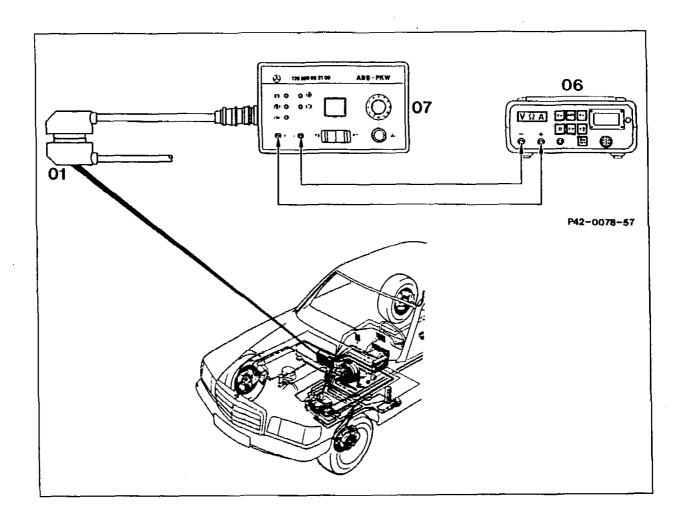
Operation no. of operation texts and work units or standard texts and flat rates: 42-0025.



01 Connector - ABS control unit (N30)

06 Multimeter 07 ABS adapter

Connection diagram

With the ignition switched off, detach connector from ABS control unit (N30) and connect to the adapter. Connect multimeter (06) to ABS adapter (07).

Special tools







Commercially available tool or tester

| Designation | e.g. Company, order no. | | |
|-------------|-------------------------|--|--|
| Multimeter | Sun, DMM-5 | | |

Complaint-related troubleshooting chart

| Complaint-related troubleshoo | ting chart | · · · · · · · · · · · · · · · · · · · | | |
|---|---|--|--|--|
| Complaint | Possible cause | Remedy Description of diagnosis Test step/adapter position | | |
| Pulsating pedal under light braking, shortly before vehicle stops | Wheel speed sensor voltage too low | 8/4–13/6, 17/4, 20/5, 23/6 | | |
| ABS malfunction indicator lamp comes on and remains on during vehicle operation | Wheel speed sensor cable interrupt | 8/4–13/6, 17/4, 20/5, 23/6 | | |
| ABS malfunction indicator lamp comes on sporadically during vehicle operation | System voltage < 11 V, too many electrical ancillaries in use | 3/1 | | |
| ABS malfunction indicator lamp on, charge indicator lamp off | Defective alternator (1 diode) | Check alternator | | |
| ABS malfunction indicator lamp and charge indicator lamp on | Defective alternator (2 diodes) | Check alternator | | |
| Model 124 4MATIC ABS malfunction indicator lamp comes on during vehicle operation and remains on until ignition is switched off | Open circuit Wheel-speed sensor | Perform electric/electronic test program for 4MATIC | | |
| | | <u> </u> | | |

Complaint-related troubleshooting chart

| Complaint | Possible cause | Remedy Description of diagnosis Test step/adapter position |
|---|--|--|
| ABS malfunction indicator lamp fails to go out when engine is started | ABS control unit (N30) connector not connected. Plug connection has bad contact. Overvoltage protection relay defective. | 1/1, 3/1 |
| ABS malfunction indicator lamp does not go out when engine is started | Diode in solenoid valve relay defective | 7/3 |
| Return pump runs when ignition key is removed | Return pump relay (A7k2) sticks | Replace relay (A7k2) |

Notes on adapter

Using this tester the complete ABS system can be checked with the exception of the electronic control unit.

Test conditions

For all test procedures with ignition **ON:** the Ed LED must light up to indicate adequate battery voltage, and all other electrical equipment must be switched off.

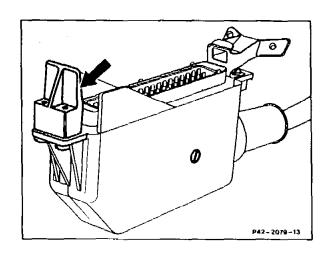


Never drive the vehicle when the ABS adapter (07) is connected.

Model 129

Before connecting, unscrew lock on plug of the ABS adapter 126 589 09 21 00.

The test and diagnosis instructions for models 124.034, 129 and 140 are described in the diagnosis manual - chassis volume 2.



