

This microfiche replaces microfiche no. 07 102 2488 91.

The previous microfiche has been revised so that it is no longer valid and should be destroyed. Items of the Trouble Diagnosis have been integrated.

For repair orders always use the operation numbers given on the microfiches "standard texts and flat rates".

A survey of the revisions and supplements is given in key words below.

| | | Coordinates |
|--|--|-------------|
| Revised work descriptions: | | |
| 91-510 | Removal and installation of rear seat belts | K 6 |
| Newly included work descriptions: | | |
| 91-165 | Eliminating noises from front seats | L 2 |
| 91-168 | Removal and installation of armrest with lifting mechanism on driver's seat (coupe) | G 3 |
| 91-173 | Modification of rear seat backrest mounting (coupe) | D 4 |

Coordinates

Revisions K 18

91 Seats and roll-over bar

Head restraints

91-060 Removal and installation of adjusting rail for head restraint B 1
 91-070 Removal and installation of guide rail for head restraint D 1

Driver's seat

91-100 Removal and installation of driver's seat E 1
 A. Sedan E 1
 B. Coupe G 1
 91-110 Removal and installation of front passenger seat K 1
 91-112 Layout and operation of backrest lock (coupe) L 1
 91-115 Removal and installation of vacuum element of driver's or front passenger seat
 (coupe) N 1
 91-119 Removal and installation of vacuum switch on driver's backrest (coupe) A 2
 91-125 Removal and installation of gear unit for backrest adjustment D 2
 91-145 Removal and installation of driver's seat height adjustment G 2
 91-162 Function diagram of backrest lock (coupe) B 2
 91-165 Eliminating noises from front seats L 2
 91-168 Removal and installation of armrest with lifting mechanism on driver's seat
 (coupe) G 3

Rear seat

91-170 Removal and installation of rear seat and rear seat backrest K 3
 A. Sedan K 3
 B. T-model M 3
 C. Coupe O 3
 D. Convertible A 4
 91-173 Modification of rear seat backrest mounting (coupe) D 4
 91-175 Removal and installation of folding armrest for rear seat (coupe) H 4

Seat coverings

91-180 Removal and installation of driver's seat cushion cover K 4
 91-182 Removal and installation of driver's backrest cover A 5
 91-190 Removal and installation of tensioning member on driver's or front passenger
 backrest D 5

| | | | |
|--------|--|---|---|
| 91-502 | Removal and installation of front belt extender | E | 5 |
| | A. Sedan and T-model | G | 5 |
| | B. Coupe | K | 5 |
| 91-506 | Function description of seat belt extender (convertible) | A | 6 |
| 91-508 | Removal and installation of complete seat belt extender | D | 6 |
| | A. Coupe | D | 6 |
| | B. Convertible | E | 6 |
| 91-509 | Removal and installation of seat belt extender rack | G | 6 |
| 91-510 | Removal and installation of rear seat belts | K | 6 |
| | A. Sedan | K | 6 |
| | B. T-model | B | 7 |
| | C. Convertible | E | 7 |
| 91-515 | Removal and installation of seat belt extender microswitch complete with lead .. | H | 7 |
| 91-520 | Removal and installation of seat belt extender control unit | K | 7 |

Roll-over bar

| | | | |
|--------|---|---|----|
| 91-800 | Function description of roll-over bar | L | 7 |
| | A. Roll-over bar | N | 7 |
| | B. Control unit | O | 7 |
| | C. Triggering solenoid | D | 8 |
| | D. Roll-over bar convenience switch (S83, S83/4) | E | 8 |
| | E. Roll-over bar indicator lamp (E30) | G | 8 |
| | F. Rear axle switches (S83/2, S83/3) | G | 8 |
| | G. Supporting and actuating elements | H | 8 |
| | H. Hydraulic unit | N | 8 |
| | I. Valve block, roll-over bar (Y57) | N | 8 |
| | J. Information from roll-over bar control unit to soft top control unit | O | 8 |
| | K. Function of crash actuation and retraction following crash actuation | A | 9 |
| 91-820 | Safety regulations for roll-over bars | B | 9 |
| 91-830 | Testing function of roll-over bar | D | 9 |
| 91-840 | Removal and installation of roll-over bar control unit | G | 9 |
| 91-845 | Function test of rear axle switches for roll-over bar (S83/2, S83/3) | K | 9 |
| 91-860 | Removal and installation of left and right rear axle switches | L | 9 |
| 91-900 | Removal and installation of roll-over bar | A | 10 |
| | Programmed repair | A | 17 |

94 Body noises

| | | | |
|--------|-----------------------------|---|----|
| 94-100 | Body noises – General | B | 11 |
| | Programmed repair | A | 18 |

97 Body sealing, corrosion protection

| | | |
|--------|--|------|
| 97-100 | General information concerning cavity preservation | B 12 |
| 97-150 | Cavity preservation following repair work | E 12 |
| | A. Detachable body components | E 12 |
| | B. Welded-in parts | H 12 |
| 97-200 | Underfloor preservation | D 13 |
| 97-300 | Engine compartment wash and preservation | E 13 |
| 97-400 | Sealing seams following repairs | G 13 |
| | A. General | G 13 |
| | B. Sealing compounds | H 13 |
| | C. Sealing seams in front end area | K 13 |
| | D. Sealing seams in door area | D 14 |
| | E. Sealing seams at rear end | K 14 |
| | F. Convertible (areas deviating from sedan) | D 15 |
| 97-500 | Permanent underfloor protection | K 15 |
| | A. General | K 15 |
| | B. Permanent underfloor protection material | K 15 |
| | C. Processing on body | O 15 |
| 97-750 | Sealing compounds for bodies | A 16 |
| 97-760 | Body glue | D 16 |
| 97-850 | Leaks at rear window and windshield | G 16 |
| | A. Sealing rear window from outside | G 16 |
| | B. Sealing rear window from vehicle interior | H 16 |
| | Programmed repair | E 18 |

Reproduction or translation, in whole or in part,
and other copying of this microfilm, regardless of type,
is not permissible without our explicit written approval.
Invalid microfilms should be destroyed immediately.

Mercedes-Benz AG
Vertrieb Personenkraftwagen
D-70322 Stuttgart

Made in Federal Republic of Germany