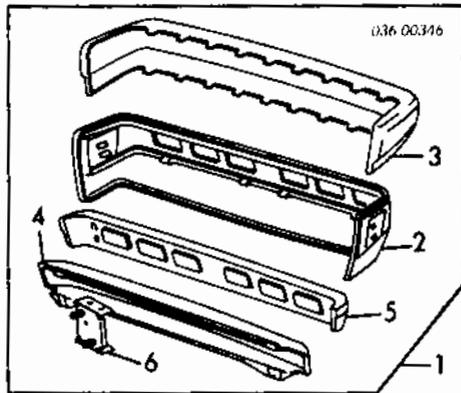


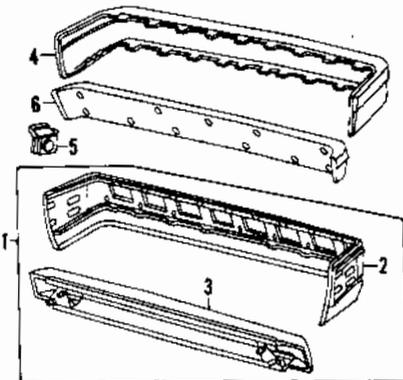
REAR BUMPER Cont'd

1984-88  
190E, 190D



1 Bumper Assy	201 880 03 71	.8	670.00
2 Cover, Bar	201 885 04 25	2.5	254.00
3 Strip, Impact	201 885 03 21	IOH	142.00
4 Bar, Reinf	201 880 06 71	IOH	298.00
5 Absorber, Impact (Foam)	201 885 03 37	IOH	68.00
6 Bracket to Frame-Serviced w/Bumper Assy			
*Included w/Bumper Assy			
Repair Kit, Bumper (a)	201 880 43 14	IOH	12.50
(a) Includes Necessary Mounting Parts			

1989-92



1 Bumper Assy (P) (b)	201 880 15 71	2.5	590.00
(b) Impact Strip & Foam Absorber Not Included w/Bumper Assy, Order Individually			
2 Cover, Bar (P)	201 885 16 25	2.5	358.00
(P) Paint to Match			
3 Bar, Reinf	201 880 19 71	IOH	294.00
*Included w/Bumper Assy			
4 Strip, Impact	201 885 13 21	IOH	86.00
5 Bracket, Cover	201 880 01 14	IOH	4.90
6 Absorber, Impact (Foam)			
USA			
USA	201 885 08 37	IOH	38.50
Canada			
Center	201 885 10 37	IOH	41.00
Outer	R 201 885 12 37	IOH	d84.00
	L 201 885 11 37	IOH	d84.00
Repair Kit, Bumper (a)	201 880 42 14	IOH	9.75
(a) Includes Necessary Mounting Parts			

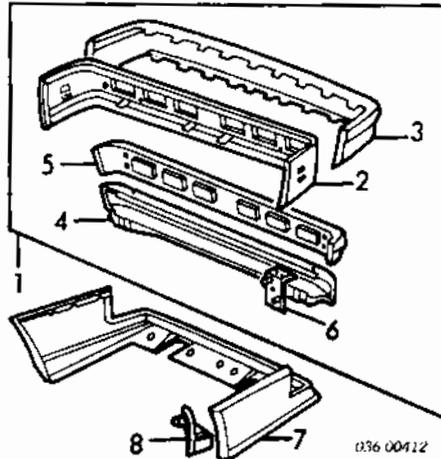
1986-87  
190E 2.3L 16 VALVE ENG

ILLUSTRATION LOCATED IN NEXT COLUMN

1 Bumper Assy (P)	201 880 13 71	2.5	735.00
2 Cover, Bar (P)	201 880 13 40	2.5	306.00
(P) Paint to Match			
3 Strip, Impact	201 885 07 21	IOH	238.00
4 Bar, Reinf	201 880 07 71	IOH	382.00
5 Absorber, Impact (Foam)	201 885 05 37	IOH	103.00
6 Bracket to Frame-Serviced w/Bumper Assy			
*Included w/Bumper Assy			
7 Cover, Bar Lower (P)	201 880 17 40	#.7	840.00
(P) Paint to Match			
*w/Bumper Assy Removed, Not Included in O/H			
8 Extension, Cover	R 201 880 02 44	#	22.00
	L 201 880 01 44	#	22.00
*Not Included in O/H			
Repair Kit, Bumper (a)	201 880 35 14	IOH	24.50
(a) Includes Necessary Mounting Parts			

REAR BUMPER Cont'd

1986-87 Cont'd



M-BENZ 260/300/400/  
500E,300CE/D 86-92

CHASSIS TYPE

Model	Chassis Type
260E	124.026
300E 2.6	124.026
300E	124.030
300E 4-MATIC	124.230
300CE	124.050
300CE-24	124.051
300D 5 Cyl	124.128
300D 6 Cyl	124.133
400E	124.034
500E	124.036

SPECIAL CAUTIONS

AIR BAG

Refer to Special Caution in General Information Section of the Procedure Pages

ELECTRICAL

Ignition must be in the off position before any electrical repair is performed.

SUSPENSION

Manufacturer advises that new fasteners must be used whenever old fasteners are loosened or removed.

WELDING

Before initiating any repair involving the use of an electric welder, the ignition must be in the off position and both battery terminals disconnected.

PAINT CODE LOCATION

Paint code located on center radiator support, front engine compartment or behind spare tire.

CLEAR COAT IDENTIFICATION

All metallic colors as well as all front and rear bumper covers are clear coat. The following solid colors are clear coat:

540	900
588	904

INFORMATION LABELS

Labels must be special ordered from dealer by VIN and application.

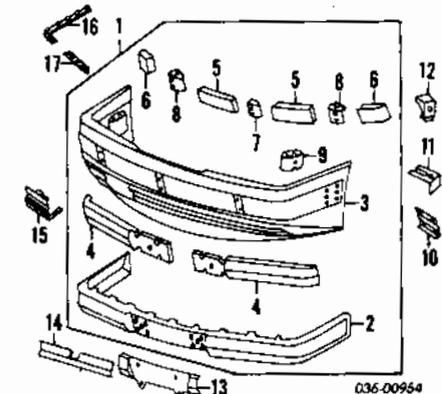
FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

1986-89

Refinish Front Cover	2.2
R&I Bumper Assy	1.5
O/H Bumper Assy (Includes R&I)	3.5

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Bumper Assy	124 880 25 70	1.8	630.00
2 Strip, impact	124 885 10 21	IOH	79.00
3 Cover, Bar	124 885 09 25	3.0	440.00
Absorber, Impact			
4 Outer	R 124 885 34 37	IOH	14.50
	L 124 885 31 37	IOH	14.50
5 Inner Center (2)	124 885 32 37	IOH	9.00
6 Inner Side (2)	124 885 05 37	IOH	9.25
Bracket to Frame			
7 Center	124 880 01 14	IOH	25.50
8 Outer (2)	124 880 00 14	IOH	29.50
9 Bracket, Cover	124 880 06 14	IOH	10.50
*Included w/Bumper Assy			

**FRONT BUMPER Cont'd**

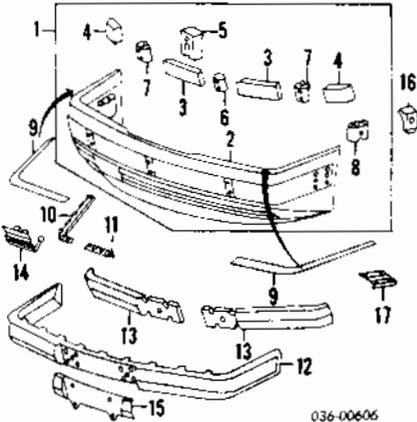
**1986-89 Cont'd**

10 Cover, End 260E, 300E	R 124 885 02 23 L 124 885 01 23	4.10 4.10
11 Plate, Connector (To Air Baffle) 300D	124 885 00 69	3.20
12 Angle, Bumper to Body	124 885 00 12	6.25
13 Bracket, License 86-87 88-89	124 880 02 05 124 885 08 23	#.3 49.50 #.3 44.50
14 Rail, License Plate 88-89	124 885 09 21	#.3 6.50
<b>*R&amp;R Complete</b>		
15 Cover, Towing Bracket	124 880 01 05	.1 32.50
16 Seal, Outer	R 124 885 10 85 L 124 885 09 85	IOH 2.00 IOH 2.00
17 Seal, Below Lamp Sensor, Outside Temp-See Electrical Section	124 885 03 85	IOH 2.10

**1990-92**

Refinish Front Cover	2.2
R&I Bumper Assy	1.5
O/H Bumper Assy (Includes R&I)	3.5

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



036-00606

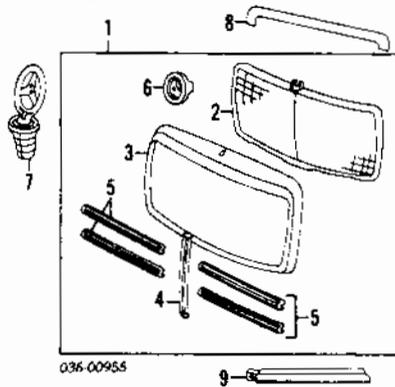
1 Cover Assy (P) 260, 300, 400 500E	124 880 40 70 124 880 47 70	#.2.0 486.00 #.2.0 1200.00
<b>*Includes R&amp;R Moulding &amp; Seals</b>		
2 Cover, Bar (P) 260, 300, 400 500E	124 885 23 25 124 885 15 25	3.5 420.00 3.5 790.00
<b>(P) Paint to Match</b>		
<b>Absorber, Impact</b>		
3 Inner Center (2) 260, 300, 400 500E	124 885 32 37 124 885 46 37	IOH 9.00 IOH 10.50
4 Inner Side (2) 260, 300, 400 500E	124 885 05 37 124 885 45 37	IOH 9.25 IOH 16.50
<b>Bracket to Frame</b>		
5 Center Inside	124 885 42 37	IOH 4.30
6 Center	124 880 01 14	IOH 25.50
7 Outer (2)	124 880 00 14	IOH 29.50
8 Brkt, Bumper Cover (2) 124 880 06 14	124 880 06 14	IOH 10.50
<b>*Included w/Cover Assy</b>		
9 Moulding, Cover 260, 300, 400 500E	R 124 880 14 36 L 124 880 13 36 R 124 880 24 36 L 124 880 23 36	#.2.0 59.00 #.2.0 59.00 #.2.0 125.00 #.2.0 125.00
<b>*R&amp;R Both Sides Complete, Includes R&amp;I Bumper</b>		
10 Seal 260, 300, 400 500E	R 124 885 10 85 L 124 885 09 85	#.2.0 2.00 #.2.0 2.00
11 Seal, Below Light *R&R Complete w/Moulding	124 885 03 85	#.2.0 2.10
12 Strip, Impact 260, 300, 400 500E	124 885 10 21 124 885 11 21	IOH 79.00 IOH 342.00
13 Absorber, Impact Outer 260, 300, 400 500E	R 124 885 34 37 L 124 885 31 37 R 124 885 44 37 L 124 885 43 37	IOH 14.50 IOH 14.50 IOH 12.50 IOH 12.50
14 Cover, Towing Bracket (a) 260, 300, 400 500E	124 880 01 05 124 880 08 05	.1 32.50 .1 49.00
<b>(a) Order by Paint Code</b>		
15 Bracket, License 260, 300, 400 500E	124 885 08 23 124 885 19 23	.3 44.50 .3 36.50
16 Angle, Bumper to Body	124 885 00 12	IOH 6.25
17 Cover, End 300E	R 124 885 02 23 L 124 885 01 23	4.10 4.10
300D (Right Only)	124 885 02 23	4.10

**GRILLE**

Refinish Lower Panel	.5
R&R Grille Mldgs Complete	1.5
R&I Grille & Shell	.4
O/H Grille & Shell (Includes R&I)	1.5

**GRILLE Cont'd**

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



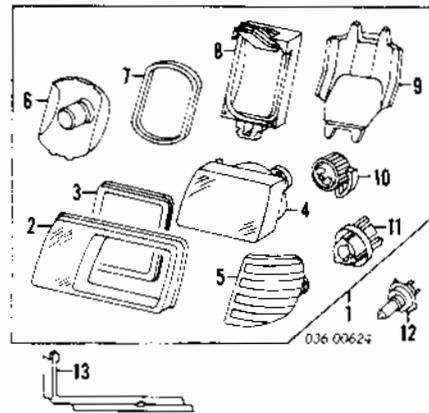
036-00955

1 Grille & Shell Assy	124 880 07 83	.6 238.00
2 Grille	124 888 02 23	1.5 21.00
3 Shell, Grille-Serviced w/Grille Assy Moulding, Grille		
4 Vertical	124 888 02 85	#.8 2.10
5 Horizontal (4)	124 888 03 85	#.8 2.10
<b>*Includes R&amp;I Grille, R&amp;R All 1.5</b>		
6 Badge	201 880 00 88	.3 5.00
<b>*Included w/Grille Assy</b>		
Repair Kit, Grille & Shell (a)	201 880 01 83	8.50
<b>(a) Includes Badge &amp; Necessary Grille &amp; Shell Mounting Parts</b>		
7 Star	124 880 00 86	.3 27.00
8 Seal	124 888 00 97	3.50
9 Panel, Below Headlamp (P) w/H/Lamp Washer	R 124 889 14 63 L 124 889 13 63	#.5 5.75 #.5 5.75
<b>*Includes R&amp;R Wiper Arm</b>		
w/o H/Lamp Washer	R 124 889 06 63 L 124 889 05 63	.3 5.75 .3 5.75
<b>(P) Paint to Match</b>		

**FRONT LAMPS**

**COMBINATION LAMP**

R&R or O/H Does Not Include Aim Lamps	.4
O/H Lamp Assy (Includes R&I)	
One Side	.8
Both Sides	1.4



036-00624

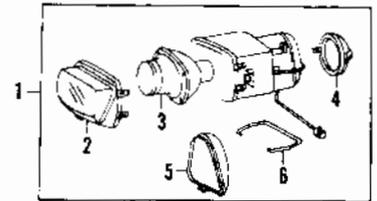
1 Lamp Assy 260, 300, 400 500E	R 124 820 22 59 L 124 820 21 59 R 124 820 30 59 L 124 820 29 59	.5 230.00 .5 230.00 .5 515.00 .5 515.00
2 Bezel, Lamp 260, 300, 400 500E	R 000 826 06 59 L 000 826 05 59 R 124 820 54 12 L 124 820 53 12	#.8 107.00 #.8 107.00 #.8 120.00 #.8 120.00
3 Seal, Bezel	001 826 34 80	#.8 4.20
4 Lens, Headlamp	R 003 826 23 90 L 003 826 22 90	#.6 69.00 #.6 69.00
5 Lamp, Park/Signal	R 124 826 03 43 L 124 826 02 43	#.8 72.00 #.8 72.00
6 Reflector, Fog Lamp 260, 300, 400 500E	001 826 92 78	#.8 79.00
7 Seal, Fog Lamp	001 826 35 80	#.8 2.60
8 Cover, Fog/Spotlamp	000 820 09 49	#.8 17.00
9 Cover, Headlamp	000 826 23 24	#.8 4.60
<b>*Includes R&amp;I Lamp Assy, w/Lamp Assy Removed</b>		
10 Ring, Retainer	000 821 02 83	1.90
11 Socket, Lamp (2)	000 826 95 82	5.00
<b>*Included w/Lamp Assy</b>		
12 Bulb, Headlamp	001 544 45 94	#.2 9.93

**FRONT LAMPS Cont'd**

**COMBINATION LAMP Cont'd**

Bulb, Park/Signal	072601 012210	#.2 1.40
Bulb, Fog Lamp	072601 012290	#.2 10.50
<b>*R&amp;R One or All</b>		
13 Seal, Lamp	R 124 826 06 80 L 124 826 05 80	5.75 5.75
<b>Panel, Below Lamp-See Grille Section</b>		
Repair Kit, Lamp (a)	124 826 01 00	2.10
<b>(a) Includes Necessary Mounting Parts</b>		

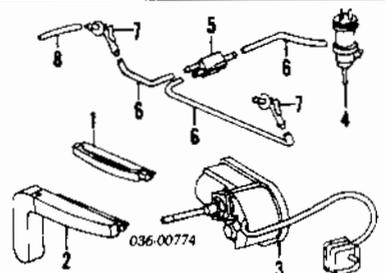
**FOG LAMP  
500E**



036-00555

1 Lamp Assy	R 129 820 02 56 L 129 820 01 56	#.4 158.00 #.4 158.00
<b>*R&amp;R Both .6</b>		
2 Lens	R 003 826 36 90 L 003 826 35 90	85.00 85.00
3 Reflector	001 826 15 81	97.00
4 Seal, Inner	000 826 27 24	7.25
5 Cover, Outer	000 826 26 24	4.00
6 Clip, Retainer	000 826 65 84	1.00
<b>*Included w/Lamp Assy</b>		

**HEADLAMP WIPER/WASHER**



036-00774

1 Blade, Wiper	124 820 04 45	.1 8.50
2 Arm, Wiper	R 124 820 24 44 L 124 820 23 44	.2 44.00 .2 44.00
<b>From Ch A-360684</b>		
	R 124 820 32 44 L 124 820 31 44	.2 41.00 .2 41.00
<b>*Includes Washer Nozzle</b>		
3 Motor, Wiper To Ch A-360683	R 124 820 34 42 L 124 820 35 42	1.0 127.00 1.0 127.00
<b>From Ch A-360684</b>		
	R 124 820 62 42 L 124 820 61 42	1.0 53.00 1.0 53.00
	000 824 24 49	1.30
<b>Cap, Motor</b>		
Reservoir, Washer-See Windshield Section		
4 Pump, Washer	124 869 06 21	.4 16.00
5 Valve, Distribution	000 860 08 62	.3 2.40
6 Hose, Fluid (a)	010 937 89 82	3.20
<b>(a) Sold as 1 Meter, Cut to Fit</b>		
7 Connector, Hose	201 869 01 24	.50
8 Hose, Connector (a)	014 997 77 82	.90
<b>(a) Sold as 1 Meter, Cut to Fit</b>		
<b>Nozzle, Washer-Serviced w/Wiper Arm</b>		

**HOOD**

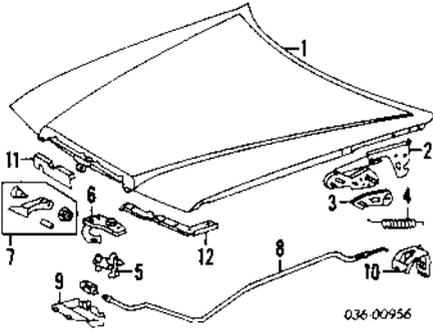
Use Procedure Explanations 4 and 28 with the following text.

Refinish Hood Outside	2.9
Add for Underside	1.4
Refinish Hinge	.2
R&I Hood Assy	1.0

ILLUSTRATION LOCATED IN NEXT COLUMN

1 Panel, Hood	124 880 03 57	#.2.5 314.00
<b>*Old Insulator is Non-Reusable, Necessary to Replace when Installing New Hood</b>		
<b>*Includes R&amp;I/R&amp;R Grille &amp; Shell Assy</b>		
2 Hinge To Ch A-820021	R 124 880 02 28 L 124 880 01 28	#.3 57.00 #.3 57.00
<b>From Ch A-820022</b>		
	R 124 880 04 28 L 124 880 03 28	#.3 55.00 #.3 55.00
<b>*w/Hood &amp; Fender Removed</b>		
3 Lever, Hinge	R 129 887 02 74	8.50
	L 124 887 01 74	8.50
4 Spring, Hinge	R 124 887 10 79	8.50
	L 124 887 09 79	8.50

**HOOD Cont'd**



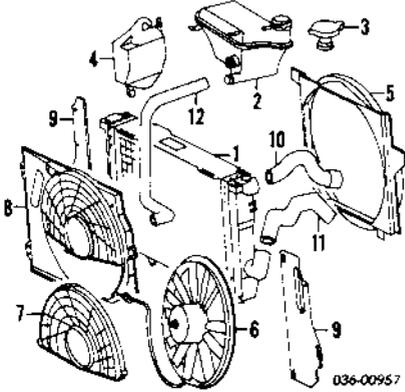
5 Latch	124 880 02 60	.4	9.00
6 Catch, Upper	124 880 03 60	.3	6.50
7 Handle, Catch	124 880 02 20		2.60
8 Cable, Release	124 880 00 59	1.0	16.50
9 Cover, Latch	124 889 00 25		.80
10 Handle, Cable	124 880 03 20		7.75
11 Seal, Center	124 889 05 98		2.80
12 Seal, to Hood			
260, 300, 400	R 124 880 02 97	.2	20.50
	L 124 880 01 97	.2	20.50
500E	R 124 880 04 97	.2	31.00
	L 124 880 03 97	.2	31.00
<b>Insulator</b>			
1986-89			
260E, 300CE			
To Ch A-790259	124 682 00 26	#.3	43.50
From Ch A-790260	124 682 07 26	#.3	42.50
300E, 300D			
To Ch A-790259	124 680 14 25	#.3	47.00
From Ch A-790260	124 680 00 25	#.3	49.50
1990-92			
300E, CE, 400, 500E	124 682 07 26	#.3	42.50
300D	124 680 00 25	#.3	49.50
<i>*Included in R&amp;R Hood</i>			

**COOLING**

Use Procedure Explanations 5 and 28 with the following text.