Test program

| Test step/ adapter pos. | Scope of test | Measuring equipment/ test connection | Operation/ requirement | Nominal value | Possible cause/remedy |
|----------------------------------|---|--|--|---|---|
| 1/1 | Overvoltage protection relay (K1/1) | _ | Ignition: OFF | LED: All: OFF | Replace overvoltage protection relay (K1/1) (figure 3-5) |
| 2/1 | Solenoid valve relay (A7k1) | _ | Ignition: OFF | LED: All: OFF | Replace solenoid valve relay (A7k1) (figure 1) |
| 3/1 | Overvoltage protection relay (K1/1) | to ABS adapter | Ignition: ON | 11-14 V LED: ET ON 9: ON ABS malfunction indicator lamp: ON | Battery state of charge incorrect. Replace overvoltage protection relay fuse. Replace overvoltage protection relay. Cable to N30 control unit jack 1 interrupted. Poor contact at plug connection on overvoltage protection. Replace solenoid valve relay (A7k1). Replace ABS malfunction indicator lamp (A1e17). |
| 4/1 | Alternator terminal 61 | - | Engine: allow to run briefly | LED: ②: OFF | Connection cables interrupted, alternator defective. |
| 5/1 | Stop lamp switch (S9/1) | - | Ignition: ON Operate brake pedal | LED: (C): ON | Connector makes bad contact. Replace stop lamp switch (S9/1). |

| Test step/ adapter pos. | Scope of test | Measuring equipment/ test connection | Operation/ requirement | Nominal value | Possible cause/remedy |
|----------------------------------|--|--|----------------------------------|--|--|
| 6/2 | Solenoid valve relay (A7k1) | | Ignition: ON | LED: ON ON CON ABS malfunction indicator lamp: OFF | Connection cables interrupted. Replace solenoid valve relay (A7k1) (figure 1). |
| 7/3 | Diode in solenoid valve relay (A7k1) or in plug socket of hydraulic unit | to ABS adapter | Ignition: ON | 0.4–1.5 V ∰ ON ⑨: ON | Replace solenoid valve relay (A7k1) or up to 1/86 the hydraulic unit (figure 1). |
| 8/4 | Internal resistance Front left wheel-speed sensor (L6/1) | to ABS adapter | Ignition: ON | 0.85–2.3 kΩ | Plug connections make bad contact (figure 11). Connection leads interrupted. Replace wheel speed sensor (L6/1) (figure 7). |
| 9/4 | Insulation resistance Front left wheel-speed sensor (L6/1) | to ABS adapter | Ignition: ON Press button | >20 kΩ | Plug connections make bad contact (figure 11). Replace wheel speed sensor (L6/1) (figure 7). |
| 10/5 | Internal resistance Front right wheel-speed sensor (L6/2) | to ABS adapter | Ignition: ON | 0.85–2.3 ΚΩ | Plug connections make bad contact (figure 11). Connection leads interrupted. Replace wheel speed sensor (L6/2) (as figure 7). |

| Test step/ adapter pos. | Scope of test | Measuring equipment/ test connection | Operation/ requirement | Nominal value | Possible cause/remedy |
|----------------------------------|--|--|--------------------------------------|------------------|---|
| 11/5 | Insulation resistance Front right wheel-speed sensor (L6/2) | +='⊕'+- to ABS adapter | Ignition: ON Press button | >20 kΩ | Plug connections make bad contact (figure 11). Replace wheel speed sensor (L6/2). |
| 12/6 | Internal resistance Rear-axle wheel-speed sensor | +¯⊕±- to ABS adapter | Ignition: ON | 0.6–1.6 ΚΩ | Plug connection makes bad contact (figure 12). Replace wheel speed sensor (L6) (figure 8). |
| 13/6 | Insulation resistance Rear-axle wheel-speed sensor (L6) | → ⊕ to ABS adapter | Ignition: ON Press button _i_ | >20 kΩ | Plug connection makes bad contact (figure 12). Replace wheel speed sensor (L6) (figure 8). |
| 14/8 | Internal resistance Left front solenoid valve (A7y1) | ↓ _@±► to ABS adapter | Ignition: OFF Press button _L | 0.7-2.2 Ω | Connector on hydraulic unit (A7) makes bad contact (figure 1). Connection leads interrupted. Replace hydraulic unit (A7). |
| 15/9 | Internal resistance Right front solenoid valve (A7y2) | +¯①*► to ABS adapter | Ignition: OFF Press button _L | 0.7-2.2 Ω | Connector on hydraulic unit (A7) makes bad contact (figure 1). Connection leads interrupted. Replace hydraulic unit. |
| 16/10 | Internal resistance Rear-axle solenoid valve (A7y3) | to ABS adapter | Ignition: OFF Press button _1 | 0.7-2.2 Ω | Connector on hydraulic unit (A7) makes bad contact (figure 1). Connection leads interrupted. Replace hydraulic unit. |

