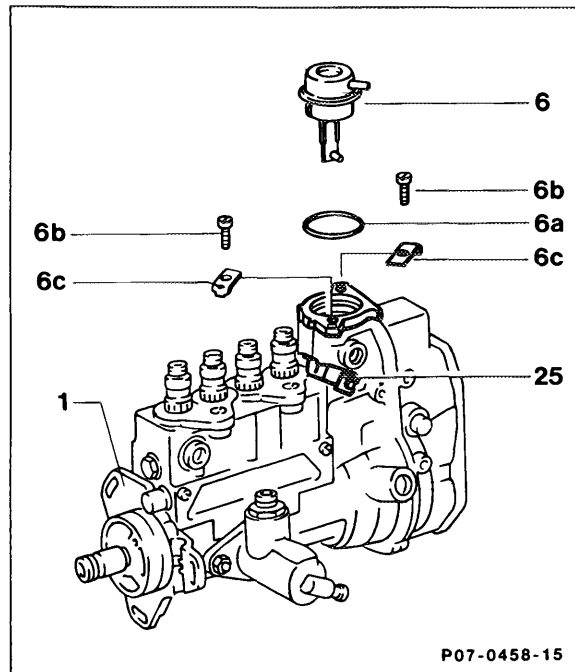


07.1-220 Replacing vacuum unit - Turbodiesel

Preceding work:
Charge air pipe removed (14-180).



Screw (6b)	remove, install (use TORX-T30).
Bracket (6c)	remove, install.
Stop unit (6)	raise slightly when removing, tilt back towards engine and withdraw.
O-ring (6a)	remove, install.
Emergency stop lever (25)	press when installing and engage connecting rod of vacuum unit into the rocker of the emergency stop lever.