R&R Radiator Hose w/Radiator Removed			
One		.1	
All		.2	

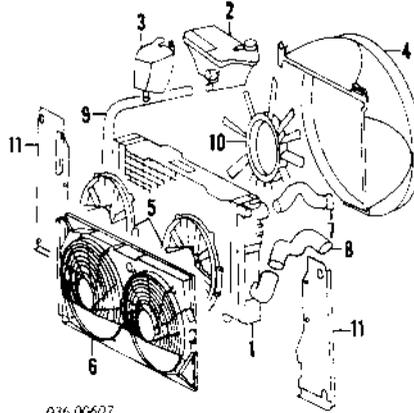
**260E/300E/300CE  
1986-89**



1 Radiator	124 500 28 03	1.6	334.00
Repair Kit, Radiator (a)	123 500 00 12		2.80
<i>(a) Includes Necessary Mounting Parts</i>			
2 Tank, Coolant Supply	124 500 06 49	.8	24.50
3 Cap, Filler	124 500 04 06		5.75
4 Tank, Overflow (a)	124 500 04 49	1.0	21.00
<i>(a) Located at Right Fender</i>			
5 Shroud, Fan	124 500 07 55	1.0	21.00
6 Fan & Motor Aux			
To Ch A-906404	000 500 79 93	#.7	310.00
From Ch A-906405	000 500 71 93	#.7	424.00
Grille, Fan			
7 To Ch A-906404	116 503 00 01	#.7	7.50
8 From Ch A-906405	124 505 31 55	#.7	13.50
<i>*R&amp;R Complete</i>			
9 Baffle, Side	R 124 505 26 88		3.80
	L 124 505 14 88		3.40
10 Hose, Rad Upper	124 501 24 82	#.6	16.50
11 Hose, Rad Lower			
To Ch A-621368	124 501 29 82	#.7	17.00
From Ch A-621369	124 501 33 82	#.7	18.50
<i>*R&amp;R Both Upper &amp; Lower 1.1</i>			
12 Hose, Coolant Tank	124 500 08 75	.3	32.50
Blade, Fan	103 200 04 23	#.9	43.50
Clutch, Fan	103 200 04 22	#.9	180.00
<i>*R&amp;R Complete Fan &amp; Clutch</i>			
Belt, Fan	008 997 70 92	.9	42.00
Pump, Water	103 200 26 01 m	5.4	290.00

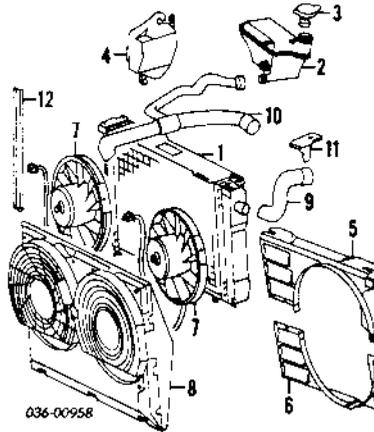
**COOLING Cont'd**

**300E 2.6L ENG/300E/300E 4MATIC  
300CE-24  
1990-92**



1 Radiator	124 500 28 03	1.6	334.00
Repair Kit, Radiator (a)	123 500 00 12		2.80
<i>(a) Includes Necessary Mounting Parts</i>			
2 Tank, Coolant Supply	124 500 06 49	.8	24.50
Cap, Filler	124 500 01 06		5.75
3 Tank, Overflow (a)	124 500 04 49	1.0	21.00
<i>(a) Located at Right Fender</i>			
4 Shroud, Fan	124 500 07 55	1.0	21.00
5 Fan & Motor, Aux	000 500 85 93	#.7	138.00
6 Grille, Aux Fan	124 505 35 55	#.7	10.00
<i>*R&amp;R Complete</i>			
7 Hose, Rad Upper	124 501 24 82	#.6	16.50
8 Hose, Rad Lower	124 501 33 82	#.7	18.50
<i>*R&amp;R Both Upper &amp; Lower 1.1</i>			
9 Hose, Coolant Tank	124 500 08 75	.3	32.50
10 Blade, Fan	103 200 04 23	#.9	43.50
Clutch, Fan	103 200 04 22	#.9	180.00
<i>*R&amp;R Complete Fan &amp; Clutch</i>			
Belt, Fan			
300E			
RWD	008 997 70 92	.9	42.00
4MATIC	009 997 16 92	.9	63.00
300CE-24	009 997 18 92	.9	63.00
Pump, Water			
300E			
RWD, 4MATIC	103 200 26 01 m	5.4	290.00
4MATIC	103 200 26 01 m	5.4	290.00
300CE-24	104 200 31 01 m	5.4	356.00
11 Baffle, Side	R 124 505 26 88		3.80
	L 124 505 14 88		3.40

**400E, 500E  
1992**



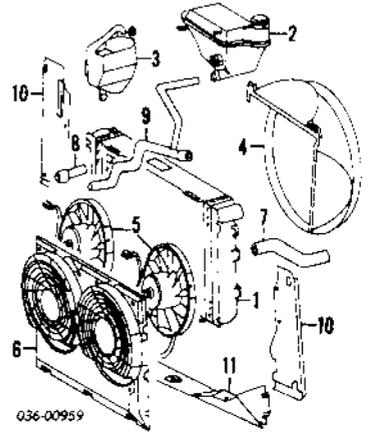
1 Radiator	124 500 51 03	1.6	655.00
Repair Kit, Radiator (a)	123 500 00 12		2.80
<i>(a) Includes Necessary Mounting Parts</i>			
2 Tank, Coolant Supply	201 500 05 49	.8	34.50
Cap, Filler	124 500 01 06		5.75
4 Tank, Overflow	124 500 04 49	1.0	21.00
5 Shroud, Fan Upper	124 500 12 55	#.6	36.50
6 Shroud, Fan Lower	124 500 13 55	#.6	38.00
<i>*R&amp;R Complete</i>			
7 Fan & Motor Aux	000 500 85 93	#.7	138.00
8 Grille, Fan	124 505 42 55	#.7	20.00
<i>*R&amp;R Complete</i>			
9 Hose, Rad Upper	124 501 60 82	#.6	24.00
10 Hose, Rad Lower	124 501 61 82	#.7	69.00
<i>*R&amp;R Both 1.1</i>			
11 Seal, Upper	R 124 501 01 92		N.A.
	L 124 501 00 92		N.A.
12 Seal, Side (225mm)	129 505 07 86		12.00

**COOLING Cont'd**

**400E, 500E Cont'd**

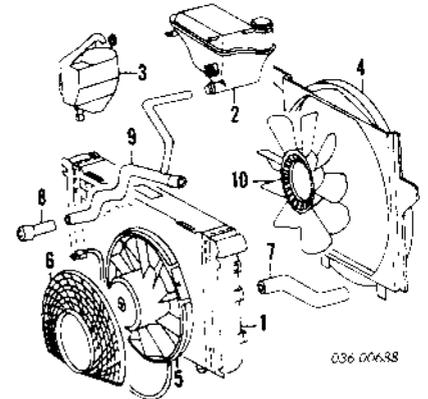
Blade, Fan	119 205 00 06	#.1.3	105.00
Clutch, Fan	119 200 01 22	#.1.3	580.00
<i>*R&amp;R Complete</i>			
Belt, Fan			.7
<i>(Order by Application)</i>			
Pump, Water	119 200 15 01 m	3.8	424.00

**300D 2.5L  
1990-92**



1 Radiator	124 500 44 03	1.6	580.00
Repair Kit, Radiator (a)	123 500 00 12		2.80
<i>(a) Includes Necessary Mounting Parts</i>			
Mount, Lower	123 504 04 12		.50
2 Tank, Coolant Supply	124 500 11 49	.8	33.50
Cap, Filler	124 500 01 06		5.75
3 Tank, Overflow	124 500 04 49	1.0	21.00
4 Shroud, Fan	124 505 32 55	1.0	19.50
5 Fan & Motor, Aux	000 500 85 93	#.7	138.00
6 Grille, Fan	124 505 35 55	#.7	10.00
<i>*R&amp;R Complete</i>			
7 Hose, Rad Upper	124 501 13 82	#.6	18.00
8 Hose, Rad Lower			
To Ch B-108794	124 501 31 82	#.7	6.50
<i>*R&amp;R Both 1.1</i>			
9 Hose, Coolant Tank			
To Ch B-108794	124 501 41 82	.3	67.00
From Ch B-108795	124 501 48 82	.3	16.00
10 Baffle, Side	R 124 505 12 88		N.A.
	L 124 505 28 88		4.70
	L 124 505 03 88		7.00
11 Baffle, Lower			
Blade, Fan	116 205 24 06	#.2.2	109.00
Clutch, Fan	603 200 04 22	#.2.2	274.00
<i>*R&amp;R Complete</i>			
Belt, Fan	008 997 36 92	.9	63.00
Pump, Water	602 200 02 20 m	3.4	166.00

**300D 3.0L**

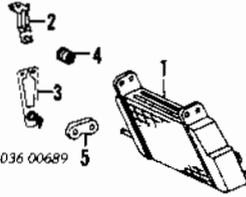


1 Radiator	124 500 31 03	1.6	380.00
Repair Kit, Radiator (a)	123 500 00 12		2.80
<i>(a) Includes Necessary Mounting Parts</i>			
Mount, Lower	123 504 04 12		.50
2 Tank, Coolant Supply	124 500 11 49	1.0	33.50
Cap, Filler	124 500 01 06		5.75
3 Tank, Overflow (a)	124 500 04 49	1.0	21.00
<i>(a) Located at Right Fender</i>			
4 Shroud, Fan	124 500 02 55	#.1.0	27.00
<i>*Included in R&amp;R Radiator</i>			
5 Fan & Motor, Aux	000 500 79 93	#.7	310.00
6 Grille, Fan	116 503 00 01	#.7	7.50
<i>*R&amp;R Complete</i>			
7 Hose, Rad Upper	124 501 17 82	#.6	18.00
8 Hose, Rad Lower	124 501 31 82	#.7	6.50
<i>*R&amp;R Both 1.1</i>			
9 Hose, Coolant Tank	124 501 35 82	.3	64.00
10 Blade, Fan	116 205 24 06	#.2.2	109.00

**COOLING Cont'd**

<b>300D 3.0L Cont'd</b>			
Clutch, Fan	603 200 04 22	#2.2	274.00
<b>*R&amp;R Complete Fan &amp; Clutch</b>			
Belt, Fan	008 997 38 92	.9	41.00
Pump, Water	602 200 01 20	m 3.4	162.00
Baffle, Side	R 124 505 26 88		3.80
	L 124 505 24 88		2.90

**OIL COOLER**

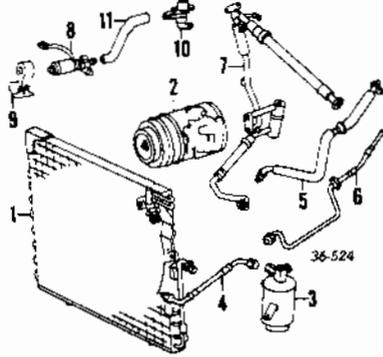


1 Cooler, Oil	201 501 82 01	m 1.0	197.00
2 Bracket, Upper	124 500 33 31		5.75
3 Bracket, Lower	124 500 35 31		9.75
4 Mount, Upper	126 504 02 12		.50
5 Mount, Lower	124 504 04 12		1.50

**AIR CONDITIONING/HEATER**

Use Procedure Explanation 6 with the following text.

R&R Does Not Include			
Evacuate & Recharge System	m	1.4	
Refrigerant Recovery	m	.3	

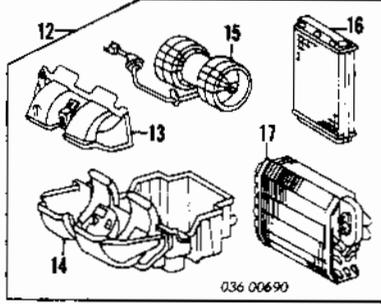


1 Condenser			
1986-89	124 830 10 70	m 2.0	326.00
1990-92			
260, 300E, CE, D	124 830 16 70	m 2.0	378.00
400E, 500E	124 830 15 70	m 2.0	550.00
2 Compressor Assy	003 131 95 01	m 2.0	1070.00
<i>(Order by Application)</i>			
3 Receiver/Drier	124 830 03 83	m .5	90.00
<b>Hose, Condenser</b>			
4 To Receiver/Drier			
260, 300E, CE, D	124 830 49 15	m .5	34.00
400E, 500E	124 830 43 15	m .5	67.00
5 Valve to Compressor			
260, 300E, CE, D	124 830 48 15	m .9	37.50
400E, 500E	124 830 44 15	m .9	139.00
6 Drier to Expansion Valve			
260, 300E, CE, D	124 830 47 15	m .9	38.00
400E, 500E	124 830 50 15	m .9	70.00
7 Hose, Suction			
Gas			
6 Cyl	86-88 103 130 32 57	m .5	560.00
	89-92 103 130 40 57	m .5	665.00
V8	119 230 01 56	m .5	290.00
Diesel	603 130 26 57	m .5	450.42
<i>(Order by Application)</i>			
8 Pump, Recirculating	001 835 13 64	m .5	148.00
<b>Bracket, Pump</b>			
Gas	124 830 22 14	m	11.00
Diesel	124 830 23 14	m	9.25
10 Valve, Water (Mono)			
To 4-90	000 830 72 84	m .7	110.00
From 4-90	001 830 20 84	m .7	109.00
11 Hose, Valve to Pump	124 832 58 94	m	9.25

ILLUSTRATION LOCATED IN NEXT COLUMN

12 Case Assy, Heater	124 830 83 62	m 9.5	1620.00
13 Housing, Upper	000 831 04 38	m	17.50
14 Housing, Lower	000 830 62 03	m	695.00
15 Motor, Blower	000 830 82 08	m 2.4	260.00
<b>16 Core, Heater</b>			
To 4-90	002 835 56 01	m #10.5	115.00
From 4-90	002 835 64 01	m #10.5	116.00
17 Evaporator	000 830 30 58	m #10.5 d507.19	
<i>(Included w/Heater Case Assy)</i>			
<i>#Includes R&amp;R Heater Case Assy</i>			

**AIR CONDITIONING/HEATER Cont'd**

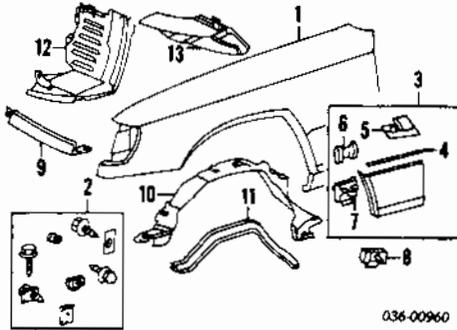


**FRONT FENDER**

Use Procedure Explanations 7 and 28 with the following text.

**300CE, 300CE-24**

Refinish Fender Outside	2.3		
Add to Edge Fender	.5		
R&I Fender Assy	#2.5		
<i>#w/Bumper Assy Removed, Includes R&amp;R Skirt</i>			



1 Fender	R 124 880 28 18	#4.0	192.00
	L 124 880 27 18	#4.0	192.00
<i>#w/Bumper Assy Removed, Includes R&amp;R Filler Panel, Seal, Park/Signal Lamp &amp; Skirt</i>			
2 Repair Kit, Fender (a)	124 880 00 97		4.30
<i>(a) Includes Necessary Mounting Parts</i>			
3 Cover, Trim Panel (a)			
1988-89	R 124 690 04 40	.3	102.00
	L 124 690 03 40	.3	102.00
1990-92	R 124 690 36 40	.3	119.00
	L 124 690 35 40	.3	119.00
<i>(a) Order by Paint Code</i>			
4 Mldg, Cover Upper	R 124 698 06 80		20.50
	L 124 698 05 80		20.50
5 Clip, Upper Mldg (3/Side)	006 988 74 78		.30
<i>Clip, Trim Panel</i>			
6 Front (3/Side)	001 988 31 81		.40
<i>(Included w/Trim Panel Cover)</i>			
8 Fastener, Rear (3/Side)	001 988 32 81		.40
Grommet, Front (3/Side)	008 997 03 81		d.05
9 Panel, Below Lamps-See Grille Section			
10 Panel, Filler	R 124 884 08 35	#.5	13.50
	L 124 884 07 35	#.5	13.50
11 Seal, Panel to Fender	107 884 01 98	#.5	7.25
<i>#R&amp;R One Side Complete</i>			
12 Skirt (Plastic)	R 124 884 08 35	.4	13.50
	L 124 884 07 35	.4	13.50
13 Plate, Baffle	124 880 20 36		286.00

**260E, 300E, 300D**

**300E 2.6**

**1986-89**

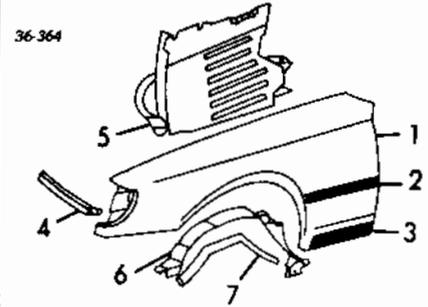
Refinish Fender Outside	2.3		
Add to Edge Fender	.5		
R&I Fender Assy	#2.5		
<i>#w/Bumper Assy Removed, Includes R&amp;R Skirt</i>			

ILLUSTRATION LOCATED IN NEXT COLUMN

1 Fender			
Gas	R 124 880 28 18	#4.0	192.00
	L 124 880 27 18	#4.0	192.00
Diesel	R 124 880 10 18	#4.0	224.00
	L 124 880 27 18	#4.0	192.00
<i>#w/Bumper Assy Removed, Includes R&amp;R Filler Panel &amp; Seal</i>			
Repair Kit, Fender (a)	124 880 00 97		4.30
<i>(a) Includes Necessary Mounting Parts</i>			
<b>Moulding, Side</b>			
2 Upper			
To Ch A-293617	R 124 690 10 62	.3	26.50
	L 124 690 09 62	.3	26.50
From Ch A-293618	R 124 690 30 62	.3	19.50

**FRONT FENDER Cont'd**

**260E, 300E, 300D Cont'd**



3 Lower	L 124 690 29 62	.3	19.50
To Ch A-293617	R 124 690 02 62	.3	23.50
	L 124 690 01 62	.3	23.50
From Ch A-293618	R 124 690 44 62	.3	21.00
	L 124 690 43 62	.3	21.00
<i>#Order by Paint Code</i>			
<b>Clip, Moulding</b>			
Upper (6)	008 997 03 81		d.05
Lower Front (4)	201 988 06 78		.30
Lower Rear (4)	006 988 30 78		.30
<b>4 Panel, Below Lamps-See Grille Section</b>			
<b>5 Skirt (Plastic)</b>			
300D	R 124 884 04 35	.4	17.50
	L 124 884 03 35	.4	17.50
6 Panel, Filler	R 124 884 02 35	#.5	15.50
	L 124 884 01 35	#.5	15.50
7 Seal, Panel to Fender	124 884 00 98	#.5	4.30
<i>#R&amp;R One Side Complete</i>			

**300E, 300D 2.5**

**300E 2.6, 300E 4MATIC**

**400E, 500E**

**1990-92**

Refinish Fender Outside	2.3		
Add to Edge Fender	.5		
R&I Fender Assy	#2.5		
<i>#w/Bumper Assy Removed, Includes R&amp;R Skirt</i>			
1 Fender			
Gas	R 124 880 28 18	#4.0	192.00
	L 124 880 27 18	#4.0	192.00
500E	R 124 880 26 18	#4.0	378.00
	L 124 880 25 18	#4.0	378.00
Diesel	R 124 880 32 18	#4.0	224.00
	L 124 880 27 18	#4.0	192.00
<i>#w/Bumper Assy Removed, Includes R&amp;R Filler Panel &amp; Seal</i>			
2 Repair Kit, Fender (a)	124 880 00 97		4.30
<i>(a) Includes Necessary Mounting Parts</i>			
3 Cover, Trim Panel (a)			
300E, 300D, 400E	R 124 690 14 40	.3	111.00
	L 124 690 13 40	.3	111.00
500E	R 124 690 42 40	.3	234.00
	L 124 690 41 40	.3	234.00
<i>(a) Order by Paint Code</i>			
4 Mldg, Cover Upper	R 124 698 12 80		22.50
300E, 300D, 400E	L 124 698 11 80		22.50
	R 124 698 22 80		36.00
500E	L 124 698 21 80		36.00
5 Clip, Upper Mldg (3/Side)	006 988 74 78		.30
6 Clip, Front (3/Side)	001 988 31 81		.40
7 Clip, Lower (3/Side)	001 988 51 81		.40
<i>(Included w/Trim Panel Cover)</i>			
8 Fastener, Lower	001 988 49 81		.30
Grommet, Clip (3/Side)	001 988 29 81		.30
9 Panel, Below Lamps-See Grille Section			
10 Panel, Filler			
300E, 300D, 400E	R 124 884 08 35	#.5	13.50
	L 124 884 07 35	#.5	13.50
500E	R 124 884 16 35	#.5	45.50
	L 124 884 15 35	#.5	45.50
11 Seal, Panel to Fender	124 884 00 98	#.5	4.30
<i>#R&amp;R One Side Complete</i>			
12 Skirt (Plastic)	R 124 884 04 35	.4	17.50

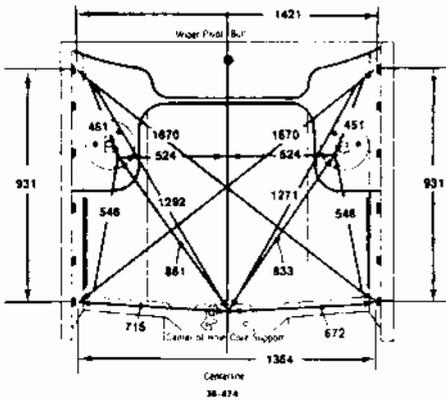
**FRONT FENDER Cont'd**

300E, 300D 2.5 Cont'd

L 124 884 03 35 .4 17.50  
124 880 20 36 286.00

13 Plate, Baffle

**UNDERHOOD DIMENSIONS**

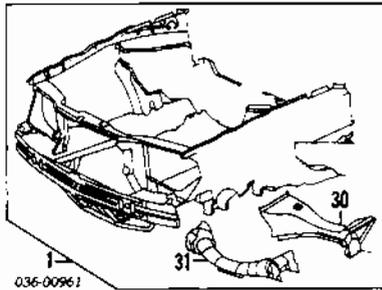


**FRONT INNER STRUCTURE**

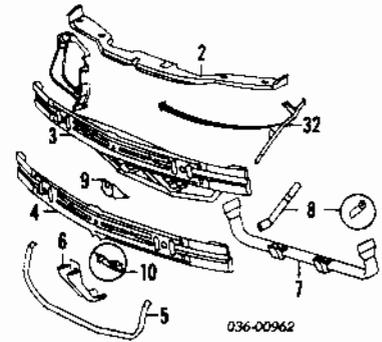
Use Procedure Explanations 8 and 28 with the following text.

