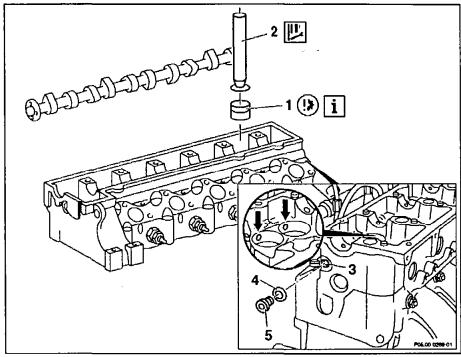
AR05.00-P-2011HX	Removing, installing hydraulic valve clearance compensation elements (bucket	13.10.97
	tappets)	

## ENGINE 601, 602, 603 (except, 602.982)

- 1 Valve clearance compensation element

  Rubber suction cup
  Oil gallery in cylinder head
- 2
- 3
- Seal
- 5 Screw plug

Arrows Oil feed drillings to compensation elements



P05.00-0268-06

EE	Removing, installing		
1	Remove camshaft		05-220
2	Pull out compensation element (1)	Installation: re-install compensation elements (1) which are not replaced, at the same point.  Oil compensation element (1).	WH58.30-Z-1008-02A
3	Remove screw plug (5) and blow compressed air into oil gallery (3)	At the same time, inspect clearance of outlet drillings (arrows) at the seat of the valve tappet.  1 Installation: replace seal (4).	
4	Install in the reverse order		

## Commercially available tools (see Workshop Equipment Manual)

Number	Designation	Make (e.g.)	Order number
WH58.30-Z-1008-02A	Rubber suction cup Ø 30 mm	Hazet Güldenwerther Bahnhofstraße 25-28 D-42857 Remscheid	735-2