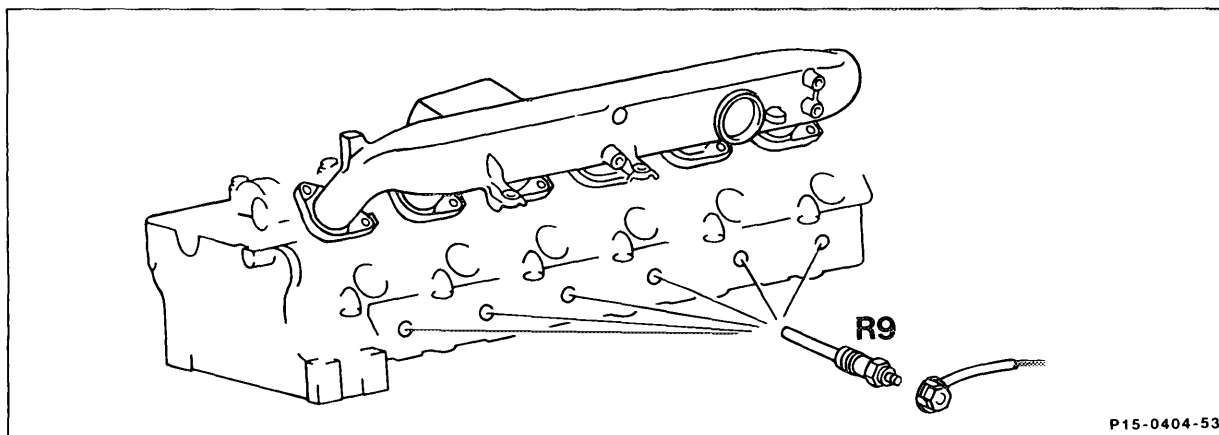


15-715 Removal and Installation of glow plugs - Turbodiesel



Cable to glow plugs disconnect, connect.
Pencil-type glow plugs (R9) remove, install.

Tightening torques

Nm

Quick-start pencil-type glow plugs

20 + 2

Cable to glow plugs

4

Commercial tool

3/8" ratchet with universal joint

Distinguishing Features of Pencil-type Glow Plugs

Engine	603.96	602.96 603.96	602.961 Standard 1987
Injection preglow system	Vertical injection without afterglow	Oblique injection prechamber 5°/180° 60 s afterglow	Oblique injection prechamber 5° 15 s afterglow
Beru No.	010 022 11 07	010 022 11 62	010 022 11 53
Bosch No.	025 020 10 01	025 020 10 26	–
Length of glow tube	25	23	27
Glow current after approx. 8 s in amperes	8–15	14–16	14–16
Identification	yellow	Transparent with annular groove around hexagon	black