Refinish Front End Assy.....	5.5
Refinish Apron Assy.....	2.0
Outer Apron Panel.....	1.0
Side Rail.....	1.0
Refinish Radiator Support.....	1.5
Upper Tie Bar.....	.5
Bumper Support.....	.5
Front Lamp Panel.....	.5

NOTE: Refer to Supplemental Restraint and Air Bag Systems Cautions of the Procedure Pages.



036-00961

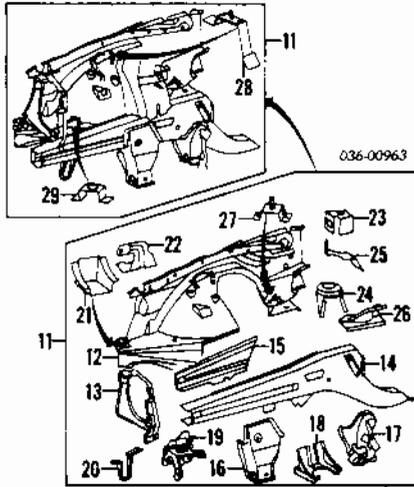


036-00962

ILLUSTRATION LOCATED IN NEXT COLUMN

<b>1 Front End Assy</b>	
w/o Dash Panel	
RWD	
260, 300E, CE, D	124 620 81 05 s #27.0 2190.00
400E	124 620 92 05 s #27.0 2190.00
500E	124 620 91 05 s #27.0 3820.00
4MATIC	124 620 74 05 s #27.0 2580.00
*Does Not Include Frame Set-Up on Straightening Bench as per Manufacturer Recommended Procedure	
2 Tie Bar, Upper	124 620 02 72 s 3.0 39.50
<b>3 Support, Radiator (HSLA)</b>	
260, 300E, CE, D	124 620 37 86 s 6.0 133.00
400E	124 620 62 86 s 6.0 133.00
500E	124 620 59 86 s 6.0 270.00
<b>4 Support, Bumper (a)</b>	
260, 300E, CE, D	124 626 05 30 s 4.0 25.00
400E, 500E	124 620 41 67 s 4.0 114.00

**FRONT INNER STRUCTURE Cont'd**

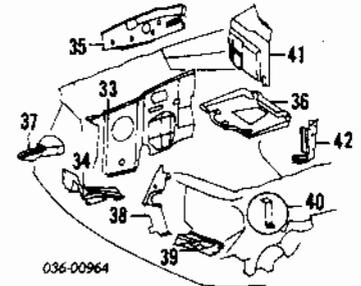


036-00963

<b>5 Reinf, Radiator (a)</b>	
260, 300E, CE, D	124 626 09 16 s 2.5 10.50
400E	124 620 23 16 s 2.5 25.00
<b>6 Brace, Lower (a)</b>	
260, 300, 400E	124 626 22 31 s 1.0 12.50
(a) Included w/Radiator Support	
<b>7 Reinf, Radiator</b>	
500E	124 620 56 86 171.00
<b>8 Bracket, Eng Mount Cooling</b>	
500E	R 124 626 92 14 4.40
	L 124 626 93 14 3.00
<b>9 Bracket, Angle</b>	
	L 124 626 01 12 5.50
<b>10 Bracket, Rad Mount</b>	
	L 124 620 26 14 5.00
<b>11 Apron Assy</b>	
RWD	
260, 300E, CE, D	R 124 620 60 61 s #13.0 600.00
	L 124 620 59 61 s #13.0 705.00
400E	R 124 620 76 61 s #13.0 675.00
	L 124 620 83 61 s #13.0 675.00
500E	R 124 620 54 61 s #13.0 810.00
	L 124 620 65 61 s #13.0 810.00
4MATIC	R 124 620 20 61 s #13.0 820.00
	L 124 620 43 61 s #13.0 820.00
<b>12 Panel, Apron Outer (a)</b>	
260, 300E, CE, D	R 124 620 34 61 s #7.5 121.00
	L 124 620 63 61 s #7.5 234.00
400E, 500E	R 124 620 34 61 s #7.5 121.00
	L 124 620 85 61 s #7.5 675.00
*Does Not Include Frame Set-Up on Straightening Bench as per Manufacturer Recommended Procedure	
<b>13 Panel, Lamp Front Section (a)</b>	
To Ch A-506711	R 124 626 02 45 s #3.0 41.50
	L 124 626 01 45 s #3.0 41.50
From Ch A-506712	R 124 626 08 45 s #3.0 45.50
	L 124 626 01 45 s #3.0 41.50
*w/Upper Tie Bar or Outer Wheelhouse Panel Removed Deduct 1.0	
<b>14 Rail, Side (a) (HSLA)</b>	
RWD	R 124 620 18 34 s #10.0 83.00
	L 124 620 17 34 s #10.0 83.00
4MATIC	R 124 620 22 34 s #10.0 147.00
	L 124 620 21 34 s #10.0 147.00
*w/Wheelhouse Panel Removed Deduct 3.0, Does Not Include Frame Set-Up on Straightening Bench as per Manufacturer Recommended Procedure	
<b>15 Reinforcement, Rail (a)</b>	
To Ch A-278628	R 124 626 02 30 2.0 10.50
	L 124 626 01 30 2.0 10.50
From Ch A-278629	R 124 626 22 30 2.0 7.75
	L 124 626 21 30 2.0 7.75
<b>16 Brace, Control Arm (a)</b>	
Front	
RWD	R 124 620 22 31 1.0 56.00
	L 124 620 21 31 1.0 54.00
4MATIC	124 626 41 31 1.0 40.50
Rear	
RWD	
260, 300E, CE, D	R 124 620 26 31 1.0 83.00
	L 124 620 55 31 1.0 61.00
400E, 500E	R 124 620 64 31 1.0 140.00
	L 124 620 63 31 1.0 145.00
4MATIC	R 124 620 44 31 1.0 56.00
	L 124 620 23 31 1.0 55.00
<b>18 Bracket, Eng Support (a)</b>	
4MATIC	R 124 620 52 31 43.50
	L 124 620 51 31 43.50
<b>19 Bracket, ABS Unit (a)</b>	
260, 300E, CE, D	124 620 59 14 29.50
400E	124 620 56 31 44.00
<b>Bracket, ASR Unit (a)</b>	
300E	124 620 70 14 130.00
500E	124 620 53 31 40.50
<b>20 Hook, Tow (a)</b>	
	201 620 01 32 9.25
<b>21 Bracket, Below Lamp (a) R</b>	
	124 620 06 14 5.75
<b>22 Bracket, Fender to Apron (a) R</b>	
	124 620 05 14 .90
<b>23 Bracket, Brake Hose (a)</b>	
	124 626 31 14 90

**FRONT INNER STRUCTURE Cont'd**

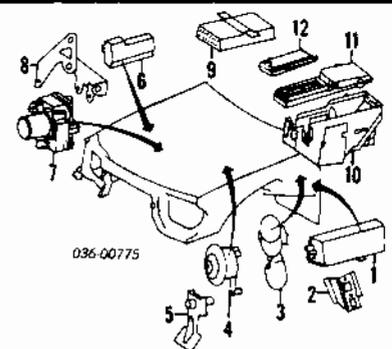
4MATIC	R 124 626 50 14 3.90
	L 124 626 49 14 3.90
<b>24 Brace, Spring (a)</b>	
RWD	R 124 620 04 28 15.00
	L 124 620 03 28 15.00
4MATIC	124 620 00 28 26.00
<b>25 Bracket, Brace to Brake Hose (a)</b>	
RWD	R 124 626 40 14 1.40
	L 124 626 39 14 1.40
<b>26 Reinf, Spring Susp (a)</b>	
4MATIC	R 124 626 22 16 12.00
	L 124 626 21 16 12.00
<b>27 Bracket, Battery Tray (a)</b>	
260, 300E, CE, D	124 620 69 14 9.25
<b>Bracket, Water Reservoir (a)</b>	
500E	
28 Upper	124 626 86 14 3.70
29 Lower	124 620 77 14 N.A.
(a) Included w/Apron Assy	
<b>30 Crossmember, Engine</b>	
RWD	
260, 300E, CE, D	124 620 48 86 4.5 134.00
400E, 500E	124 620 65 86 4.5 290.00
<b>31 Crossmember, Engine</b>	
4MATIC	124 620 51 86 4.5 348.00
(a) Included w/Front End Assy	
<b>32 Brace, Center</b>	
1986-89	124 620 29 85 s 16.50
1990-92	
260, 300, 400E	124 620 32 85 s 36.00
500E	124 620 34 85 s 29.50



036-00964

<b>33 Panel, Partition (On Side Rail)</b>	
Right Side	
300D	87 124 620 11 78 s 58.00
90-92	124 628 16 55 s 50.00
<b>34 Cover, Rail Apron</b>	
260, 300, 500E	R 124 628 10 07 s 1.80
	L 124 628 09 07 s 1.80
400E	R 124 628 52 07 s 5.50
	L 124 628 51 07 s 5.50
<b>35 Reinf, Hood</b>	
	R 124 626 06 18 s 16.50
	L 124 626 05 18 s 16.50
<b>36 Tray, Battery</b>	
	201 626 04 45 17.50
<b>37 Seal, Apron/Bumper</b>	
	R 124 628 51 98 6.50
	L 124 628 55 98 6.50
<b>38 Cover, Lamp/Frame</b>	
	R 124 628 20 07 1.40
	L 124 628 19 07 1.40
<b>39 Cover, Rail/Apron</b>	
Below Left Lamp	124 628 43 07 4.80
<b>40 Brkt, Oil Cooler to Apron</b>	
300D	124 620 38 14 3.20
<b>41 Cover, Above Electronics</b>	
260, 300, 400E	124 626 16 30 8.00
500E	124 626 24 30 18.50
<b>42 Bracket, Washer Reservoir</b>	
300D	124 620 40 14 N.A.

**ELECTRICAL COMPONENTS**



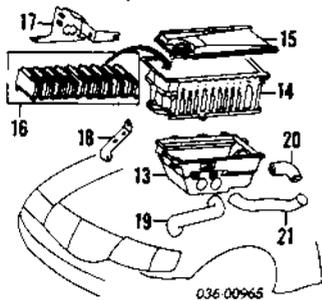
036-00775

1 Canister, Vapor-See Emission System Section	
2 Bracket, Canister-See Emission System Section	
3 Tank, Vacuum	123 800 11 19 m 1.0 14.50
4 Horn, Burglar Alarm	124 820 27 26 m .4 38.00
5 Bracket, Burglar Horn 86-89	124 620 37 14 m 2.50
	90-92 124 820 43 14 m 3.10
6 Control, Burglar Alarm	126 820 08 26 m 290.00
7 Actuator, Cruise Control	002 545 86 32 m 1.1 374.00
8 Bracket, Cruise Actuator	103 070 01 40 m 18.00
9 Control, Cruise	005 545 05 32 m .3 440.00

\*Order by Application

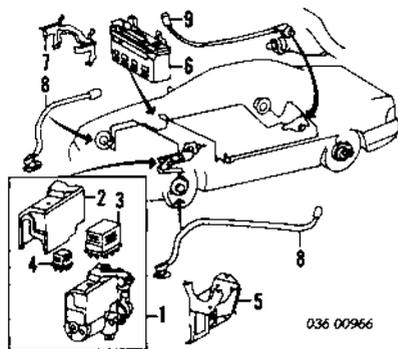
**FRONT INNER STRUCTURE Cont'd**

<b>ELECTRICAL COMPONENTS Cont'd</b>			
10 Box, Relay & Fuse	124 540 17 50	m 2.3	39.00
11 Cover, Relay & Fuse Box	124 540 00 82	m	32.00
12 Cover, Fuse Box (Only)	124 540 01 82	m	18.50



13 Case, Control Units			
400E	124 540 01 67	m 1.2	37.00
500E	124 540 00 67	m 1.2	N.A.
14 Case, Upper			
400E, 500E	124 540 01 24	m .4	146.00
15 Cover, Apparatus Case			
400E, 500E	124 545 01 03	m	14.50
16 Control Unit			
Basic Module	009 545 91 32	m 1.2	456.00
<i>Order Additional Units by Application</i>			
17 Bracket, Case to Apron	124 540 39 73	m	N.A.
18 Bracket, Lower	124 542 31 40	m	21.50
19 Hose, Module Case to Body			
400E	124 542 03 83	m .3	9.00
500E	124 542 02 83	m .3	29.00
20 Hose, Body to Blower	124 542 00 83	m .3	N.A.
21 Hose, Blower to Module Case			
400E, 500E	124 542 01 83	m .3	N.A.

**ANTILOCK BRAKE SYSTEM**



1 Hydro Unit, ABS	001 431 80 12	m #1.9	1870.00
<i>#Includes Bleed System</i>			
2 Cover, Hydro Unit	001 431 19 87	m	11.50
Relay, Hydro Unit			
3 Motor	001 542 65 19	m .3	31.00
4 Solenoid Valve	001 542 67 19	m .3	24.50
<i>#Included w/ABS Hydro Unit</i>			
5 Bracket, Hydro Unit	124 820 59 14	m	29.50
6 Control Unit, ABS			
RWD			
260, 300E, CE, D	005 545 51 32	m .4	1090.00
400E	010 545 98 32	m .4	1090.00
4MATIC	005 545 52 32	m .4	1770.00
7 Bracket, Control Unit	126 540 02 73	m	15.00
8 Sensor, Speed Front			
RWD			
R	124 540 17 17	m #.9	149.00
L	124 540 16 17	m #.9	149.00
4MATIC	R	124 540 15 17	m #.9 161.00
L	124 540 14 17	m #.9	161.00
<i>#R&amp;R Both Sides 1.6</i>			
9 Sensor, Speed Rear			
1986-89	124 540 00 17	m .9	112.00
1990-92			
260, 300E, CE, D	124 540 19 17	m .9	161.00
400E	124 540 27 17	m .9	78.00

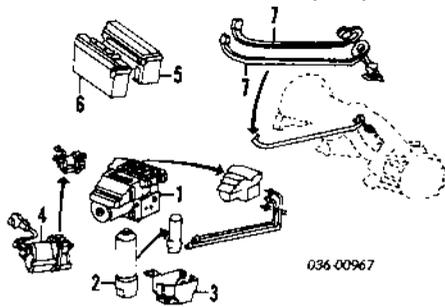
**AUTOMATIC SLIP CONTROL (ASR)**

ILLUSTRATION LOCATED IN NEXT COLUMN

1 Hydro Unit, ASR	002 431 20 12 05	m 1.9d	1957.60
2 Accumulator	000 430 04 94 05	m .8	1030.00
3 Brkt, Accumulator	124 430 01 10	m	26.50
4 Pump, ASR	000 430 04 32	m .7	478.00
5 Control, ASR			
260, 300E	008 545 04 32	m 1.6	1910.00
300CE	010 545 78 32	m 1.6	1710.00
400E, 500E	011 545 49 32	m 1.6	2490.00
<i>#Mounted in Apparatus Case in Electrical Component Section</i>			
6 Control, Elec Accelerator			

**FRONT INNER STRUCTURE Cont'd**

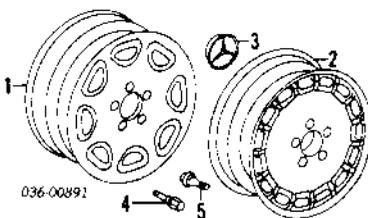
**AUTOMATIC SLIP CONTROL (ASR) Cont'd**



260, 300E, CE	124 545 01 32	m .4	1780.00
<i>400E, 500E-See Electrical Component Section</i>			
7 Sensor, Speed Rear			
260, 300E, CE			
R	124 540 22 17	m .9	161.00
L	124 540 21 17	m .9	161.00
R	124 540 24 17	m .9	149.00
L	124 540 23 17	m .9	149.00

**WHEEL**

Use Procedure Explanation 10 with the following text.



1 Wheel, Aluminum			
8 Hole			
300E (Sport Pkg)	124 401 13 02	.3	456.00
400E	124 401 12 02	.3	420.00
500E	124 401 14 02	.3	600.00
2 Wheel, Aluminum			
15 Hole			
1986-88	124 400 18 02	.3	515.00
1989-92			
To Ch B165329	124 401 07 02	.3	404.00
From Ch B165330	124 401 08 02	.3	368.00
<i>#Order by Production Date</i>			
3 Cap, Hub	201 400 04 25		5.25
4 Bolt, Lug			
1986-89	124 400 01 70		4.40
1990			
To Ch B165329	124 400 00 70		3.60
From Ch B165330	124 400 04 70		3.60
1991-92	124 400 04 70		3.60
5 Stem, Valve			
300, 400E	000 400 03 13		1.80
500E	000 400 02 13		1.80

**FRONT SUSPENSION**

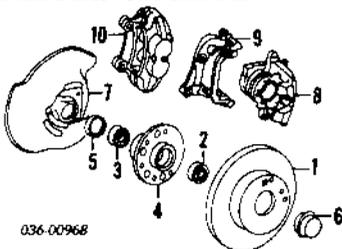
Use Procedure Explanation 11 with the following text.

**REAR WHEEL DRIVE**

<i>R&amp;L/R&amp;R or O/H Does Not Include Alignment.</i>			
R&L Suspension (One Side)		m 2.4	
O/H Suspension (Includes R&L)			
One Side		m 4.8	
Both Sides		m 8.8	
Adjust Four Wheel Alignment		m 1.8	
Adjust Front Alignment		m 1.0	
Adjust Toe-In (Only)		m .6	

NOTE 1: Refer to Special Cautions Section at the beginning of this vehicle text.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



1 Rotor, Brake			
260, 300E, CE, D	124 421 16 12	m #.9	88.00
300CE-24, 400E	124 421 15 12	m #.9	123.00

**FRONT SUSPENSION Cont'd**

**REAR WHEEL DRIVE Cont'd**

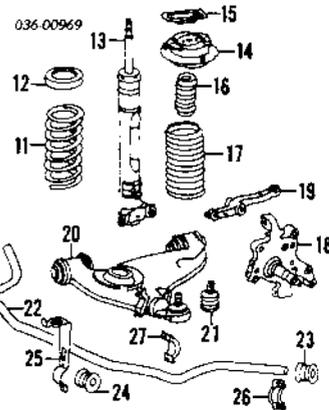
500E	129 421 10 12	m #.9	127.00
<i>#R&amp;R Both Sides 1.6</i>			
2 Bearing, Outer			
260, 300E, CE, D	000 981 58 05	m #1.8	24.00
400E, 500E	000 980 93 02	m #1.8	25.00
3 Bearing, Inner			
260, 300E, CE, D	000 981 58 05	m #1.8	30.00
400E, 500E	001 980 30 02	m #1.8	25.00
4 Hub, Wheel			
260, 300E, CE, D	124 330 22 25	m #1.8	141.00
400E, 500E	129 330 01 25	m #1.8	166.00
5 Seal, Grease			
260, 300E, CE, D	011 997 51 47	m #1.8	6.75
400E, 500E	015 997 14 47	m #1.8	16.50
<i>#R&amp;R One Side Complete, Both Sides 3.4</i>			
6 Cap, Hub	201 334 01 25	m #1.8	2.70
7 Shield, Splash			
260, 300E, CE, D			
R	124 420 14 44	m #.2	31.00
L	124 420 13 44	m #.2	31.00
R	124 420 26 44	m #.2	30.50
L	124 420 25 44	m #.2	30.50
400E	R	124 420 28 44	m #.2 30.50
L	124 420 27 44	m #.2	30.50
500E	R	129 420 03 44	m #.2 48.50
L	129 420 02 44	m #.2	48.50

*#w/Hub Removed*

8 Caliper, Brake			
260, 300E, CE, D	R	000 420 56 83	m #.8 210.00
L	000 420 55 83	m #.8	210.00
300E 2.6	R	000 420 56 83	m #.8 210.00
L	000 420 55 83	m #.8	210.00
9 Carrier, Caliper			
<i>#R&amp;R One Side Complete, Includes Bleed, R&amp;R Both Sides 1.4, w/Rotor Removed .3</i>			
10 Caliper Assy			
300CE-24, 400E	R	000 420 73 83	m #1.0 820.00
L	000 420 72 83	m #1.0	820.00
500E	R	000 420 80 83	m #1.0 470.00
L	000 420 79 83	m #1.0	470.00

*#R&R One Side Complete, R&R Both Sides 1.8*

Sensor, ABS-See ABS Section			
Hose, Brake	129 428 00 35	m #.6	17.50
<i>#Includes Bleed, Each Additional .3</i>			



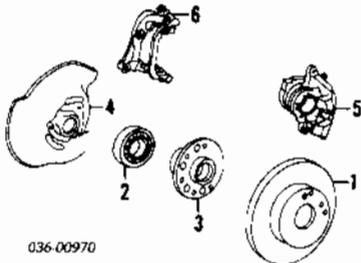
11 Spring, Coil (a)	124 321 21 04	m #1.0	68.00
12 Seat, Spring (a)	201 321 10 84	m #1.0	4.40
<i>(a) Order by Application</i>			
<i>#R&amp;R One Side Complete, R&amp;R Both Sides 1.8</i>			
13 Strut Assy			
260, 300E, D	124 320 53 30	m #1.8	250.00
300CE, CE-24	124 320 52 30	m #1.8	248.00
300E, CE (Sport Pkg)	124 320 56 30	m #1.8	248.00
400E	124 320 66 30	m #1.8	248.00
500E	124 320 57 30	m #1.8	288.00
14 Damper, Shock	124 320 14 44	m #1.8	42.50
15 Stop, Upper	124 323 00 32	m #1.8	3.00
16 Stop, Rubber (a)	129 323 06 44	m #1.8	9.00
<i>(a) Order by Application</i>			
17 Boot, Shock	129 323 00 92	m #1.8	5.00
<i>#R&amp;R One Side Complete, R&amp;R Both Sides 2.8</i>			
18 Knuckle, Steering			
260, 300E, CE, D	R	124 330 05 20	m #2.7 187.00
L	124 330 04 20	m #2.7	187.00
400E	R	129 330 03 20	m #2.7 192.00
L	129 330 02 20	m #2.7	216.00
500E	R	129 330 01 20	m #2.7 192.00
L	129 330 00 20	m #2.7	192.00
<i>#Includes R&amp;R Rotor, Hub &amp; Splash Shield</i>			
19 Arm, Steering			
1986-89	R	124 332 11 20	m #.6 d82.36
L	124 332 10 20	m #.6	d82.36
1990-92			
260, 300E, CE-24, D	R	124 332 13 20	m #.6 55.00
L	124 332 12 20	m #.6	55.00
400E, 500E	R	129 332 01 20	m #.6 55.00
L	129 332 00 20	m #.6	55.00
<i>#R&amp;R Both Sides .9</i>			
20 Arm, Lower Control			
260, 300E, CE, D	R	124 330 31 07	m #1.3 324.00
L	124 330 30 07	m #1.3	324.00
300E 2.6, 500E	R	124 330 31 07	m #1.3 324.00
L	124 330 30 07	m #1.3	324.00
300CE-24, 400E	R	124 330 35 07	m #1.3 408.00
L	124 330 34 07	m #1.3	408.00

