

**Note:** Below is a description of sealing jobs on rear window. Seal windshield equivalently.

### Sealing material

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Sealing from outside MB universal sealing compound

Tube

003 989 01 71

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Sealing from inside polyurethane glueing material

004 989 53 71 10

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### A. Sealing rear window from outside

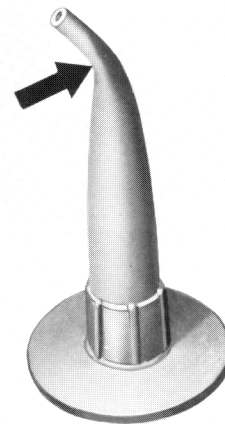
1 Heat front part of cartridge application nozzle all-around by means of a hot air blower or the like (approx. 125 °C, set to low heating capacity), bend on a fixed base and let cool down in this position.

2 Remove ornamental frame on rear window (67-220).

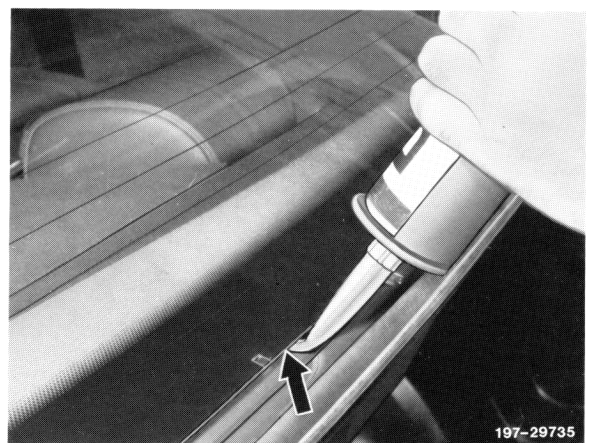
**Note:** If in an individual case the ornamental frame cannot be removed without damage, the seal can also be removed from inside vehicle (section B).

3 Press sealing material into gap between pane and body.

4 Install ornamental frame on rear window (67-220).



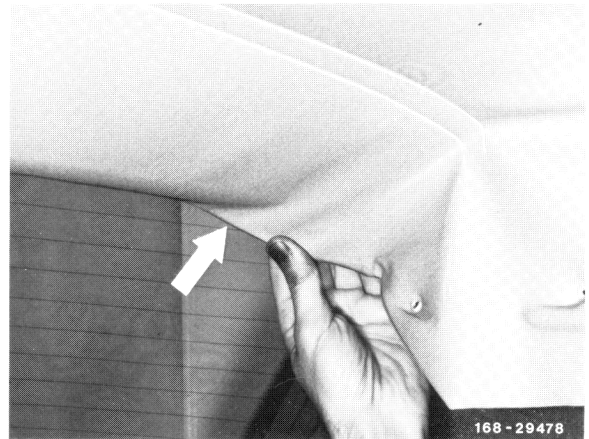
197-29733



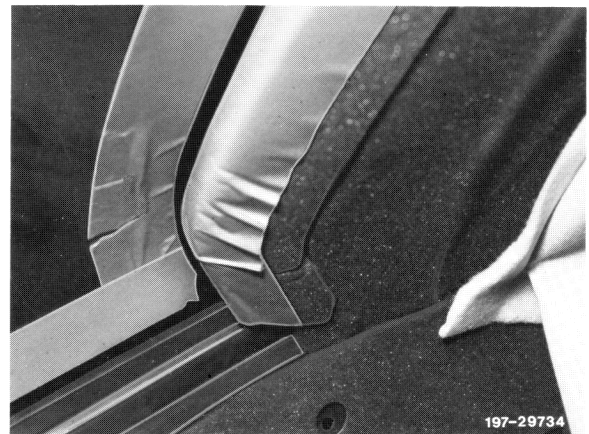
197-29735

## B. Sealing rear window from vehicle interior

- 1 Remove trim on rear pillar left and right (68-449).
- 2 Force out fastening clips of headlining left and right on rear pillar.
- 3 Disengage headlining on rear window.



- 4 Mask area on pane and body about to be sealed.
- 5 Mask hat rack and rear seat.



- 6 Press sealing material into gap between pane and body (nozzle tip dia. approx. 4 mm).
- 7 Distribute sealing material with brush.
- 8 Carefully pull off adhesive tape on pane and body.
- 9 For further installation proceed vice versa.

