100	Removal and installation of fixed caliper on front axle .....	A 3
42-0110	Removal and installation of floating caliper on front axle .....	G 3
42-0120	Removal and installation of fixed caliper on rear axle .....	N 3
42-0150	Disassembly and assembly of fixed caliper, replacement of parts according to condition .....	4
	A. Front axle .....	E 4
	B. Rear axle .....	K
42-0152	Disassembly and assembly of floating caliper, replacement of parts according to condition .....	A 5
42-0160	Checking and replacing brake pads .....	L 5
	A. Floating caliper on front axle models 124, 201, 202 (excluding 124.008/029/031/032/034/036/051/052/061/066/091/092, 201.036) .....	L 5
	B. Fixed caliper on front axle (models .008/029/031/032/034/036/051/052/061/066/091/092, 201.036) .....	G 6
	C. Fixed calipers on rear axle .....	D 7
	<b>Brake disc</b>	
42-0220	Checking, removal and installation of brake discs on front axle .....	A 8
42-0228	Checking, removal and installation of brake discs on rear axle .....	H 8
42-0260	Cleaning brake discs using cleaning pads .....	A 9

<b>Stepped tandem master brake cylinder</b>		
42-0310	Removal and installation of stepped tandem master brake cylinder .....	D 9
42-0315	Reconditioning stepped tandem master brake cylinder .....	L 9
<b>Parking brake</b>		
42-0510	Removal and installation of parking brake pedal assembly .....	H 10
42-0515	Removal and installation of hand brake lever for parking brake .....	N 10
42-0516	Removal and installation of release knob for parking brake hand lever .....	A 11
42-0520	Removal and installation of front brake control cable .....	B 11
	A. Model 124 .....	B 11
	B. Model 201 .....	E 11
42-0525	Removal and installation of rear brake control cable .....	H 11
42-0530	Removal and installation of parking brake shoes .....	K 11
42-0540	Adjusting parking brake .....	A 12

### **43      Pneumatic system**

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<b>Brake booster</b>		
43-0023	Testing check valve .....	B 13
43-0325	Checking brake booster .....	E 13
43-0350	Removal and installation of brake booster .....	L 13
	Programmed repairs .....	B 17

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