FRONT SUSPENSION Cont'd			
<b>REAR WHEEL DRIVE Cont'd</b>			
300E (Sport Pkg)	L 124 330 34 07	m #1.3	408.00
	R 201 330 41 07	m #1.3	324.00
	L 201 330 40 07	m #1.3	324.00
# w/Knuckle Removed Deduct .8			
21 Ball Joint			
260, 300E, CE, D	124 333 03 27	m #1.8	29.50
300E 2.6, 500E	124 333 03 27	m #1.8	29.50
300CE-24, 400E	124 333 10 27	m #1.8	20.50
#Included w/Lower Control Arm			
#Includes R&R Lower Control Arm, w/Arm Removed Deduct 1.3			
22 Bar, Torsion			
260, 300E, CE, D	124 323 55 65	m #1.0	81.00
300E, CE (Sport Pkg)	124 323 68 65	m #1.0	95.00
400E	124 323 70 65	m #1.0	99.00
500E	124 323 72 65	m #1.0	119.00
23 Bushing, Bar Outer (a)	124 323 23 85	m #1.0	1.80
24 Bushing, Bar Inner (a)	124 323 24 85	m #1.0	2.20
(a) Order by Application			
25 Link, Bar	R 124 323 05 26	m #1.0	15.00
	L 124 323 04 26	m #1.0	15.00
26 Brkt, Bushing Outer	201 323 23 40	m #1.0	1.00
27 Brkt, Bushing Inner	124 323 11 40	m #1.0	1.80
#R&R Complete, Not Included in O/H, w/One Lower Control Arm Removed .8, w/Both Lower Control Arms Removed .6			

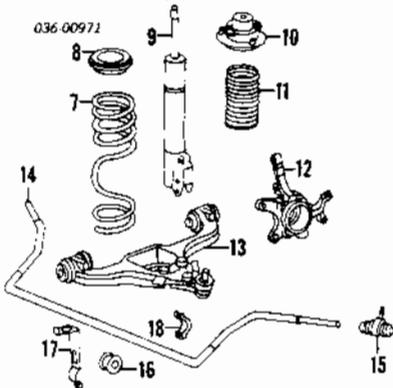
4MATIC			
R&I/R&R or O/H Does Not Include Alignment.			
R&I Suspension (One Side)		m	2.5
O/H Suspension (Includes R&I)			
One Side		m	6.0
Both Sides		m	11.2
Adjust Four Wheel Alignment		m	1.8
Adjust Front Alignment		m	1.0
Adjust Toe-In (Only)		m	.6

NOTE 1: Refer to Special Cautions Section at the beginning of this vehicle text.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



1 Rotor, Brake	124 421 14 12	m #.9	118.00
#R&R Both Sides 1.6			
2 Bearing Kit	124 330 01 51	m #1.8	120.00
3 Hub, Wheel	124 330 08 44	m #1.8	280.00
Seal, Grease	011 997 51 47	m #1.8	6.75
#R&R One Side Complete, R&R Both Sides 3.4			
4 Shield, Splash	124 421 13 20	m #.2	32.50
#w/Hub Removed			
5 Caliper, Brake	R 000 420 65 83	m #.8	220.00
	L 000 420 64 83	m #.8	220.00
6 Carrier, Caliper	000 420 07 15	m #.8	146.00
#R&R One Side Complete, Includes Bleed, R&R Both Sides 1.4, w/Rotor Removed .3			
Sensor, ABS-See ABS Section			
Hose, Brake	124 420 01 48	m #.6	49.50
#Includes Bleed, Each Additional .3			



7 Spring, Coil (a)	R 124 321 25 04	m #1.8	166.00
	L 124 321 25 04	m #2.2	166.00
8 Seat, Spring (a)	R 124 321 13 84	m #1.8	13.50
	L 124 321 13 84	m #2.2	13.50
(a) Order by Application			
9 Strut Assy	124 320 58 30	m #2.4	306.00
10 Damper, Shock	124 320 02 73	m #2.4	65.00
11 Boot, Shock	129 323 00 92	m #2.4	5.00

FRONT SUSPENSION Cont'd			
<b>4MATIC Cont'd</b>			
#R&R One Side Complete, R&R Both Sides 4.0			
12 Knuckle, Steering	R 124 330 09 20	m #4.2	755.00
	L 124 330 08 20	m #4.2	755.00
#R&R Both Sides 8.0, Includes R&R Rotor, Hub & Splash Shield			
13 Arm, Lower Control	R 124 330 29 07	m #2.4	1140.00
	L 124 330 28 07	m #2.4	1140.00
#w/Knuckle Removed Deduct 1.8			
Ball Joint	R 124 333 08 27	m #2.9	83.00
	L 124 333 07 27	m #2.9	83.00
#Includes R&R Lower Control Arm, w/Arm Removed Deduct 2.4			
14 Bar, Torsion	124 323 63 65	m #1.0	140.00
15 Bearing, Bar	124 320 03 73	m #1.0	76.00
16 Bushing, Bar	124 323 21 85	m #1.0	9.00
17 Link, Bar	R 124 323 03 26	m #1.0	11.50
	L 124 323 02 26	m #1.0	11.50
18 Bracket, Bushing	124 323 11 40	m #1.0	1.80
#R&R Complete, Not Included in O/H, w/One Lower Arm Removed .8, w/Both Lower Arms Removed .6			

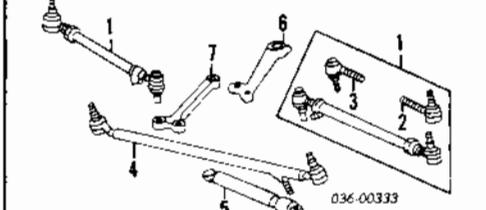
FRONT DRIVE AXLE			
R&I Axle Shaft Assy		m	1.8
O/H Axle Shaft Assy (Includes R&I)		m	2.3

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

4MATIC			
R&I/R&R or O/H Does Not Include Alignment.			
R&I Suspension (One Side)		m	2.5
O/H Suspension (Includes R&I)			
One Side		m	6.0
Both Sides		m	11.2
Adjust Four Wheel Alignment		m	1.8
Adjust Front Alignment		m	1.0
Adjust Toe-In (Only)		m	.6

1 Shaft Assy, Axle	R 124 330 11 01	m	1.8	765.00
	L 124 330 10 01	m	1.8	765.00
2 Boot Kit, Inner	124 330 03 85	m	.3	97.00
3 Boot Kit, Outer	124 330 00 85	m	.3	40.50
#Included w/Axle Shaft Assy				
#w/Axle Shaft Assy Removed				

STEERING LINKAGE			
R&R Does Not Include Adjust Toe-In			
		m	.7



1 Rod Assy, Tie			
RWD			
260, 300E, CE, D	R 124 330 09 03	m #.6	66.00
	L 124 330 08 03	m #.6	66.00
400E, 500E	R 129 330 03 03	m #.6	70.00
	L 129 330 20 03	m #.6	N.A.
4MATIC	R 124 330 15 03	m #.6	75.00
	L 124 330 14 03	m #.6	75.00

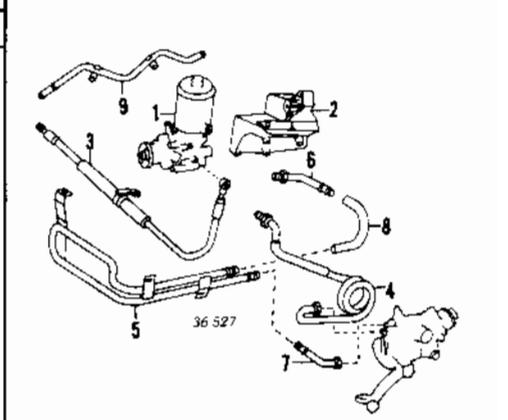
#R&R Both Sides .8				
End, Tie Rod				
2 Outer				
RWD				
260, 300E, CE, D	R 000 338 50 10	m	.3	28.50
	L 000 338 51 10	m	.3	39.00
400E, 500E	001 330 54 35	m	.3	30.00
4MATIC	R 001 330 40 35	m	.3	30.00
	L 001 330 41 35	m	.3	32.50
3 Inner				
RWD				
260, 300E, CE, D	R 000 338 59 10	m	.3	32.50
	L 000 338 58 10	m	.3	29.50
400E, 500E	001 330 55 35	m	.3	30.00
4MATIC	R 001 330 39 35	m	.3	38.50
	L 001 330 38 35	m	.3	39.00

#Included w/Tie Rod Assy				
4 Link, Drag				
RWD				
260, 300E, CE, D	124 460 12 05	m	.8	61.00
400E, 500E	124 460 14 05	m	.8	N.A.
4MATIC	124 460 13 05	m	.8	119.00
5 Damper, Steering				

STEERING LINKAGE Cont'd				
RWD	000 463 53 32	m	.6	36.50
4MATIC	000 463 63 32	m	.6	59.00
6 Arm, Pitman-Serviced in Gear Assy				
7 Arm, Idler				
RWD				
260, 300E, CE, D	124 463 07 10	m	2.4	110.00
To Ch B-022104	124 463 12 10	m	2.4	54.00
From Ch B-022105	124 463 15 10	m	2.4	N.A.
400E, 500E	124 463 10 10	m	2.4	171.00
4MATIC				

STEERING GEAR				
Gear Assy				
RWD				
260, 300E, 300 2.6, 300D				
To Ch B-022104	124 460 13 01	m	2.3	1450.00
From Ch B-022105	124 460 62 01	m	2.3	1450.00
300CE, 300CE-24				
To Ch B-022104	124 460 41 01	m	2.3	1450.00
From Ch B-022105	124 460 67 01	m	2.3	1450.00
300E, CE (Sport Pkg)	124 460 62 01	m	2.3	1450.00
400E, 500E	124 460 68 01	m	2.3	1450.00
4MATIC	124 460 29 01	m	2.6	1330.00

STEERING PUMP				
1 Pump Assy				
RWD				
260, 300E, 300E 2.6, CE, CE-24				
w/Level Control	124 460 15 80	m	2.4	900.00
w/o Level Control	124 460 18 80	m	2.4	446.00
300D	124 460 02 80	m	1.8	446.00
400E, 500E				
w/Level Control	129 460 18 80	m	2.4	895.00
w/o Level Control	129 460 16 80	m	2.4	446.00
4MATIC	124 460 15 80	m	2.4	900.00
Reservoir, Oil				
400E, 500E	129 466 02 02	m		95.00
Pulley, Pump				
RWD				
260, 300E, 300 2.6, CE	126 460 03 79	m		24.00
300CE-24	104 200 00 05	m		34.00
300D	201 460 04 79	m		26.50
400E, 500E	140 460 01 79	m		28.50
4MATIC	126 460 03 79	m		24.00
Belt, Drive	006 997 70 92		.9	42.00



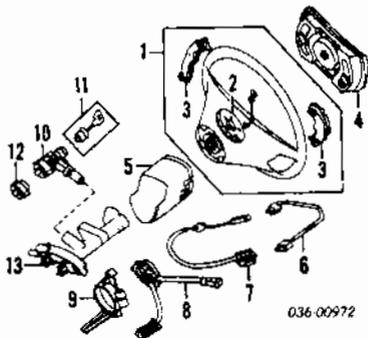
#Order by Application					
2 Bracket, Pump/Compressor					
250, 300E, CE	86-88	126 480 35 35	m	125.00	
	89-92	103 130 08 35	m	197.00	
300CE-24		104 130 03 35	m	208.00	
300D		601 131 05 35	m	132.00	
400E, 500E		119 236 09 30	m	118.00	
3 Hose, Pressure Expansion					
w/Level Control or ASD (a)		124 320 11 53	m	#.6	129.00
#Order by Application					
(a) ASD-Auto Limited Slip Diff					
4 Hose, Pressure					
RWD					
260, 300E, CE, D	124 466 30 81	m	#.6	61.00	
400E	124 460 23 24	m	#.6	93.00	
500E	124 460 25 24	m	#.6	90.00	
4MATIC	124 466 17 81	m	#.6	86.00	
#R&R All Hoses 1.0					
5 Line, Cooling Pipe					
RWD					
4MATIC	124 460 21 24	m	1.8	61.00	
6 Line, Return (To Pump)					
260, 300E, CE	124 460 01 24	m	#.7	6.75	
300D	124 460 18 24	m	#.7	7.00	
7 Line, Return (To Gear)					
RWD					
260, 300E, CE, D	124 460 02 24	m	#.7	6.50	
400E, 500E	124 460 24 24	m	#.7	N.A.	
4MATIC	124 460 14 24	m	#.7	11.50	
8 Hose, Return	201 997 03 82	m	#.7	12.00	
#Sold as 1 Meter, Cut to Fit					
#R&R All 1.0					
9 Pipe, Suction	103 230 03 56	m		35.50	

**STEERING WHEEL/COLUMN**

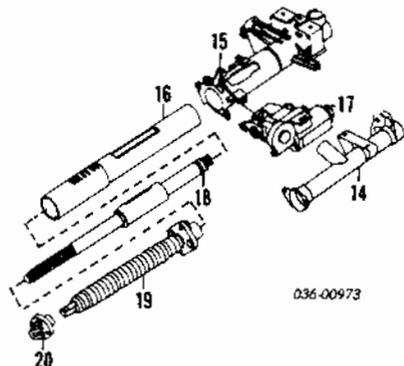
R&I Steering Column.....	m	2.4
O/H Steering Column (Includes R&I).....	m	3.1
Add to O/H Steering Column		
w/Elec Adjust Column.....	m	1.8

**NOTE 1:** Refer to Supplemental Restraint and Air Bag Systems Cautions of the Procedure Pages.

**NOTE 2:** All Parts in this section are included in overhaul unless noted otherwise.



036-00972



036-00973

<b>1 Wheel, Steering</b>					
RWD					
w/Leather Cover					
1986-91	201 460 24 03	m	.8	690.00	
1992					
390mm	140 460 14 03	m	.8	590.00	
400mm	140 460 12 03	m	.8	610.00	
w/o Leather Cover	86-91	201 460 30 03	m	.8	300.00
	92	140 460 11 03	m	.8	260.00
4MATIC	129 460 03 03	m	.8	825.00	
<b>2 Ring, Contact</b>					
RWD					
86-91	124 464 02 28	m #1.0		69.00	
92	140 464 27 28	m #1.0		41.50	
4MATIC	90-91	129 464 01 28	m #1.0	161.00	
	92	140 464 28 28	m #1.0	122.00	
<i># Includes R&amp;R Steering Wheel</i>					
<b>3 Plate, Contact</b>					
RWD					
86-91	124 460 05 41	m		10.50	
92	140 460 10 41	m		9.75	
<i># Included w/Steering Wheel</i>					
<b>4 Pad/Air Bag Assy</b>					
86-91	124 460 03 98	m	.5	1670.00	
92	140 460 03 98	m	.5	1040.00	
<b>5 Cover, Column</b>					
w/Elec Adjust Column	124 462 36 23	m	1.2	11.50	
w/o Elec Adjust Column	124 462 32 23	m	1.2	6.50	
<b>6 Contact, Air Bag</b>					
126 464 09 43	m	1.0		30.00	
<b>7 Switch, Cruise Control</b>					
124 540 12 44	m	1.5		53.00	
<b>8 Switch, Turn Signal</b>					
124 540 10 45	m	#1.8		118.00	
<b>9 Bracket, Signal Switch</b>					
124 462 25 39	m	#1.8		51.00	
<b>10 Lock, Ignition</b>					
124 462 35 30	m	#1.8		61.00	
<i># Includes R&amp;R Steering Wheel</i>					
<b>11 Cylinder &amp; Key, Ign</b>					
Uncoded	126 460 03 04	m	.6	34.00	
<i># Does Not Include Re-Code</i>					
<b>12 Switch, Ignition</b>					
124 462 03 93	m	2.2		20.50	
<b>13 Brkt, Cable to Column</b>					
060 546 28 43	m			5.75	
<b>14 Jacket, Column</b>					
w/o Elec Adjust					
260E, 300D 2.5L	124 460 22 16	m		59.00	
<b>Jacket, Column</b>					
w/Elec Adjust					
Outer	124 460 27 16	m		208.00	
Inner	126 462 16 20	m		208.00	
<b>17 Gear, Column Adjust</b>					
126 460 03 25	m			326.00	
<b>18 Shaft, Steering Upper</b>					
w/Elec Adjust Column	124 460 16 09	m		192.00	
w/o Elec Adjust Column	124 460 15 09	m		74.00	
<b>19 Shaft, Steering Lower</b>					
w/Elec Adjust Column	124 460 11 09	m	1.4	151.00	
w/o Elec Adjust Column	124 460 07 09	m	1.4	107.00	
<b>20 Coupling, Lower</b>					
123 460 02 10	m			51.00	

**ENGINE**

Use Procedure Explanation 12 with the following text.

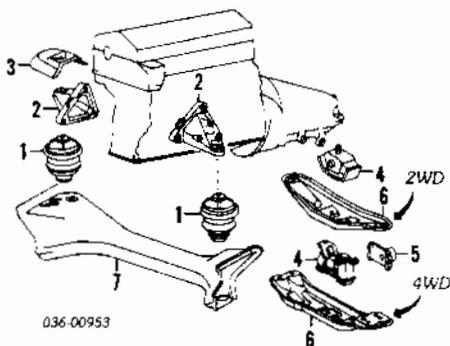
**6 CYLINDER**

R&I Engine Assy				
260E, 300E, 300CE				
Man Trans	m	8.6		
Auto Trans	m	8.9		
300E 2.6, CE-24, 300E 4MATIC				
Auto Trans	m	8.9		
300D	m	9.8		
<b>Pulley, Crankshaft</b>				
260, 300E, CE	603 032 02 04	m	1.5	18.50
300E 2.6, 300E 4MATIC	603 032 02 04	m	1.5	18.50
300D	86-87 603 032 03 04	m	1.1	23.00
	90-92 603 032 02 04	m	1.1	18.50
<b>Damper, Vibration</b>				
260, 300E, CE	103 030 00 03	m	1.8	197.00
300CE-24	104 030 14 03	m	1.6	264.00
300D	86-87 603 030 03 03	m	1.8	250.00
	90-92 602 030 04 03	m	1.6	384.00
<b>Hub, Pulley (a)</b>				
601 030 01 08	m			52.00
<b>Cover, Timing (a)</b>				
260, 300E, CE	103 015 01 02	m #6.9		130.00
<i># w/Auto Trans Add .3</i>				
300 2.6, 300E 4MATIC	103 015 01 02	m #7.2		130.00
<i># w/4WD Add 6.1, Includes R&amp;I Engine</i>				
300CE-24	104 015 06 02	m #13.3		143.00
<i># Includes R&amp;I Engine</i>				
300D	603 010 02 17	m	8.4	197.00
<i>(a) Order by Engine Number</i>				
<b>Pan, Oil</b>				
260, 300E, CE	103 010 05 13	m	4.7	264.00
300CE-24	104 014 05 02	m	4.7	264.00
300D				
Lower	86-87 603 014 08 02	m	4.5	280.00
	90-92 602 014 07 02	m	4.5	274.00
Side	603 014 02 03	m		67.00
<b>Gasket, Oil Pan</b>				
260, 300E, CE	103 014 01 22	m #4.7		5.00
300CE-24	603 014 05 22	m #4.7		21.00
300D				
Lower	86-87 603 014 06 22	m #4.5		9.50
	90-92 602 014 03 22	m #4.5		14.50
Side	603 014 07 22	m		3.30
<i># Includes R&amp;R Oil Pan</i>				
<b>Pump, Fuel-See Fuel Tank Section</b>				

**V8**

R&I Engine Assy				
119 030 02 68	m	8.9		
<b>Pulley, Crankshaft</b>				
119 030 01 03	m	1.6		238.00
<b>Damper, Vibration</b>				
116 035 08 13	m			148.00
<b>Hub, Pulley</b>				
119 010 01 17	m	#6.9		394.00
<i># w/Auto Trans Add .3</i>				
<b>Pan Assy, Oil</b>				
119 010 12 13	m	4.7		600.00
<b>Pan, Oil Lower</b>				
119 010 04 28	m			71.00
<i># Included w/Oil Pan Assy</i>				
<b>Gasket, Oil Pan</b>				
Upper	119 014 03 22	m		15.00
Lower	119 014 08 22	m		16.50
<i>Pump, Fuel-See Fuel Tank Section</i>				