| Test step/ adapter pos. | Scope of test | Measuring equipment/ test connection | Operation/ requirement | Nominal value | Possible cause/remedy |
|----------------------------------|---|--|---|---|--|
| 17/4 | Check voltage at left front wheel-speed sensor (L6/1) | to ABS adapter | Ignition: ON Turn left front wheel (approx. 1/s) | ≥0.1 V~ | Wheel bearing play excessive. Plug connection makes bad contact (figure 11). Connection leads interrupted or interchanged. Replace wheel speed sensor (L6/1). |
| 18/8 | Left front solenoid valve (A7y1) Pressure retention | remains connected | Ignition: ON Turn left front wheel (approx. 1/s) Press switch: P = Operate brake pedal | LED: ☐ ON ②: ON ☐: ON ○: ON Wheel must be able to turn | Ground (14) makes bad contact (figure 9). Brake lines to hydraulic unit (A7) interchanged (figure 10). Connection leads interchanged. Replace hydraulic unit (A7). |
| 19/8 | Left front solenoid valve (A7y1) Pressure bleed | remains connected | Ignition: ON Operate brake pedal Press switch: P ↓ Turn left front wheel (approx. 1/s) | LED: 三: ON ②: ON 中: ON (): ON Wheel must be able to turn | Ground (14) makes bad contact (figure 9). Replace return pump relay (A7k2) (figure 1). Replace hydraulic unit (A7). |
| 20/5 | Check voltage at right front wheel-speed sensor (L6/2) | to ABS adapter | Ignition: ON Turn right front wheel (approx. 1/s) | ≥0.1 V~ | Wheel bearing play excessive. Plug connection makes bad contact. Connection leads interrupted or interchanged. Replace wheel speed sensor (L6/2). |
| 21/9 | Right front solenoid valve (A7y2) Pressure retention | remains connected | Ignition: ON Turn right front wheel (approx. 1/s) Press switch: P = Operate brake pedal | LED: | Ground (14) makes bad contact (figure 9). Brake lines to hydraulic unit interchanged. Connection leads interchanged (figure 10). Replace hydraulic unit (A7). |

| Test step/ adapter pos. | Scope of test | Measuring equipment/ test connection | Operation/ requirement | Nominal value | Possible cause/remedy |
|----------------------------------|--|--|---|--|---|
| 22/9 | Right front solenoid valve (A7y2) Pressure bleed | remains connected | Ignition: ON Operate brake pedal Press switch: P ↓ Turn right front wheel (approx. 1/s) | LED: ON ON ON ON ON Wheel must be able to tum | Ground (14) makes bad contact (figure 9). Replace return pump relay (A7k2). Replace hydraulic unit (A7). |
| 23/6 | Check voltage at rear-axle wheel-speed sensor (L6) | to ABS adapter | Ignition: ON Turn one rear wheel (approx. 1/s) ¹) | ≥0.1 V~ | Wheel speed sensor contaminated. Plug connection makes bad contact (figure 12). Connection leads interrupted. Replace wheel speed sensor (L6). |
| 24/10 | Rear-axle solenoid valve (A7y3) Pressure retention | remains connected | kgnition: ON Turn one rear wheel (approx. 1/s) 1) Press switch: P = Operate brake pedal | LED: ☐: ON ④: ON ↓: ON ○: ON Wheel must be able to turn | Ground (14) makes bad contact (figure 9). Brake lines to hydraulic unit interchanged. Connection leads interchanged (figure 10). Replace hydraulic unit (A7). |
| 25/10 | Rear-axle solenoid valve (A7y3) Pressure bleed | remains connected | Ignition: ON Operate brake pedal Press switch: P ↓ Turn one rear wheel (approx. 1/s) 1) | LED: ① ON ② : ON ② : ON ② : ON ② : ON Wheel must be able to turn | Ground (14) makes bad contact (figure 9). Replace return pump relay (A7k2) (figure 1). Replace hydraulic unit (A7). |

When turning one wheel make sure that the other wheel does not turn at the same time.

