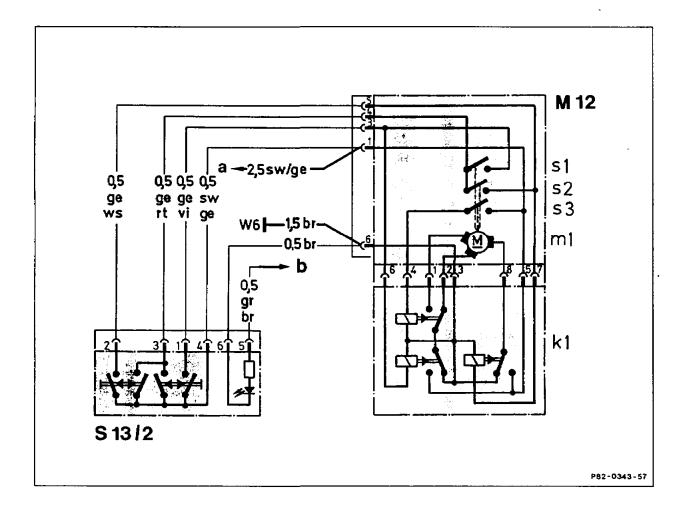
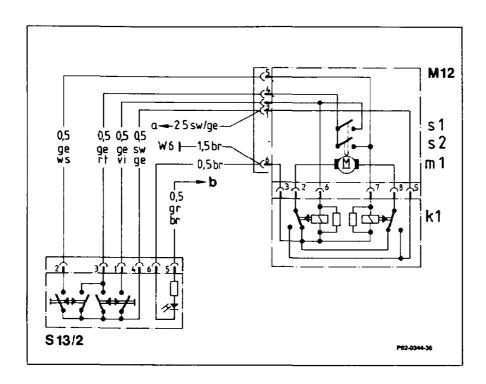
Operation no. of operation texts and work units or standard texts and flat rates:

A. 1st version (up to approx. 03/89)



M12	Tilting/sliding roof	S13/2	Electric tilting/sliding roof switch
M12k1	Tilting/sliding roof relay	W6	Ground, trunk, left wheelhouse
M12m1	Tilting/sliding roof motor	a	To plug connection, optional equipment
M12s1	End cutout "down" microswitch		block X30 contact 5 (terminal 15R)
M12s2	End cutout "closed" microswitch	b	To plug connection, optional equipment
M12s3	2nd speed microswitch		block X30 contact 4 (terminal 58d)

B. 2nd version (as of approx. 03/89)



M12	Tilting/sliding roof	S13/2	Electric tilting/sliding roof switch
M12k1	Tilting/sliding roof relay	W6	Ground, trunk, left wheelhouse
M12m1	Titting/sliding roof motor	a	Plug connection, optional equipment block X30
M12s1	End cutout "down" microswitch		contact 5 (terminal 15R)
M12s2	End cutout "closed" microswitch	b	Plug connection, optional equipment block X30
			contact 4 (terminal 58d)

Modifications of 2nd version compared to 1st version

	1st version	2nd version
Motor	3 cables	2 cables
Relay	8-pìn	6-pin
Microswitch	3 switches (colourless)	2 switches (red and yellow)
Speed stages	2	1
Interference suppression resistors in relay	_	2

The motors and relays of the 1st and 2nd versions can be interchanged. One speed stage remains. The part numbers remain unchanged.

General function

End cutout

"Raise" by means of slip clutch

"Lower" with microswitch

"Open" by means of slip clutch

"Close" with microswitch

Notes

If the slip clutch is too tightly set, the tilting/sliding roof is switched off by means of a thermal-time switch. The tilting/sliding roof is again operational after approx. 2 seconds.

The slip clutch must respond at a current consumption of maximum 18 A (specification 6-7 Nm).