**ENGINE MOUNTS**



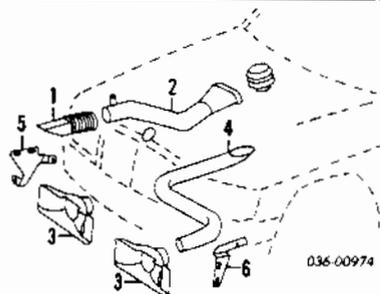
036-00953

<b>1 Mount, Front</b>				
1988-89				
260, 300E, CE				
Man Trans	124 240 17 17	#.7		104.00
Auto Trans	201 240 43 17	#.7		110.00
300D	201 240 43 17	#.7		110.00
1990-92				
RWD				
300E, 300CE-24	124 240 22 17	#.7		110.00
300D	201 240 42 17	#.7		110.00
400E, 500E	124 240 26 17	#.7		130.00
<i># R&amp;R Both Sides 1.0</i>				
4MATIC	124 240 07 17	#.8		151.00
<i># R&amp;R Both Sides 1.3</i>				
<b>2 Bracket, Front Mount</b>				
Right				
RWD				
260, 300E, CE	603 223 27 04	#.2		89.00
300D				

**ENGINE MOUNTS Cont'd**

5 Cyl	601 223 26 04	#.2		82.00
6 Cyl	603 223 27 04	#.2		89.00
400E, 500E	119 223 29 04	#.2		54.00
4MATIC	603 223 32 04	#.2		88.00
Left				
RWD				
260, 300E, CE	603 223 26 04	#.2		79.00
300D				
5 Cyl	601 223 25 04	#.2		73.00
6 Cyl	603 223 26 04	#.2		79.00
400E, 500E	119 223 28 04	#.2		54.00
4MATIC	603 223 36 04	#.2		94.00
<i># Order by Eng Number &amp; Application</i>				
<i># w/Mount Removed</i>				
<b>3 Plate, Mount</b>				
RWD				
6 Cyl				
R	124 241 05 34			3.00
L	124 241 09 34			10.50
4MATIC				
R	124 241 08 34			10.50
L	124 241 02 34			4.60
L	124 241 03 34			5.50
<b>4 Mount, Rear</b>				
RWD				
6 Cyl				
VB	124 240 06 18		.6	42.50
4MATIC	124 240 03 18		.6	N.A.
	124 242 00 13		.6	79.00
<b>5 Nut, Mount</b>				
300E 4MATIC	124 242 00 72			1.50
<b>6 Support, Rear Mount</b>				
1986-89				
260E, 300E				
Man Trans	124 242 12 01	#.3		13.50
Auto Trans	124 242 05 01	#.3		13.00
300CE, 300D	124 242 05 01	#.3		13.00
1990-92				
RWD				
300E, 300E 2.6	124 242 05 01	#.3		13.00
300CE-24, 300D	124 242 05 01	#.3		13.00
400E, 500E	124 242 14 01	#.3		60.00
4MATIC	124 242 11 01	#.3		24.50
<i># w/Mount Removed</i>				
<b>7 XMbr, Engine-See Front Inner Structure Section</b>				

**ENGINE MOUNT COOLING**

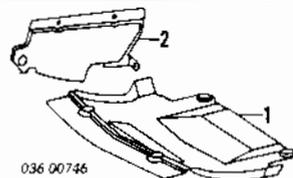


036-00974

<b>1 Pipe, Cooling, Front</b>				
300E, CE-24	124 520 06 05		.2	7.00
<b>2 Pipe, Cooling Rear</b>				
300E, CE-24	124 528 03 15		.2	6.50
<b>3 Pipe, Cooling Front</b>				
400E				
R	124 520 08 05		.2	51.00
L	124 520 07 05		.2	31.00
500E				
R	124 520 09 05		.2	83.00
L	124 520 04 05		.2	30.00
<b>4 Pipe, Cooling Rear</b>				
400E, 500E				
R	124 520 02 05		.2	17.50
L	124 520 03 05		.2	11.00
<b>5 Bracket, Right</b>				
400E, 500E	124 524 23 40			8.00
<b>6 Bracket, Left</b>				
400E, 500E	124 524 24 40			7.25

**ENGINE COVER**

**260E, 300E, 300CE**

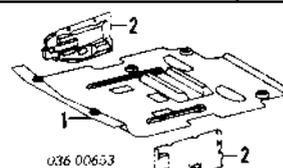


036 00746

<b>Cover, Under Engine</b>				
1 Front				
1986-89				
Man Trans	124 524 09 30		.3	69.00
Auto Trans	124 524 15 30		.3	72.00
1990-92				
RWD				
4MATIC	124 520 41 24	Sm	.3	85.00
	124 524 26 30		.3	104.00
2 Side				

### ENGINE COVER Cont'd

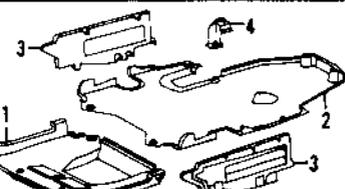
#### 400E, 500E



036 00653

Cover, Under Engine			
1 Front			
400E	124 524 31 30	.3	93.00
500E	124 524 27 30	.3	85.00
2 Side			
400E	R 124 524 33 30	.2	16.50
	L 124 524 34 30	.2	16.50
500E	R 124 524 20 30	.2	26.00
	L 124 524 21 30	.2	26.00

### 300D



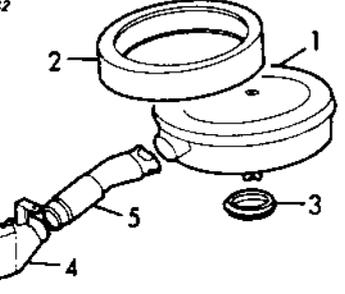
036-00975

Cover, Anti Noise			
1 Front			
2.5L Eng	124 520 95 23	.3	146.00
3.0L Eng	124 520 50 23	.3	250.00
2 Rear			
2.5L Eng	124 520 31 24	#.5	187.00
3.0L Eng	124 520 34 24	#.5	181.00
*Includes R&R Front Cover			
3 Side			
2.5L Eng	R 124 520 05 24		94.00
	L 124 520 27 24		101.00
3.0L Eng	R 124 520 07 24		69.00
	L 124 520 27 24		101.00
4 Bracket, Rear Cover	124 524 00 40		4.90

### AIR CLEANER

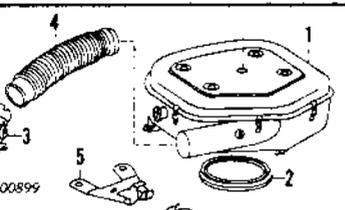
#### 260E, 300E, 300E 2.6, 300CE 300E 4MATIC

36-442



1 Cleaner Assy, Air	013 094 72 02	#.4	153.00
*Includes R&R Element, Grommet & Hose Duct			
2 Element, Cleaner	002 094 87 04	.3	18.00
3 Grommet	102 094 00 60	.3	8.00
*Included w/Air Cleaner Assy			
4 Duct, Hose	103 094 03 11	.3	4.70
5 Hose, Duct	103 090 03 82	.2	6.50

### 300CE-24



036 00899

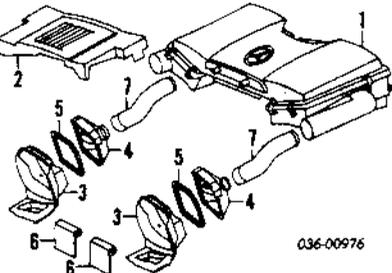
1 Cleaner Assy, Air	016 094 02 02	#.3	192.00
*Includes R&R Element			
Element, Cleaner	003 094 53 04	.2	64.00
2 Grommet	102 094 00 60		8.00
*Included w/Air Cleaner Assy			
3 Duct, Hose	103 094 03 11	#.2	4.70
4 Hose, Duct	104 094 06 82	#.2	5.75
*R&R Both .3			
5 Bracket, Mounting	104 094 01 41		4.20

### AIR CLEANER Cont'd

#### 300CE-24 Cont'd

6 Spring-Not Applicable

#### 400E, 500E

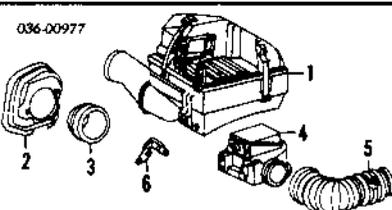


036-00976

1 Cleaner Assy, Air	119 094 03 02	#.4	290.00
*Includes R&R Element			
Element, Cleaner	003 094 61 04	.2	22.00
*Included w/Air Cleaner Assy			
2 Cover, Front	119 090 03 12	.2	27.50
3 Duct, Intake	R 124 528 06 04		12.00
	L 124 528 05 04		12.00
4 Cover, Duct	R 124 528 03 10		9.25
	L 124 528 02 10		9.25
5 Gasket, Duct	124 528 09 80		5.75
6 Boot, Duct	124 505 24 86		7.50
7 Hose, Duct	119 090 07 82	.2	37.50

### 300D 2.5L

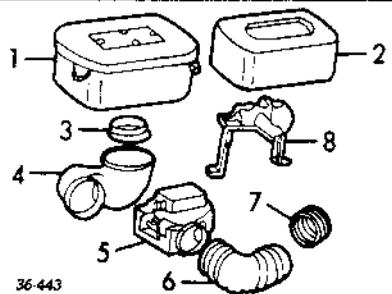
036-00977



1 Cleaner Assy, Air	602 094 08 02	.3	175.00
Element, Cleaner	602 094 04 04	.2	41.00
*Included w/Air Cleaner Assy			
2 Duct, Intake	124 520 00 02	.2	37.00
3 Boot, to Apron	603 094 02 91		9.25
4 Meter, Air Flow	000 542 93 14	m	382.00
5 Pipe, Intake	602 090 06 30	.2	93.00
6 Bracket, Mounting	602 094 08 41		9.50

### 300D 3.0L

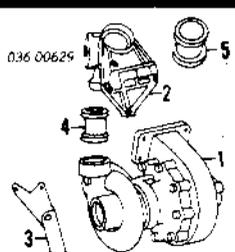
36-443



1 Cleaner Assy, Air	603 094 02 02	m	132.00
*Includes R&R Element, Grommet & Intake Hose			
2 Element, Cleaner	86-90 603 094 02 04	.3	33.50
*Included w/Air Cleaner Assy			
3 Grommet	603 098 02 65		9.25
4 Hose, Intake	603 098 04 01		12.00
1991 Only	124 520 00 12		37.00
5 Meter, Air Flow	000 542 92 14	m	460.00
6 Pipe, Intake	603 090 00 30		72.00
7 Boot, to Apron	603 094 02 91		9.25
8 Bracket, Mounting	603 090 02 40		29.00

### TURBOCHARGER

036 00629



### TURBOCHARGER Cont'd

1 Turbocharger			
2.5L Eng	003 096 98 99	m	3.6 1680.00
3.0L Eng	002 096 92 99	m	3.6 1440.00
2 Housing, Mixer			
2.5L Eng	602 090 04 54	m	745.00
3.0L Eng	603 098 12 17	m	103.00
3 Bracket, Turbo	603 096 03 45	m	18.50
4 Connector, Lower			
2.5L Eng	602 098 05 04	m	65.00
3.0L Eng	603 098 12 04	m	11.50
5 Connector, Upper			
2.5L Eng	602 098 04 04	m	73.00
3.0L Eng	603 098 07 04	m	12.00

### EXHAUST

#### Manifold, Exhaust

RWD

260E, 300E, 300E 2.6, 300CE

Cylinder 1-3	103 140 08 14	m	#1.0 244.00
Cylinder 4-6	103 140 35 14	m	#1.0 161.00
300CE-24			
Cylinder 1-3	104 140 21 14	m	#1.0 398.00
Cylinder 4-6	104 140 20 14	m	#1.0 410.00
*R&R Both 1.8			
400E, 500E			
Cylinder 1-4	119 140 74 14	m	#4.8 1100.00
Cylinder 5-8	119 140 71 14	m	#5.1 1100.00
*R&R Both 7.3			
300D			
1987			
Front	603 140 09 09	m	3.6 510.00
Rear	603 140 06 09	m	#3.8 655.00
1990-92	602 140 11 09	m	#3.8 655.00
*Includes R&R Front			
4MATIC			
Cylinder 1-3	103 140 37 14	m	#1.0 312.00
Cylinder 4-6	103 140 35 14	m	#1.0 161.00
*R&R Both 1.8			
Pipe, Front Exhaust			
1986-89			
260, 300E, 300CE	124 490 80 19		1.9 2530.00
300D	124 490 56 19		1.9 218.00
1990-92			
RWD			
300E, 300E 2.6	124 490 95 19		1.9 2700.00
300CE-24	124 490 76 19		1.9 2610.00
300D	124 490 09 20		1.9 176.00
400E, 500E	R 124 490 20 20		1.9 3970.00
	L 124 490 13 20		1.9 N.A.
	L 124 490 10 20		1.9 2700.00
4MATIC			
Muffler & Pipe, Center			
1986-89			
260E, 300E	124 490 18 21		1.5 330.00
300CE	124 490 20 15		1.5 402.00
300D	124 490 40 21		1.5 256.00
1990-92			
300E	124 490 66 21		1.5 324.00
300CE-24	124 490 21 15		1.5 386.00
300D	124 490 20 21		1.5 272.00
400E	124 490 27 15		1.5 326.00
500E	124 490 77 21		1.5 N.A.
Muffler & Pipe, Rear			
260E, 300E, 300CE	124 490 05 15		1.0 414.00
300CE-24	124 490 22 15		1.5 555.00
300D	87 124 490 18 15		1.5 314.00
	90-92 124 490 13 15		1.0 314.00
400E	124 490 28 15		1.0 545.00
500E	124 490 78 21		1.0 525.00

### EMISSION SYSTEM

Pump, Air			
Gas Only			
6 Cyl	104 140 12 85	m	.8 820.00
VB	119 140 12 85	m	1.0 850.00
Solenoid, Coupling			
6 Cyl	116 141 04 88	m	1.0 45.00
VB-Serviced w/Pulley			
Pulley, Pump			
Gas Only			
6 Cyl	104 140 02 86	m	250.00
VB	120 140 07 86	m	187.00
Bracket, Pump			
6 Cyl-See Alternator Bracket			
VB	119 142 05 40	m	N.A.
Valve, EGR			
Gas			
Gas	001 140 48 60	m	.5 176.00
Diesel	617 140 02 60	m	.5 464.00
*Order by Application			
Valve, Shut Off			
Valve, Check			
Tube, To Manifold			
300D	602 142 02 64	m	33.50
Valve, Solenoid			
Gas Only			
Gas Only	107 470 08 93	m	14.00
Canister, Vapor	124 470 03 59	m	.3 75.00
Bracket, Canister	124 625 10 14	m	3.40

### ELECTRICAL

NOTE: Refer to Special Cautions Section at the beginning of this vehicle text.

# M-BENZ 260/300/400/500E,300CE/D 86-92

## ELECTRICAL Cont'd

### ALTERNATOR

<b>Alternator Assy (a)</b>			
RWD			
260, 300E, CE	007 154 58 02	m	.9 496.57
300CE-24	008 154 49 02	m	.9 930.00
300D	007 154 54 02	m	.9 720.00
400E, 500E	008 154 84 02	m	.9 1100.00
4MATIC	008 154 48 02	m	.9 930.00
(a) Order by Application			
<b>Pulley</b>			
260, 300E, CE	103 155 02 15	m	11.50
300CE-24, 300D	601 155 01 15	m	24.50
400E, 500E	119 155 06 15	m	N.A.
<b>Fan, Pulley</b>	000 155 81 18	m	14.50
#Included w/Alternator Assy			
<b>Support, Alternator</b>			
Gas (a)	104 150 01 70	m	161.00
Diesel	86-87 803 150 03 70	m	93.00
	90-92 801 150 04 70	m	74.00
(a) Order by Engine Number			
<b>Bracket, Front</b>	103 150 06 73	m	28.50

### BATTERY

<b>Battery</b>			
Gas			
6 Cyl	003 541 66 01		.2 199.00
V8	003 541 72 01		.2 224.00
Diesel			
2.5L Eng	003 541 72 01		.2 224.00
3.0L Eng	003 541 72 01		.2 224.00
#Located in Trunk Compartment			
<b>Hold Down, Battery</b>	124 626 00 42		1.50
<b>Cable, Battery Positive</b>			
Gas			
6 Cyl	124 540 14 30		1.6 52.00
V8	124 540 28 30		1.6 N.A.
Diesel			
2.5L Eng	124 540 23 30		1.6 60.00
3.0L Eng	124 540 11 30		1.6 55.00
<b>Cable, Battery Negative</b>			
6 Cyl	201 540 00 31		.5 8.50
V8	126 540 05 31		.5 14.50

### HORN

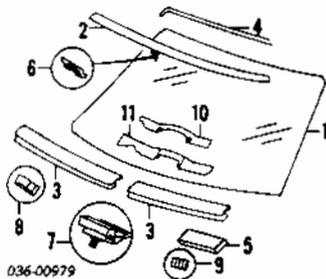
<b>Horn</b>			
High Note			
6 Cyl	003 542 28 20		.4 13.00
V8	004 542 15 20		.4 42.50
Low Note			
6 Cyl	003 542 27 20		.4 13.00
V8	004 542 16 20		.4 42.50

### IGNITION/FUEL

<b>Cap, Distributor</b>			
260, 300E, 300CE	103 158 00 02		.3 97.00
300CE-24	104 158 01 02		.3 182.00
400E, 500E	119 158 01 02		.3 143.00
<b>Module, Main Computer (a)</b>			
260E	011 545 25 32	m	1.6 1550.00
300E, CE, 4MATIC	011 545 28 32	m	1.6 1550.00
300CE-24	008 545 74 32	m	1.6 d908.68
400E, 500E-See Electrical Component Section			
300D	006 545 64 32	m	1.6 995.00
(a) Located on Right Firewall			
#Order by Application			
<b>Bracket, Mounting</b>	86-87 124 545 05 40	m	7.00
	88-89 124 545 43 40	m	8.50
	90-92 124 545 61 40	m	2.20
<b>Sensor, Outboard Temp (b)</b>			
1986-87	007 542 33 17	m	1.9 65.00
1988-92	009 542 81 17	m	1.9 56.00
(b) Mounted on Front Bumper			
<b>Bracket, Sensor</b>	124 540 00 24	m	14.50
<b>Coil, Ignition</b>	000 158 48 03	m	.3 128.00
#Order by Application			
#Does Not Include Test			

## WINDSHIELD

Use Procedure Explanation 13 with the following text.



<b>1 Glass, Windshield</b>			
Mercedes-Shaded			
2 Door	124 670 17 01	#5.3	450.00
4 Door	124 671 03 10	#5.3	402.00
<b>NAGS-Shaded</b>			
2 Door	S FW589	#5.3	956.35

## WINDSHIELD Cont'd

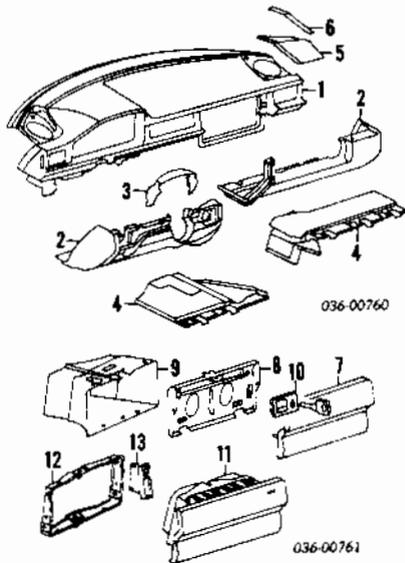
4 Door	S FW525	#5.3	644.25
#Includes Clean Up Old Adhesive in Opening			
<b>Repair Kit, Urethane</b>	124 670 01 93		102.00
<b>2 Moulding, Upper Reveal</b>			
2 Door			
To Ch A-660958	124 671 09 30	#.6	21.50
From Ch A-660959	124 671 10 30	#.6	19.00
4 Door	86-89 124 670 00 22	#.6	25.50
	90-92 124 670 27 22	#.6	39.50
3 Moulding, Lower Reveal	124 671 14 30	#.9	18.00
	L 124 671 13 30	#.9	18.00
#R&R Complete 1.5			
<b>Seal, Reveal Moulding</b>			
4 Upper	001 987 40 60		.80
2 Door	001 987 04 60		.80
4 Door	001 987 24 60		1.30
5 Lower			
6 Clip, Moulding Upper (5)			
2 Door	124 671 00 78		.30
4 Door	115 988 07 78		.30
7 Clip to Lower XMgr (8)	124 988 21 78		.30
8 Strip, Glass Brace (4)	124 671 00 93		.50
9 Seal, Lower (4)	124 671 03 20		.30
10 Pad, Upper	124 628 00 97		6.00
11 Strip, Lower Moulding, Inside Garnish	124 628 44 98		15.00
2 Door			
Upper			
w/Sunroof	124 690 48 25	.9	85.00
w/o Sunroof	124 690 47 25	.6	86.00
Side	R 124 690 58 25	.3	41.50
	L 124 690 57 25	.3	41.50
4 Door			
Upper			
w/Sunroof	124 690 28 25	.9	60.00
w/o Sunroof			
To Ch B-171733	124 690 27 25	.6	60.00
From Ch B-171734	124 690 89 25	.6	58.00
Side	R 124 690 04 25	.3	32.50
	L 124 690 03 25	.3	32.50
#Order by Trim Code			
<b>Mirror, Rear View</b>	124 810 00 17	.2	d47.67
<b>Visor, Sun</b>	86-89 R 124 810 08 10	.3	144.00
	L 124 810 07 10	.3	144.00
	90-92 R 124 810 22 10	.3	114.00
	L 124 810 21 10	.3	114.00
#Order by Trim Code			
<b>12 Blade, Wiper</b>			
	124 820 08 45	.1	38.50
<b>13 Arm, Wiper</b>			
	124 820 36 44	.2	64.00
<b>14 Cap, Wiper Arm</b>			
	124 824 03 49		6.50
<b>15 Motor, Wiper</b>			
	124 820 39 42	2.4	177.00
<b>16 Cap, Wiper Motor</b>			
	000 824 35 49		1.80
<b>17 Gearing, Motor</b>			
260, 300E, CE, D, 400E	124 820 09 07		645.00
500E	124 820 23 07		645.00
#Order by Paint Code			
<b>18 Seal, Gearing</b>			
	124 824 03 98		61.00
<b>19 Linkage, Motor</b>			
	124 820 02 41		48.50
<b>Pump, Washer</b>			
	124 869 04 21	#.5	18.00
<b>Reservoir, Washer</b>			
260, 300E, 300CE			
To Ch A-820020	124 869 05 20	#.5	12.50
From Ch A-820021	124 869 07 20	#.5	11.00
300E 2.6, 300E, CE-24	124 869 07 20	#.5	11.00
300E 4MATIC, 400E, 500E	124 869 07 20	#.5	11.00
300D			
To Ch A-820020	124 869 06 20	#.5	35.50
From Ch A-820021	124 869 09 20	#.5	27.00
#R&R Complete			
<b>Nozzle, Spray</b>			
260, 300E, 300D			
To Ch A-820020	124 860 06 47	.4	13.50
From Ch A-820021			
SWF	R 124 860 16 47	.4	24.00
	L 124 860 15 47	.4	24.00
VDO	R 124 860 18 47	.4	24.00
	L 124 860 17 47	.4	24.00
300CE, CE-24			
To 9-88	124 860 07 47	.4	15.00
From 9-88	R 124 860 20 47	.4	24.50
	L 124 860 19 47	.4	24.50
400E, 500E	R 124 860 18 47	.4	24.00
	L 124 860 17 47	.4	24.00

## COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.

Refinish Cowl Top Panel			1.8
<b>NOTE: Refer to Supplemental Restraint and Air Bag Systems Cautions of the Procedure Pages.</b>			
<b>1 Panel, Cowl Top (HSLA)</b>			
	124 620 29 86	#6.0	42.00
<b>2 Panel, Plenum</b>			
	124 620 27 86	#6.0	54.00
#w/Windshield & Necessary Bolted Parts & Assemblies Removed, R&R Complete Including Grille			
<b>3 Grille, Cowl</b>			
2 Door	124 620 09 78	.5	47.00
4 Door	124 620 13 78	.5	64.00
<b>4 Panel, Upper Center</b>			
2 Door	124 620 35 78		15.00
4 Door			
260, 300E, 300D	124 620 07 78		25.50
400E, 500E	124 620 34 78		28.50
<b>5 Seal, Upper Panel</b>			
	124 628 52 98	.2	20.50
<b>6 Panel, Upper Side</b>			
R	124 620 30 67		15.00
L	124 620 25 67		4.70
<b>7 Hose, Drain</b>			
260, 300E, D, 400E	R 124 628 03 94		6.25
	L 124 628 01 94		6.75
500E	R 124 628 02 94		N.A.
	L 124 628 01 94		6.75
<b>8 Bracket, Drain Hose</b>			
	124 832 00 14		.40
<b>9 Moulding, Drip</b>			
	124 628 00 69		1.90
<b>10 Screen, Upper Panel</b>			
	124 628 00 67		.90
<b>11 Cover, Upper Panel</b>			
2 Door	124 620 17 67		4.20
4 Door	124 626 20 30		1.30
<b>12 Panel, Dash Side</b>			
2 Door	R 124 620 12 08		166.00
	L 124 620 07 08		181.00
4 Door			
Gas	R 124 620 12 08		166.00
	L 124 620 07 08		181.00
260, 300E, CE	R 124 620 22 08		312.00
	L 124 620 21 08		482.00
Diesel	R 124 620 06 08		181.00
	L 124 620 07 08		181.00
<b>13 Panel, Dash Center</b>			
	124 620 00 04		55.00
<b>14 Reinf, Hood-See Front Inner Structure Section</b>			
<b>15 Support, Lower (HSLA)</b>			
	124 620 00 34		96.00
<b>16 Panel, Partition</b>			
RWD			
260, 300E, CE, D	R 124 626 22 76		38.50
	L 124 626 23 76		39.50
400E, 500E	R 124 626 30 76		30.50
	L 124 620 41 76		56.00
4MATIC	R 124 626 22 76		38.50
	L 124 620 31 76		59.00
<b>INSTRUMENT PANEL</b>			
Use Procedure Explanation 14 with the following text.			
<b>NOTE 1: Refer to Supplemental Restraint and Air Bag Systems Cautions of the Procedure Pages.</b>			
<b>NOTE 2: All Parts in this section are included in R&amp;R Instrument Panel unless noted otherwise.</b>			

**INSTRUMENT PANEL Cont'd**



<b>1 Panel, Instrument (a)</b>				
1986-89				
260, 300E, 300D	124 680 00 87	m	10.0	358.00
300CE	124 680 34 87	m	10.0	510.00
1990-92				
300E, 400E, 500E	124 680 81 87	m	10.0	342.00
300CE-24	124 680 96 87	m	10.0	745.00
<b>2 Pad, Lower (a)</b>				
Right	124 680 78 87		.3	202.00
w/Dual Air Bag	124 680 02 87		.3	102.00
w/o Dual Air Bag	124 680 21 87		.3	149.00
Left				
(a) Order by Trim Code				
<b>3 Cover, Column</b>	124 683 49 36		.4	79.00
<b>4 Panel, Lower Trim</b>				
2 Door	R 124 689 23 08		.3	3.60
	L 124 680 25 17		.8	16.00
4 Door				
Gas	R 124 689 23 08		.3	3.60
	L 124 680 25 17		.8	16.00
Diesel	R 124 680 04 17		.3	4.20
	L 124 680 25 17		.8	16.00
<b>5 Grille, Speaker (a)</b>	R 124 680 20 39		.2	14.50
	L 124 680 19 39		.2	14.50
<b>6 Ledge, Speaker (a)</b>	R 124 689 04 67			90
	L 124 689 01 67			1.00
<b>7 Door, Glove Box Outer (a)</b>				
2 Door	86-89 124 680 06 98		#.7	126.00
	90-92 124 680 17 98		#.7	125.00
4 Door	86-89 124 680 00 98		#.7	65.00
	90-92 124 680 15 98		#.7	107.00
(a) Order by Trim Code				
<b>8 Door, Inner</b>	124 680 13 98		#.7	13.50
#R&R Complete				
<b>9 Glove Box</b>	124 680 00 91			14.50
<b>10 Lock, Glove Box</b>	124 680 04 84			26.00
<b>Crossmember, Inset Panel</b>				
w/Dual Air Bags	R 124 620 36 86			113.00
	L 124 620 07 86			146.00
w/o Dual Air Bags	R 124 620 55 86			63.00
	L 124 620 07 86			146.00
<b>11 Air Bag Assy (a)</b>	124 860 03 05	m	1.6	2370.00
(a) Order by Trim Code				
<b>12 Frame, Air Bag</b>	124 680 09 16	m		83.00
<b>13 Bracket, Mounting</b>	R 124 680 04 14	m		5.25
	L 124 680 05 14	m		5.25
<b>Radio Assy</b>	86-89 002 820 38 86		.6	1890.00
	90 002 820 76 86		.6	1850.00
	91-92 140 820 03 86		.6	N.A.
<b>Speaker, Radio</b>	124 820 00 02			28.00
#Order by Application				

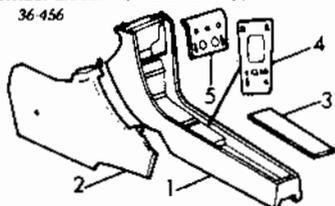
**CENTER CONSOLE**

Use Procedure Explanation 14 with the following text.

R&I Console Assy	1.9
O/H Console Assy (Includes R&I)	2.8

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

36-456



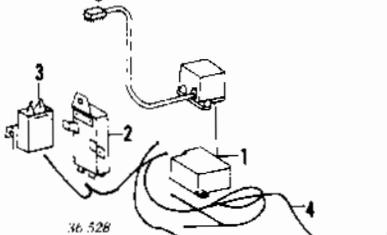
1 Panel, Console

**CENTER CONSOLE Cont'd**

RWD	124 680 08 50		2.8	192.00
4MATIC	124 680 15 50		2.8	197.00
<b>2 Cover, Trim</b>				
To Ch A-163722	R 124 680 02 68		1.0	54.00
	L 124 680 01 68		1.0	54.00
From Ch A-163723	R 124 680 09 68		1.0	58.00
	L 124 680 01 68		1.0	54.00
	124 683 06 51			6.00
<b>3 Cover, Upper</b>				
#Order by Trim Code				
<b>4 Plate, Shift &amp; Switch (Wood) (a)</b>				
w/Seat Heaters	124 680 68 18		.6	155.00
w/o Seat Heaters	124 680 69 18		.6	140.00
<b>5 Plate, Trim (Wood) (a)</b>				
Air Cond/Headrests	124 680 51 39		1.3	192.00
(a) Order by Application				

**AIR BAG SENSORS**

NOTE: Refer to Supplemental Restraint and Air Bag Systems Cautions of the Procedure Pages.



<b>1 Sensor, Air Bag (w/Locking Retractor)</b>				
1987	124 820 51 10	m	#3.4	895.00
1988-92				
w/Dual Air Bags	004 820 18 10	m	#3.4	1040.00
w/o Dual Air Bags	004 820 17 10	m	#3.4	1040.00
#Includes System Test & R&I Console, w/Center Console Removed 1.1				
<b>2 Converter, Voltage</b>	000 820 02 97	m	#.2	334.00
<b>3 Accumulator, Energy Reserve</b>	000 821 02 62	m	#.2	131.00
#After Testing & in Conjunction w/R&R Sensor				
<b>4 Harness, Cable (To Retractor)</b>				
1987	124 540 09 10	m	#7.3	156.00
1988-92				
w/Dual Air Bags	124 543 51 27	m	#7.3	127.00
w/o Dual Air Bags	124 543 54 27	m	#7.3	109.00
#Includes Necessary R&I of Components after SRS Test				

**ROCKER/PILLARS/FLOOR**

Use Procedure Explanations 14, 15 and 28 with the following text.

**2 DOOR**

Refinish Outer Hinge Pillar				
Upper			.5	
Lower			.5	
Refinish Rocker Panel			1.8	
Refinish Trim Panel Cover			.6	

NOTE: Refer to Special Cautions Section at the beginning of this vehicle text.

36-457

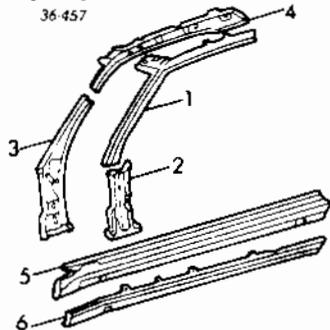
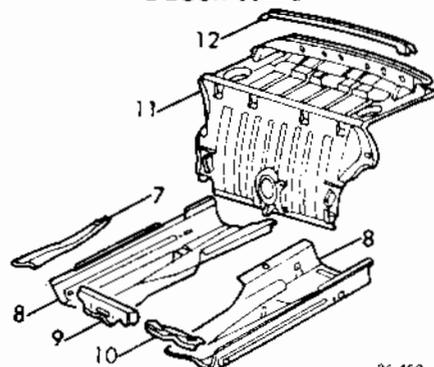


ILLUSTRATION LOCATED IN NEXT COLUMN

<b>Pillar, Hinge Outer</b>				
1 Upper	R 124 630 26 10		s #6.5	80.00
	L 124 630 25 10		s #6.5	80.00
#w/Windshield Removed				
2 Lower	R 124 630 02 10		s	4.5 54.00
	L 124 630 01 10		s	4.5 54.00
3 Panel, Inner	R 124 630 16 10		s	4.0 74.00
	L 124 630 15 10		s	4.0 50.00
<b>Panel, Cowl Trim (a)</b>	R 124 688 02 06		.4	8.50
	L 124 680 02 06		.4	13.50
(a) Order by Trim Code				
4 Rail, Upper Inner-See Roof Section				

**ROCKER/PILLARS/FLOOR Cont'd**

**2 DOOR Cont'd**



36-458

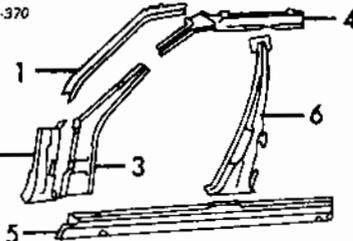
<b>5 Panel, Rocker Outer</b>	R 124 630 04 40		s	8.0 197.00
	L 124 630 03 40		s	8.0 197.00
<b>6 Cover, Trim Panel (P)</b>	90-92 124 690 12 40			.4 404.00
	L 124 690 11 40			.4 404.00
(P) Paint to Match				
Clip, Trim Panel (10/Side)	001 988 36 81			.40
Plate, Scuff (a)	88-89 124 690 05 35		.2	18.50
	90-92 124 690 09 35		.2	20.00
(a) Order by Trim Code				
<b>7 Rail, Side Front</b>	R 124 611 02 22		s	3.5 8.00
	L 124 611 01 22		s	3.5 8.00
<b>8 Floor, Front</b>	88-89 R 124 610 10 60		s	#12.5 171.00
	L 124 610 09 60		s	#12.5 171.00
	90-92 R 124 610 16 60		s	#12.5 254.00
	L 124 610 15 60		s	#12.5 260.00
#w/Rocker Panel Removed, Includes R&R Front & Rear Crossmember One Side				
<b>9 Crossmember (Below Front Seat)</b>	R 124 610 02 20			3.0 20.00
	L 124 610 01 20			3.0 20.00
<b>10 Rear</b>	R 124 610 06 20			2.5 16.50
	L 124 610 05 20			2.5 13.50
<b>Reinf, Tunnel</b>	88-89 124 610 00 71			d149.29
	90-92 124 610 06 71			119.00
<b>11 Panel Assy, Rear Shelf-See Rear Body Section</b>				
<b>12 Panel, Upper-See Rear Body Section</b>				

**4 DOOR**

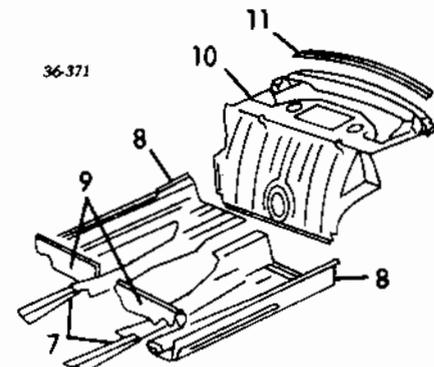
Refinish Outer Hinge Pillar				
Upper			.5	
Lower			.5	
Refinish Rocker Panel			2.0	
Refinish Center Pillar			1.0	
Refinish Trim Panel Cover			1.0	

NOTE: Refer to Special Cautions Section at the beginning of this vehicle text.

36-370



36-371



<b>Pillar, Hinge Outer</b>				
1 Upper	R 124 637 04 20		s #5.5	45.00
	L 124 637 03 20		s #5.5	45.00
#w/Windshield Removed				
2 Lower	R 124 630 02 10			4.5 54.00
	L 124 630 01 10			4.5 54.00
3 Pillar, Inner	R 124 630 04 10			4.0 49.00
	L 124 630 03 10			4.0 49.00
<b>Panel, Cowl Trim (a)</b>	R 124 688 02 06		.4	8.50
	L 124 680 02 06		.4	13.50

# M-BENZ 260/300/400/500E,300CE/D 86-92

## ROCKER/PILLARS/FLOOR Cont'd

4 DOOR Cont'd			
(a) Order by Trim Code			
<b>4 Rail, Upper Inner-See Roof Section</b>			
<b>5 Panel, Rocker Outer</b>			
1986-89	R	124 630 06 40	\$ 9.0 146.00
	L	124 630 05 40	\$ 9.0 144.00
1990-92	R	124 630 10 40	\$ 9.0 149.00
	L	124 630 23 40	\$ 9.0 202.00
<b>Cover, Trim Panel (P)</b>			
260, 300E, D, 400E			
	R	124 690 24 40	.3 264.00
	L	124 690 23 40	.3 264.00
500E	R	124 690 44 40	.3 394.00
	L	124 690 43 40	.3 394.00
(P) Paint to Match			
<b>Strip, Sill Trim (Black)</b>			
Outer			
	R	124 680 02 74	.3 55.00
	L	124 680 01 74	.3 55.00
<b>Plate, Scuff Front (a)</b>			
1986-89			
	R	124 680 00 35	.3 12.50
	L	124 680 07 35	.3 12.50
1990-92			
<b>Plate, Scuff Rear (a)</b>			
1986-89			
	R	124 680 01 35	.3 10.50
	L	124 680 08 35	.3 10.50
1990-92			
(a) Order by Trim Code			
<b>6 Pillar, Center</b>			
86-89	R	124 630 02 11	\$ #8.0 208.00
	L	124 630 01 11	\$ #8.0 208.00
90-92	R	124 630 20 11	\$ #8.0 171.00
	L	124 630 19 11	\$ #8.0 171.00
# w/Headliner Removed			
<b>Panel, Pillar Inner Trim (a)</b>			
Upper			
86-89	R	124 690 06 25	.6 85.00
	L	124 690 05 25	.6 85.00
90-92	R	124 690 82 25	.6 114.00
	L	124 690 81 25	.6 114.00
Lower	R	124 692 04 22	.2 2.70
	L	124 692 03 22	.2 2.70
(a) Order by Trim Code			
<b>7 Rail, Side Front</b>			
	R	124 611 02 22	\$ 3.5 8.00
	L	124 611 01 22	\$ 3.5 8.00
<b>8 Floor, Front</b>			
86-89	R	124 610 08 60	#12.5 d268.70
	L	124 610 07 60	#12.5 d268.70
90-92	R	124 610 14 60	#12.5 187.00
	L	124 610 13 60	#12.5 187.00
# w/Rocker Panel Removed, Includes R&R Front Crossmember One Side			
<b>9 Crossmember, Front</b>			
RWD			
260, 300E, D			
	R	124 610 02 20	3.0 20.00
	L	124 610 01 20	3.0 20.00
400E, 500E			
	R	124 610 12 20	3.0 51.00
	L	124 610 11 20	3.0 51.00
4MATIC			
	R	124 610 08 20	3.0 21.00
	L	124 610 07 20	3.0 21.00
# Located below Front Seat			
<b>Reinf, Tunnel</b>			
RWD			
1986-89		124 610 00 71	d149.29
1990-92			
260, 300E, D		124 610 06 71	119.00
400E, 500E		124 610 07 71	570.00
4MATIC		124 610 03 71	228.00
<b>10 Panel Assy, Rear Shelf-See Rear Body Section</b>			
<b>11 Panel, Upper-See Rear Body Section</b>			

## SEAT

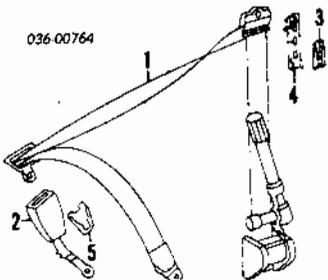
R&I Front Seat (One Side)	1.0		
R&I Rear Seat	.7		
O/H Front Seat (One Side)	#6.0		
# Includes R&R All Drive Motors & Control Unit			
<b>Adjuster (Manual)</b>			
2 Door	R	124 940 28 84	4.0 192.00
	L	124 940 27 84	4.0 181.00
<b>Adjuster (Power)</b>			
2 Door	86-89	R	124 940 43 64 4.0 765.00
	L	124 940 45 64	4.0 765.00
	90-92	R	124 910 50 77 4.0 870.00
	L	124 940 51 64	4.0 1500.00
4 Door			
1986-89	R	124 910 44 77	4.0 98.00
	L	124 910 43 77	4.0 98.00
1990-92			
300E	R	124 940 54 64	4.0 900.00
	L	124 940 57 64	4.0 1490.00
400E, 500E	R	124 940 66 64	4.0 1050.00
	L	124 940 65 64	4.0 1050.00
<b>Rail, Guide (Power)</b>			
Driver	R	124 910 15 89	#1.2 101.00
	L	124 910 17 89	#1.2 101.00
Passenger	R	124 910 18 89	#1.2 99.00
	L	124 910 16 89	#1.2 99.00
# w/Seat Removed R&R Complete, One Seat			
<b>Gear Assy, Height Adjust (a)</b>			
2 Door		124 820 16 07	IOH 374.00
4 Door			
1986-89	R	124 820 02 07	IOH 332.00
	L	124 820 04 07	IOH 332.00
1990-92			
260, 300E, D	R	124 820 21 07	IOH 348.00
	L	124 820 22 07	IOH 336.00
400E, 500E	R	201 820 16 07	IOH 348.00
	L	201 820 17 07	IOH 336.00
(a) Order by Application			
<b>Motor, Adjustment (a)</b>			
Fore & Aft			
2 Door	R	124 820 64 42	IOH 77.00
	L	124 820 67 42	IOH 77.00
4 Door	86-89	R	002 820 77 42 IOH 151.00
	L	003 820 24 42	IOH 176.00

## SEAT Cont'd

90-92	R	003 820 55 42	IOH 171.00
	L	003 820 53 42	IOH 192.00
<b>Front Height</b>			
2 Door			
	R	124 820 63 42	IOH 77.00
	L	124 820 78 42	IOH 75.00
4 Door			
260, 300E, D			
	R	002 820 50 42	IOH 152.00
	L	003 820 22 42	IOH 161.00
400E, 500E			
	R	002 820 72 42	IOH d267.29
	L	003 820 22 42	IOH 161.00
<b>Rear Height</b>			
2 Door			
	R	124 820 65 42	IOH 77.00
	L	124 820 78 42	IOH 75.00
4 Door			
260, 300E, D			
	R	002 820 51 42	IOH 155.00
	L	003 820 38 42	IOH 161.00
400E, 500E			
	R	002 820 74 42	IOH 156.00
	L	003 820 38 42	IOH 161.00
(a) Order by Application			
<b>Control Unit (Height Adjust)</b>			
Left Only			
2 Door	88-90	124 820 09 26	IOH 765.00
	91-92	129 820 00 26	IOH 530.00
4 Door	86-90	124 820 00 26	IOH 1030.00
	91-92	129 820 01 26	IOH 780.00
<b>Frame, Back</b>			
260E			
	R	124 910 04 34	IOH 224.00
	L	124 910 03 34	IOH 224.00
300E 2.6, 300D 2.5			
	R	124 910 84 34	IOH 208.00
	L	124 910 83 34	IOH 208.00
300E, 300D			
	86-89	124 910 21 34	IOH 212.00
	90-92	124 910 92 34	IOH 212.00
300CE			
	R	124 910 44 34	IOH 306.00
300CE-24			
	R	124 910 91 34	IOH 300.00
	L	124 910 92 34	IOH 212.00
<b>Motor, Recliner (a)</b>			
2 Door			
	R	003 820 16 42	IOH 142.00
	L	124 820 73 42	IOH 192.00
4 Door			
	R	003 820 16 42	IOH 142.00
	L	003 820 17 42	IOH 238.00
(a) Order by Application			
<b>Motor, Headrest</b>			
2 Door			
	R	124 820 19 42	155.00
	L	124 820 74 42	171.00
4 Door			
	R	124 820 19 42	155.00
	L	124 820 20 42	187.00