A7 K1 A7 K2

12

13a

10

P42-2150-13

Figure 1 A7k1 Solenoid valve relay A7K2 Return pump relay

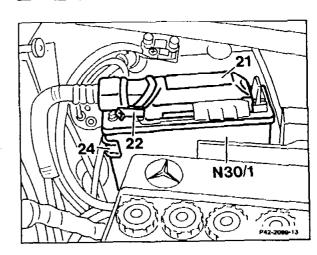


Figure 2 N30 Control unit (example model 124)

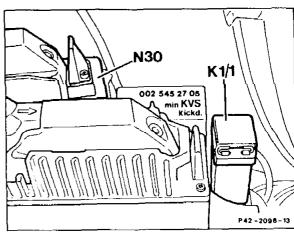


Figure 3
K1/1 Overvoltage protection model 124

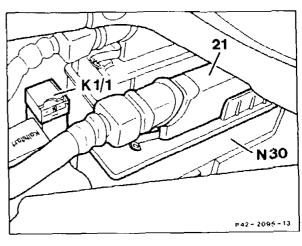


Figure 4
K1/1 Overvoltage protection model 201 up to 12/84

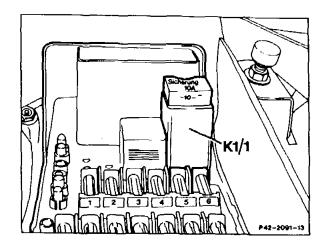


Figure 5
K1/1 Overvoltage protection model 201 as of 01/85

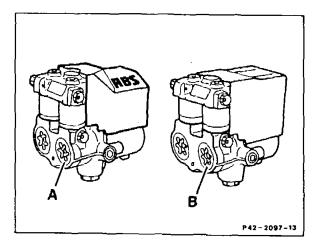


Figure 6

- A Hydraulic unit as of 01/86
- B Hydrautic unit up to 12/85 with integrated diode in plug socket

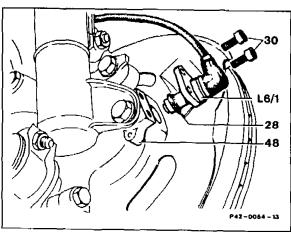


Figure 7 L6/1 Left front wheel speed sensor L6/2 Right front wheel speed sensor

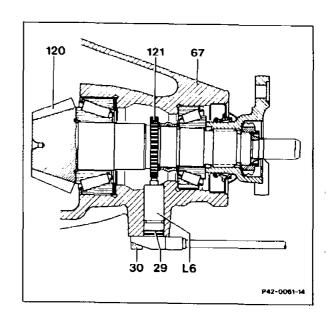


Figure 8 L6 Rear axle speed sensor

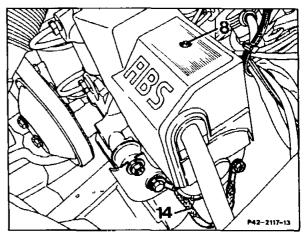


Figure 9 14 Ground connection on socket of hydraulic unit

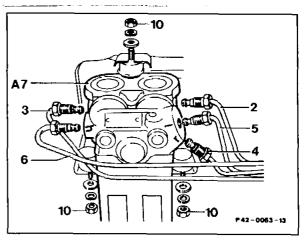


Figure 10

- Tandem brake master cylinder to front axle brake circuit (V)
 Tandem brake master cylinder to rear axle brake circuit (H)
- 4 Hydraulic unit to front axle right (r)
- 5 Hydraulic unit to front axle left (I)
- 6 Hydraulic unit to rear axle (h)

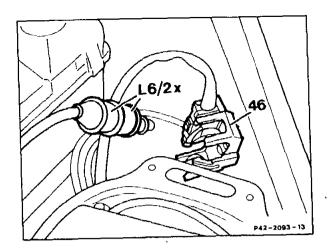


Figure 11 L6/2x Plug connector - Pight front wheel-speed sensor (L8/1x installed symmetrically)

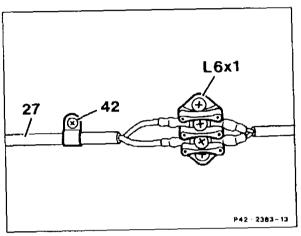


Figure 12 L6x1 Cable connection - rear axle