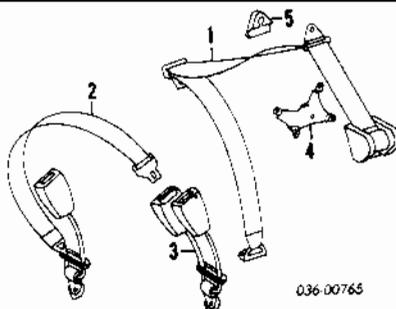
## SEAT BELTS

### FRONT



<b>1 Belt, Seat Front</b>			
2 Door			
	R	124 860 06 86	#1.3 181.00
	L	124 860 07 86	#1.3 181.00
4 Door			
	R	124 860 06 86	#1.3 161.00
	L	124 860 05 86	#1.3 161.00
# Includes Belt & Buckle One Side, Add .3 to Test SRS			
<b>2 Buckle, Belt Front</b>			
2 Door			
	R	124 860 66 69	.3 81.00
	L	124 860 65 69	.3 81.00
4 Door			
	R	124 860 62 69	.3 57.00
	L	124 860 63 69	.3 80.00
<b>Bracket, Mount (To Pillar)</b>			
3 Outer			
	86-89	126 868 00 11	6.75
		126 860 01 11	3.00
	90-92	124 860 00 88	26.00
4 Inner			
		126 860 01 11	3.00
5 Cover, Belt Lower			
		124 868 02 30	.40

### REAR



## SEAT BELTS Cont'd

### REAR Cont'd

<b>Belt, Seat Rear</b>			
1 Outer			
		124 860 03 86	#1.6 73.00
2 Center			
	86-89	124 860 11 85	#1.6 33.00
	90-92	124 860 85 85	#1.6 46.00
# Includes Belt Buckle One Side			
<b>3 Buckle, Belt Rear</b>			
Outer			
2 Door			
		124 860 95 69	#.3 20.50
4 Door			
		124 860 16 96	#.3 47.00
		124 860 95 69	#.3 20.50
	Center	124 860 11 69	#.3 26.00
# w/Rear Seat Removed			
<b>4 Bracket, Mounting</b>			
	R	124 868 36 14	2.20
	L	124 868 35 14	2.20
<b>5 Cover-Not Applicable</b>			

## FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

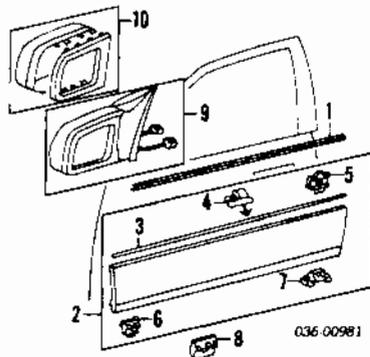
<b>Refinish Door Outside</b>		
2 Door		2.5
4 Door		2.3
Add for Jamb & Interior		1.0
Add for Jamb		.5
Refinish Hinge		.2
R&I Door Assy		2.0
R&I Trim Panel		.6

## SHEET METAL

<b>Shell, Door</b>			
2 Door			
	R	124 720 34 05	6.7 520.00
	L	124 720 33 05	6.7 520.00
4 Door			
	R	124 720 26 05	6.0 472.00
	L	124 720 25 05	6.0 472.00
<b>Panel, Door Repair-Not Serviced</b>			
Pad, Insulator			
		123 727 00 90	5.25

## EXTERIOR TRIM

### 2 DOOR

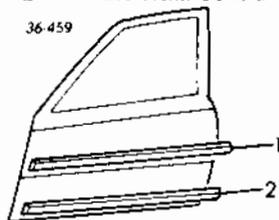


<b>1 Moulding, Belt</b>			
	R	124 690 02 80	39.50
	L	124 690 01 80	39.50
<b>2 Panel, Side Trim (a)</b>			
1986-89			
	R	124 690 06 40	#.3 280.00
	L	124 690 05 40	#.3 280.00
1990-92			
	R	124 690 22 40	#.3 326.00
	L	124 690 21 40	#.3 326.00
(a) Order by Paint Code			
# w/Trim Panel Removed			
<b>3 Moulding, Panel</b>			
	R	124 698 08 80	25.50
	L	124 698 07 80	25.50
<b>4 Clip, Mid to Panel (7/Side)</b>			
		006 988 74 78	.30
<b>5 Clip, Upper (7/Side)</b>			
		006 988 72 78	.40
<b>6 Clip, Lower</b>			
		002 994 44 45	.90
<b>7 Fastener, Lower (7/Side)</b>			
		001 988 56 81	.50
# Included w/Side Trim Panel			
<b>8 Button, Fastener (7/Side)</b>			
		001 988 57 81	.40
<b>9 Mirror Assy, Rear View (Heated)</b>			
Right (Power Remote)			
	1986-89	124 810 34 16	.5 300.00
	1990-92	124 810 61 16	.5 270.00
Left (Manual Remote)			
	1986-89	124 810 25 16	.5 208.00
	1990-92	124 810 57 16	.5 202.00
<b>10 Housing Kit Assy (a)</b>			
	R	124 810 08 79	.7 43.50
	L	124 810 07 79	.7 43.50
(a) Order by Paint Code			

**FRONT DOOR Cont'd**

**EXTERIOR TRIM Cont'd**

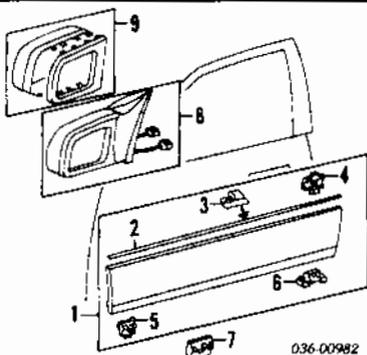
36-459



Clip, Moulding			
Upper-Serviced w/Moulding			
Lower (6/Side)	006 988 30 78		.30
Mirror Assy, Rear View (Heated)			
Right (Power Remote)	124 810 14 16	.5	d211.05
Left (Manual Remote)	124 810 49 16	.5	181.00
Housing Kit Assy-Left	124 810 07 79	.7	43.50

Order by Paint Code

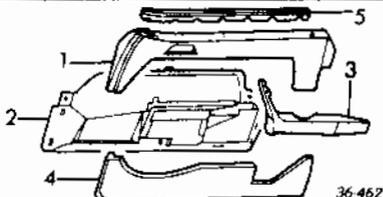
**EXTERIOR TRIM  
4 DOOR  
1990-92**



1 Panel, Side Trim (a)	R 124 690 16 40	.3	224.00
	L 124 690 15 40		
(a) Order by Paint Code			
2 Midg, Panel	R 124 698 14 80	.2	28.00
	L 124 698 13 80	.2	28.00
3 Clip, Midg to Panel (6/Side)	006 988 74 78		.30
4 Clip, Upper	002 994 75 45		.30
5 Clip, Lower (5/Side)	001 988 51 81		.40
6 Fastener, Lower	002 994 65 45		.50
#Included w/Trim Panel			
7 Button, Fastener (4/Side)	001 988 49 81		.30
8 Mirror Assy, Rear View (Heated)			
Right (Power Remote)	124 810 52 16	.5	250.00
Left (Manual Remote)	124 810 49 16	.5	181.00
9 Housing Kit Assy (a)	R 124 810 08 79	.7	43.50
	L 124 810 07 79	.7	43.50

(a) Order by Paint Code

**INTERIOR TRIM  
2 DOOR**

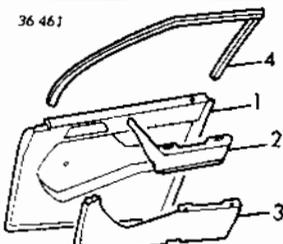


<b>Panel Assy, Trim (a)</b>			
1 Upper	88-89 R 124 720 26 70		197.00
	L 124 720 25 70		197.00
	90-92 R 124 720 72 70		260.00
	L 124 720 71 70		260.00
2 Lower			
Velour	R 124 720 30 70	.9	244.00
	L 124 720 29 70	.9	244.00
Leather	R 124 720 18 63	.9	374.00
	L 124 720 17 63	.9	374.00
#Includes R&R/Transfer All Attached Parts			
3 Armrest (a)	R 124 970 12 01	.3	91.00
	L 124 970 11 01	.3	91.00
4 Pocket (a) (b)	R 124 720 06 74		126.00
	L 124 720 05 74		139.00
(a) Order by Trim Code			
(b) Order by Application			
5 Moulding, Garnish	R 124 727 02 82		16.50
	L 124 727 01 82		16.50

**FRONT DOOR Cont'd**

**INTERIOR TRIM  
4 DOOR**

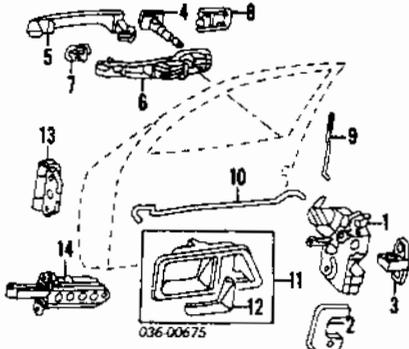
36-461



<b>1 Panel Assy, Trim (a)</b>			
Velour	86-89 R 124 720 06 70	.9	312.00
	L 124 720 05 70	.9	312.00
	90-92 R 124 720 66 70	.9	192.00
	L 124 720 65 70	.9	197.00
Leather	86-89 R 124 720 10 70	.9	224.00
	L 124 720 09 70	.9	224.00
	90-92 R 124 720 52 70	.9	161.00
	L 124 720 51 70	.9	161.00
#Includes R&R/Transfer All Attached Parts			
2 Armrest (a)	R 124 970 02 01	.3	45.50
	L 124 970 01 01	.3	45.50
3 Pocket (a)	R 124 720 02 74		46.00
	L 124 720 01 74		46.00
#Included w/Trim Panel Assy			
(a) Order by Trim Code & Application			
Grille, Speaker (b)	124 820 23 12		6.00
(b) Order by Trim Code			
Speaker, Radio	R 86 6 82 8951		N.A.
	L 86 6 82 8950		N.A.
<b>4 Cover, Window Frame</b>			
Right	124 725 02 71		12.50
Left	124 725 01 71		12.50

Order by Trim Code

**HARDWARE**



<b>1 Latch</b>			
2 Door	R 124 720 08 35	.3	55.00
	L 124 720 05 35	.3	55.00
4 Door	R 124 720 12 35	.3	47.00
	L 124 720 09 35	.3	47.00
#w/Trim Panel Removed			
2 Trim, Latch	R 124 723 02 24		1.40
	L 124 723 01 24		1.40
3 Striker	201 720 00 04	.2	8.75
Actuator, Power Lock	000 800 85 75	.3	d53.10
#w/Trim Panel Removed			
<b>4 Cylinder &amp; Key</b>			
Work Shop Version			
Coded w/Key	86-89 R 124 760 04 77	.3	49.00
	L 124 760 03 77	.3	42.00
	90-92 R 124 760 52 77	.3	44.50
	L 124 760 51 77	.3	44.50
Special Order Version (a)			
Coded to Vehicle w/Burglar Alarm			
1986-87	R 124 760 40 77	.3	162.00
	L 124 760 39 77	.3	162.00
1988-89	R 124 760 14 77	.3	145.00
	L 124 760 13 77	.3	145.00
1990-92			
2 Door	R 124 760 42 77	.3	140.00
	L 124 760 49 77	.3	140.00
4 Door	R 124 760 50 77	.3	140.00
	L 124 760 49 77	.3	140.00

(a) Order by Key Code

#w/Trim Panel Removed

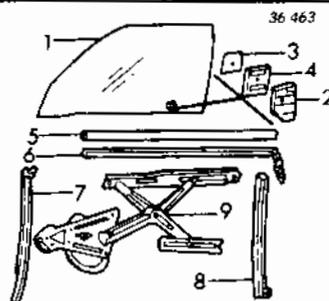
<b>5 Handle, Outside</b>			
2 Door	88-89 124 766 02 01	.3	13.50
	90-92 124 760 07 70	.3	20.00
4 Door	88-89 124 766 01 01	.3	10.00
	90-92 124 760 05 70	.3	19.00
<b>6 Plate, Mounting</b>			
2 Door	88-89 124 760 03 34		26.50
	90-92 124 760 06 34		32.00
4 Door	88-89 124 760 01 34		d41.40
	90-92 124 760 04 34		29.00

**FRONT DOOR Cont'd**

**HARDWARE Cont'd**

7 Pad, Handle Front	124 766 01 05		.40
8 Pad, Handle Rear			
2 Door	124 766 02 05		.40
4 Door	124 766 00 05		.80
<b>9 Rod, Locking</b>			
2 Door	R 124 723 04 39		1.40
	L 124 723 03 39		1.40
4 Door	124 723 02 39		1.00
<b>10 Rod, Inside Handle</b>			
2 Door	124 760 02 04		9.00
4 Door	R 124 723 02 69		1.50
	L 124 723 01 69		1.50
<b>11 Handle, Inside</b>			
2 Door	R 124 760 06 61		8.50
	L 124 760 05 61		8.50
4 Door	R 124 760 02 61		8.00
	L 124 760 01 61		8.00
12 Plate, Finger	R 124 766 02 24		4.80
	L 124 766 01 24		4.80
#Included w/Inside Handle			
13 Hinge, Upper/Lower	124 720 01 37	.6	15.00
#w/Door Removed			
14 Strap, Check	126 720 05 16	.2	16.00
#w/Trim Panel Removed			
<b>Weatherstrip</b>			
2 Door	R 124 720 10 78	.8	60.00
	L 124 720 09 78	.8	60.00
4 Door	R 124 720 12 78	.8	67.00
	L 124 720 11 78	.8	67.00

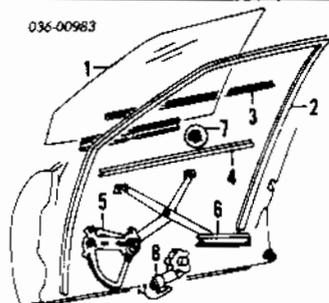
**GLASS & PARTS  
2 DOOR**



<b>1 Glass, Front Door</b>			
Mercedes-Tinted	R 124 720 12 18	1.8	176.00
	L 124 720 11 18	1.8	176.00
NAGS-Tinted	R T FD3714	1.8	440.00
	L T FD3715	1.8	440.00
<b>Plate, Guide Jaw</b>			
2 Outer	R 124 725 02 32		4.50
	L 124 725 01 32		4.50
3 Inner (2/Side)	126 725 09 11		7.25
4 Pad, Guide Jaw (2/Side)	126 725 08 97		1.40
<b>Weatherstrip, Belt</b>			
5 Outer	124 720 11 24		18.50
6 Inner	R 124 720 08 24		56.00
	L 124 720 07 24		56.00
7 Rail, Guide Front	R 124 720 02 15		14.00
	L 124 720 01 15		14.00
8 Rail, Guide Rear	R 124 720 04 15		8.00
	L 124 720 03 15		8.00
9 Regulator w/o Motor	R 124 720 12 46	#1.0	88.00
	L 124 720 11 46	#1.0	88.00
Motor, Regulator	R 003 820 35 42	#1.0	176.00
	L 003 820 34 42	#1.0	176.00

#w/Trim Panel Removed, R&R Complete

**GLASS & PARTS  
4 DOOR**

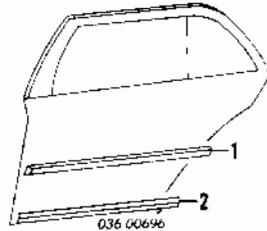


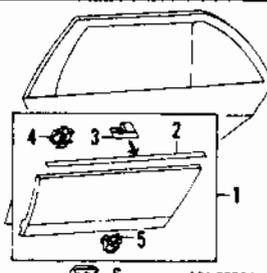
<b>1 Glass, Front Door</b>			
Mercedes-Tinted	R 124 720 04 18	1.8	65.00
	L 124 720 03 18	1.8	65.00
NAGS-Tinted	R T FD3205	1.8	170.55
	L T FD3206	1.8	170.55
<b>2 Channel, Run</b>			
	R 124 725 02 25		22.50
	L 124 725 01 25		22.50
3 W/Strip, Belt Outer	124 725 01 65	.3	20.00
4 W/Strip, Belt Inner	124 725 02 65		9.75
5 Regulator w/o Motor	R 124 720 04 46	#1.0	70.00

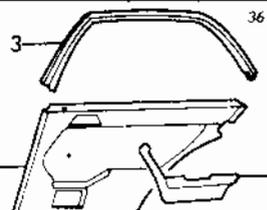
FRONT DOOR <i>Cont'd</i>			
<b>GLASS &amp; PARTS <i>Cont'd</i></b>			
	L 124 720 03 46	# 1.0	70.00
6 Rail, Guide	201 720 00 15		6.25
<i>¶Included w/Regulator w/o Motor</i>			
7 Plate, Guide Jaw	126 720 00 42		4.30
Motor, Regulator	R 002 820 86 42	# 1.0	181.00
	L 002 820 85 42	# 1.0	181.00
<i>¶w/Trim Panel Removed, R&amp;R Complete</i>			

REAR DOOR			
<i>Use Procedure Explanations 16 and 28 with the following text.</i>			
Refinish Door Outside			2.3
Add for Jamb& Interior			1.0
Add for Jamb&			.5
Refinish Hinge			.2
R&I Door Assy			2.0
R&I Trim Panel			.6

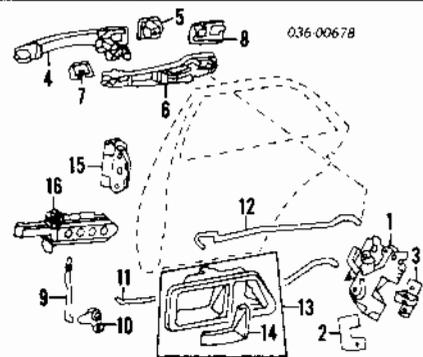
SHEET METAL			
Shell, Door	R 124 730 18 05	5.5	450.00
	L 124 730 17 05	5.5	450.00
Panel, Door Repair-Not Serviced			
Pad, Insulator	123 727 00 90		5.25

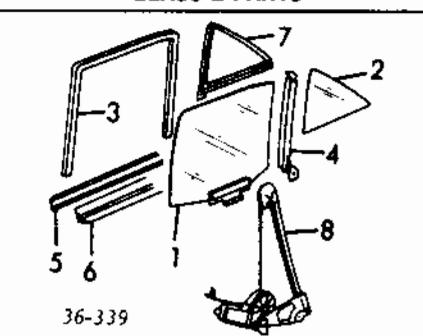
EXTERIOR TRIM 1986-89			
			
1 Midg, Side Upper	R 124 690 14 62	.3	27.50
	L 124 690 13 62	.3	27.50
2 Midg, Side Lower	R 124 690 06 62	.3	33.50
	L 124 690 05 62	.3	33.50
Clip, Moulding			
Upper-Serviced w/Moulding			
Lower (6)	006 988 30 78		.30

EXTERIOR TRIM 1990-92			
			
1 Panel, Side Trim (a)	R 124 690 18 40	.3	161.00
	L 124 690 17 40	.3	161.00
<i>(a) Order by Paint Code</i>			
2 Midg, Panel	R 124 698 16 80		24.50
	L 124 698 15 80		24.50
3 Clip, Midg to Panel (5/Side)	006 988 74 78		.30
4 Clip, Upper (4/Side)	124 988 94 98		N.A.
5 Clip, Lower (4/Side)	001 988 51 81		.40
<i>¶Included w/Trim Panel</i>			
6 Button, Fastener (3/Side)	001 988 49 81		.30

INTERIOR TRIM			
			
1 Panel Assy, Trim (a)			
Velour	86-89 R 124 730 06 70	#.7	312.00
	L 124 730 05 70	#.7	270.00
	90-92 R 124 730 64 70	#.7	212.00
	L 124 730 63 70	#.7	212.00
Leather	86-89 R 124 730 10 70	#.7	181.00
	L 124 730 09 70	#.7	181.00
	90-92 R 124 730 60 70	#.7	161.00

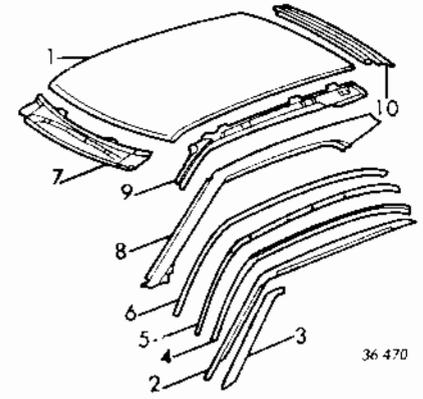
REAR DOOR <i>Cont'd</i>			
<b>INTERIOR TRIM <i>Cont'd</i></b>			
	L 124 730 59 70	#.7	161.00
<i>¶Includes R&amp;R/Transfer Attached Parts</i>			
2 Armrest (a)	R 124 970 04 01	.3	41.50
	L 124 970 03 01	.3	41.50
<i>¶Included w/Trim Panel Assy</i>			
3 Cover, Window Frame (a)			
Right	124 735 02 71		12.00
Left	124 735 01 71		12.00
<i>(a) Order by Trim Code</i>			

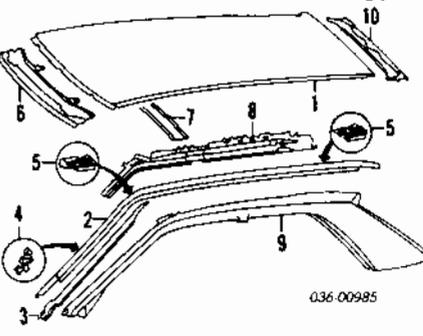
HARDWARE			
			
1 Latch	R 124 730 08 35	#.3	52.00
	L 124 730 07 35	#.3	52.00
<i>¶w/Trim Panel Removed</i>			
2 Trim, Latch	R 124 723 02 24		1.40
	L 124 723 01 24		1.40
3 Striker	201 720 00 04		.2
Actuator, Power Lock	000 800 71 75	#.3	11.50
<i>¶w/Trim Panel Removed</i>			
4 Handle, Outside	86-89 124 760 03 70	.3	12.50
	90-92 124 760 09 70	.3	24.50
5 Cover, Handle	124 768 02 56		10.50
6 Plate, Mounting	86-89 124 760 02 34		d25.80
	90-92 124 760 05 34		18.50
7 Pad, Handle Front	124 766 01 05		.40
8 Pad, Handle Rear	124 766 00 05		.80
9 Rod, Locking	124 733 00 39		.90
10 Lever, Locking	123 730 01 21		1.40
11 Rod, Lever Control	R 124 733 02 39		1.80
	L 124 733 01 39		1.80
12 Rod, Inside Handle	R 124 733 02 69		1.80
	L 124 733 01 69		1.80
13 Handle, Inside	R 124 760 02 61		8.00
	L 124 760 01 61		8.00
14 Plate, Finger	R 124 766 02 24		4.80
	L 124 766 01 24		4.80
<i>¶Included w/Inside Handle</i>			
15 Hinge (a)			
Upper	R 201 733 01 51	#.6	17.50
	L 201 733 00 51	#.6	17.50
Lower	R 201 733 00 51	#.6	17.50
	L 201 733 01 51	#.6	17.50
<i>(a) Included w/Center Pillar</i>			
<i>¶w/Door Removed</i>			
16 Strap, Check	126 720 05 16	#.2	16.00
<i>¶w/Trim Panel Removed</i>			
Weatherstrip	R 124 730 36 78	.8	61.00
	L 124 730 35 78	.8	61.00

GLASS & PARTS			
			
<b>Glass, Rear Door</b>			
Mercedes-Tinted			
1 Front	R 124 730 04 18	1.8	41.50
	L 124 730 03 18	1.8	41.50
2 Rear (Fixed)	R 124 735 04 09	1.5	16.50
	L 124 735 03 09	1.5	16.50
NAGS-Tinted			
Front	R T FD3207	1.8	199.20
	L T FD3208	1.8	199.20
Rear (Fixed)	R T FV2789	1.5	42.45
	L T FV2790	1.5	42.45
3 Channel, Run	R 124 735 06 25		22.50
	L 124 735 05 25		22.50
<i>¶Order by Application</i>			

REAR DOOR <i>Cont'd</i>			
<b>GLASS &amp; PARTS <i>Cont'd</i></b>			
4 Channel, Division	R 124 730 02 19	#.3	17.00
	L 124 730 01 19	#.3	17.00
	1990-92 R 124 730 10 19	#.3	22.50
	L 124 730 09 19	#.3	22.50
<i>¶w/Front Glass Removed</i>			
5 W/Strip, Belt Outer	R 124 735 02 65	.3	20.50
	L 124 735 01 65	.3	20.50
6 W/Strip, Belt Inner	124 735 00 65		7.75
7 Seal, Glass	R 124 735 02 24		d23.55
	L 124 735 01 24		13.00
8 Regulator w/Motor			
1986-89	R 124 730 04 46	#.8	197.00
	L 124 730 03 46	#.8	197.00
1990-92	R 124 730 08 46	#.8	181.00
	L 124 730 07 46	#.8	181.00
<i>¶w/Trim Panel Removed</i>			

ROOF			
<i>Use Procedure Explanations 17 and 28 with the following text.</i>			
Refinish Roof Outside			1.8
Refinish Side Outer Rail			2.0

2 DOOR			
			
1 Panel, Roof w/Sunroof	124 650 05 09	27.5	286.00
w/o Sunroof	124 657 06 09	24.5	176.00
2 Moulding, Drip Black			
1988-89	R 124 690 34 62	#.25	145.00
	L 124 690 33 62	#.25	145.00
	R 124 690 62 62	#.25	133.00
	L 124 690 61 62	#.25	133.00
3 Seat, Moulding	R 124 698 04 98	#.25	12.00
	L 124 698 03 98	#.25	12.00
4 W/Strip, Roof Rail	R 124 720 02 54	#.25	98.00
	L 124 720 01 54	#.25	98.00
5 Retainer, W/Strip	R 124 720 08 47	#.25	133.00
	L 124 720 07 47	#.25	133.00
6 Seal, Retainer	124 725 07 98	#.25	1.40
<i>¶R&amp;R One Side Complete</i>			
7 Header, Front	124 650 03 01	3.0	51.00
Panel, Header-See Windshield Section			
8 Rail, Side Outer	R 124 637 18 09	#10.0	130.00
	L 124 637 17 09	#10.0	130.00
<i>¶w/Glass, Trim &amp; Necessary Bolted Parts Removed, w/Quarter Removed Deduct 1.0, w/Roof Removed Deduct 4.0</i>			
9 Rail, Side Inner	R 124 637 08 46	3.5	48.00
	L 124 637 07 46	3.5	48.00
Bow, Center (2)	201 651 00 70		7.75
10 Header, Rear Headliner	124 650 04 01	3.0	32.50
w/Sunroof	124 690 11 50	5.0	114.00
w/o Sunroof	124 690 12 50	5.0	147.00
<i>¶Order by Trim Code</i>			

4 DOOR			
			
Refinish Roof Outside			2.9
1 Panel, Roof			

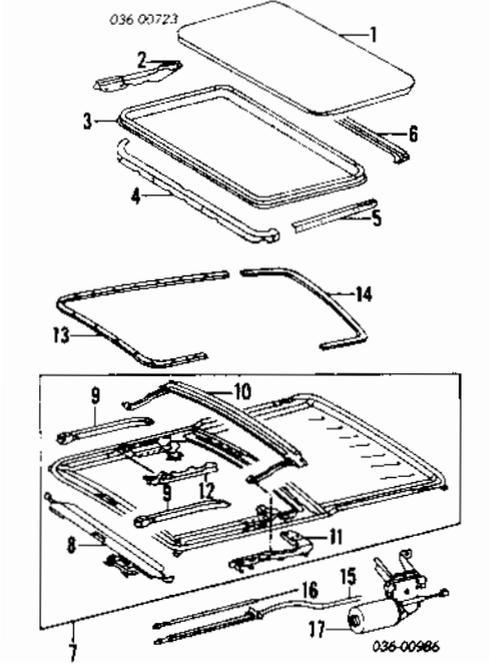
ROOF Cont'd			
<b>4 DOOR Cont'd</b>			
w/Sunroof	124 650 01 09	27.5	322.00
w/o Sunroof	124 657 01 09	24.5	176.00
<b>2 Moulding, Drip (Black)</b>			
1986-89	R 124 690 18 62	# 1.0	90.00
	L 124 690 17 62	# 1.0	90.00
1990-92	R 124 690 68 62	# 1.0	114.00
	L 124 690 67 62	# 1.0	114.00
<b>3 Seal, Moulding</b>			
	R 124 698 02 98	# 1.0	6.75
	L 124 698 01 98	# 1.0	6.50
<b>#R&amp;R One Side Complete</b>			
4 Clip, Midg Front (3/Side)	124 988 34 78		.40
<b>5 Clip, Midg Upper</b>			
Front (6/Side)	201 698 02 60		1.00
Rear	201 698 09 60		1.00
<b>#Black listed, Order by Color</b>			
6 Header, Front	124 650 00 01	3.0	48.50
<b>Panel, Header Trim-See Windshield Section</b>			
7 Bow, Center	201 651 00 70		7.75
8 Rail, Side Inner	R 124 637 10 46	3.0	31.00
	L 124 637 09 46	3.0	31.00
<b>9 Rail, Outer-See Quarter Panel Section</b>			
10 Header, Rear	124 650 01 01	3.0	32.00
<b>Headliner</b>			
w/Sunroof	124 690 03 50	5.0	171.00
w/o Sunroof	124 690 01 50	4.0	171.00
<b>#Order by Trim Code</b>			
Lamp Assy, Overhead	124 820 05 01		97.00
Bulb, Interior (a)	072601 012120		1.80
Bulb, Reading (a)	922008 012000		10.50
Bulb, Belt Warning (a)	072601 012230		1.90
<b>(a) included w/Front Lamp Assy</b>			
Lamp Assy, Rear	001 820 06 01		6.50
Bulb	072601 012120		1.80
<b>#Included w/Rear Lamp Assy</b>			
Rim, Lamp	124 825 00 30		2.40

SUNROOF Cont'd			
<b>9 Lever, Deflector</b>			
2 Door	R 124 780 04 38		1.80
	L 124 780 03 38		1.80
4 Door	R 124 780 02 38		1.80
	L 124 780 01 38		1.80
<b>10 Rail, Drip</b>			
2 Door	124 780 02 13		53.00
<b>4 Door</b>			
1986-89	To Ch A-354333	124 780 00 13	43.50
	From: Ch A-354334	124 780 01 13	54.00
1990-92		124 780 01 13	54.00
<b>11 Angle, Rail</b>			
	R 124 780 06 12		79.00
	L 124 780 05 12		79.00
<b>12 Guide, Frame</b>			
	R 124 782 02 31		4.60
	L 124 782 01 31		4.60
<b>#Included w/Frame Assy</b>			
<b>13 Weatherstrip, Frame Front</b>			
2 Door	201 782 02 98		5.50
4 Door	124 782 04 98		5.50
<b>14 Weatherstrip, Frame Rear</b>			
2 Door	201 682 00 97		5.00
4 Door	124 682 00 97		7.50
<b>15 Tube Assy</b>			
2 Door	124 780 09 77	# 8.1	27.00
4 Door	124 780 03 77	# 6.1	27.00
<b>#w/Sliding Panel Removed</b>			
<b>16 Cable, Motor</b>			
2 Door	124 780 14 89	# .8	44.00
4 Door	124 780 13 89	# .8	45.00
<b>#w/Sliding Panel &amp; Headliner Removed</b>			
<b>17 Motor, Drive</b>			
2 Door	124 780 07 07	1.3	286.00
4 Door	124 780 00 07	1.3	342.00

BACK WINDOW Cont'd			
<b>4 DOOR Cont'd</b>			
Mercedes-Tinted/Heated	124 670 33 80	# 6.0	270.00
NAGS-Tinted/Heated	T FB3211	# 6.0	1302.05
<b>#Includes Clean Up Old Adhesive in Opening Area</b>			
Repair Kit, Urethane Moulding, Reveal	124 670 01 93		102.00
<b>1986-89</b>			
	R 124 678 12 30	# .4	43.50
	L 124 678 11 30	# .4	43.50
1990-92	R 124 678 20 30	# .4	77.00
	L 124 678 19 30	# .4	77.00
<b>(#Use Late Type Midg Channel &amp; (124 678 01 79) Brace</b>			
<b>#R&amp;R Both .6</b>			
<b>3 Cover, Joint</b>			
Upper Center	124 678 21 37		1.80
<b>4 Channel, Moulding</b>			
To Ch A-665929	R 124 670 04 08		39.00
	L 124 670 03 08		d41.83
From Ch A-665930	R 124 670 06 08		25.00
	L 124 670 07 08		25.00
<b>5 Cover, Lower</b>			
6 Clip, Lower Cover (7)	124 678 22 37		20.50
7 Pad, Upper	005 988 62 78		.50
	86-87 124 678 06 97		2.10
	88-92 124 678 10 97		1.80
8 Pad, Side	86-87 124 678 07 97		1.30
	88-92 124 678 11 97		1.00
9 Seal, Lower	001 987 49 70		2.00

**SUNROOF**

Refinish Sliding Panel..... 1.5  
 O/H Sunroof Assy..... # 5.8  
**# Includes Necessary Adjustment & R&I Headliner as Needed, Does Not Include R&R Tele-Flex Cable Casing**

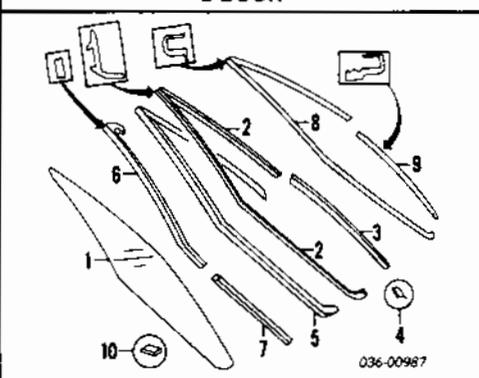


1 Panel, Sliding			
2 Door	124 780 03 21	# 1.5	135.00
4 Door	124 780 00 21	# 1.5	135.00
<b># Includes Necessary Adjustments</b>			
<b>2 Cover, Ornamental</b>			
	R 124 780 04 92		16.50
	L 124 780 03 92		16.50
<b>3 Seal, Panel</b>			
2 Door	124 780 02 98		70.00
4 Door	124 780 00 98		70.00
<b>Panel, Headliner (a)</b>			
2 Door	124 780 07 40	.8	224.00
4 Door	124 780 02 40	.5	224.00
<b>(a) Order by Trim Code</b>			
<b>4 Rail, Front</b>			
2 Door	R 126 782 02 24		6.00
	L 126 782 01 24		6.00
4 Door	R 124 782 04 24		6.00
	L 124 782 03 24		6.00
6 Rail, Rear	124 782 01 24		20.50
<b>7 Frame Assy</b>			
2 Door	124 780 23 29	5.8	540.00
4 Door	124 780 21 29	5.8	590.00
8 Deflector, Air	201 780 03 44	1.0	37.00

**BACK WINDOW**

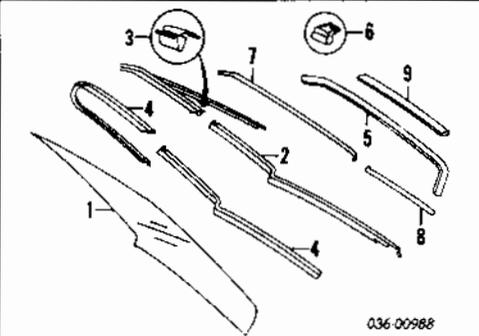
Use Procedure Explanation 19 with the following text.

**2 DOOR**



<b>1 Glass, Back Window</b>			
Mercedes-Tinted/Heated	124 670 47 80	# 6.0	655.00
NAGS-Tinted/Heated	T FB3718	# 6.0	1020.40
1988-89	T FB4075	# 6.0	N.A.
1990-92			
<b>#Includes Clean Up Old Adhesive in Opening Area</b>			
Repair Kit, Urethane Moulding, Reveal	124 670 01 93		102.00
<b>Black</b>			
2 Upper & Side	R 124 678 08 30		52.00
	L 124 678 07 30		52.00
3 Lower	124 678 09 30		25.50
4 Cover, Joint (3)	124 678 37 37		2.80
5 Channel, Moulding	124 670 06 08		32.00
6 Rail, Upper	124 678 02 25		12.50
7 Rail, Side	R 124 678 04 25		14.00
	L 124 678 03 25		14.00
8 Pad, Upper	124 678 15 97		6.50
9 Pad, Lower	124 678 21 97		1.90
10 Strip, Glass Brace (4)	124 671 00 93		.50

**4 DOOR**



<b>1 Glass, Back Window</b>			
-----------------------------	--	--	--

**QUARTER PANEL**

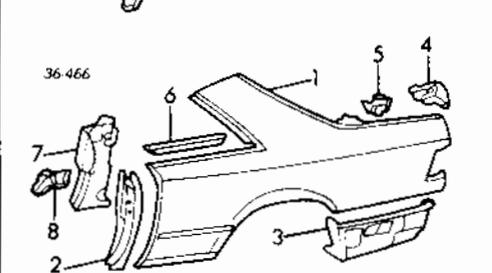
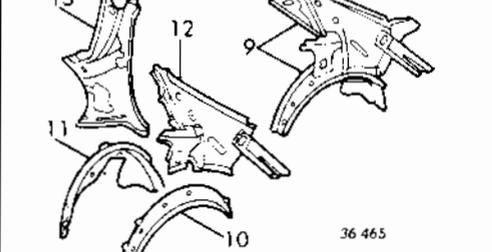
Use Procedure Explanations 20 and 28 with the following text.

**SHEET METAL 2 DOOR**

Refinish Outer Panel Outside	2.7
Add to Edge Panel	.5
Section Quarter Panel	
Horizontal	R 15.0
	L 14.5

(Time is to cut below Back Glass & into Trunk Opening)

NOTE: Refer to Special Cautions Section at the beginning of this vehicle text.



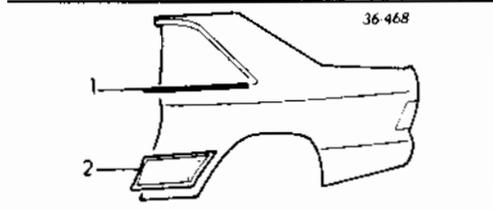
1 Panel Assy, Outer	R 124 630 38 21	# 21.0	540.00
	L 124 630 53 21	# 20.5	510.00
<b>#Deduct 9.5 w/Roof Removed, Deduction Includes Common Surfaces &amp; Included Operations</b>			
2 Reinf, Pillar	R 124 637 02 44		21.00
	L 124 637 01 44		21.00
3 Extension, to Floor	L 124 637 02 60	5.0	46.00
4 Extension, Rear	L 124 637 01 60	5.0	46.00
5 Bracket, Hinge Spring	R 124 637 26 09		59.00
	L 124 637 25 09		59.00
6 Reinf, Belt	124 637 17 14		3.00
	124 637 03 44		4.50
<b>#Included w/Outer Panel Assy</b>			
Door, Fuel Filler	124 750 06 06		29.00
Vent, Pressure Release	124 830 02 42		d17.30
7 Pillar, Lock	R 124 630 16 11	3.0	107.00
	L 124 630 15 11	3.0	107.00
8 Reinf, Lower	R 124 637 14 24		9.25
	L 124 637 13 24		9.25
9 Wheelhouse Assy	R 124 630 40 01	7.0	332.00
	L 124 630 39 01	7.0	332.00
<b>Panel, Wheelhouse</b>			
10 Outer	R 124 637 08 76	2.5	30.50
	L 124 637 07 76	2.5	30.50
11 Inner	R 124 637 06 75	4.0	49.00
	L 124 637 05 75	4.0	49.00
<b>Panel, Pillar Rear</b>			
12 Outer	R 124 630 08 13		99.00
	L 124 630 07 13		99.00

**QUARTER PANEL Cont'd**

**SHEET METAL Cont'd**

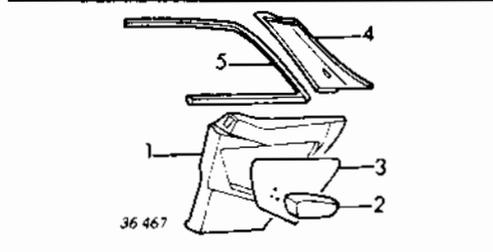
13 Inner	R 124 630 20 13	83.00
	L 124 630 19 13	83.00
*Included w/Wheelhouse Assy		
Antenna Assy	88-90 124 820 17 75	.9 d286.85
	91 124 820 16 75	.9 180.00
	92 124 820 48 75	.9 560.00
Mast (Only) (a)	201 827 00 01	29.00
(a) Included w/Antenna Assy		

**EXTERIOR TRIM 2 DOOR**



1 Moulding, Belt	R 124 690 04 80	33.00
	L 124 690 03 80	33.00
2 Panel, Side Trim (a)		
1988-89	R 124 690 06 40	.3 138.00
	L 124 690 07 40	.3 138.00
1990-92	R 124 690 38 40	.3 149.00
	L 124 690 37 40	.3 149.00
(a) Order by Paint Code		
Mldg. Panel†	R 124 698 10 80	18.00
	L 124 698 09 80	18.00
†Included w/Trim Panel		

**INTERIOR TRIM 2 DOOR**



1 Panel, Lower Trim (a)	R 124 690 46 25	# 1.5 161.00
	L 124 690 45 25	# 1.5 161.00
# Includes R&I Rear Seat & Attached Parts		
2 Armrest† (a)	R 124 970 14 01	61.00
	L 124 970 13 01	61.00
†Included w/Lower Trim Panel		
3 Panel, Center Trim (a)		
Velour	R 124 690 54 25	83.00
	L 124 690 53 25	73.00
Leather	88-89 R 124 690 52 25	49.50
	L 124 690 51 25	49.50
	90-92 R 124 690 18 26	171.00
	L 124 690 17 26	171.00
4 Panel, Upper Trim (a)		
1988-89	R 124 690 68 25	73.00
	L 124 690 67 25	73.00
1990-92	R 124 690 08 26	104.00
	L 124 690 07 26	104.00
Tray, Rear Shelf (a)	124 690 07 49	1.8 394.00
Speaker, Radio	000 820 54 02	43.18
5 Moulding, Roof Garnish (a)		
1988-89	R 124 697 12 51	58.00
	L 124 697 11 51	56.00
1990-92	R 124 697 14 51	59.00
	L 124 697 13 51	59.00
(a) Order by Trim Code		

**SHEET METAL 4 DOOR**

Refinish Outer Panel Outside	2.2
Add to Edge Panel	.5
Add for Pillar	.5
Refinish Sail Panel	2.2

NOTE: Refer to Special Cautions Section at the beginning of this vehicle text.

ILLUSTRATION LOCATED IN NEXT COLUMN

1 Panel Assy, Outer		
260, 300, 400E, 300D	R 124 630 44 21	#19.5 300.00
	L 124 630 49 21	#19.0 290.00
500E	R 124 630 42 21	#18.5 645.00
	L 124 630 41 21	#19.0 645.00
#Deduct 9.5 w/Roof Removed, Deduction Includes Common Surfaces & Included Operations		
2 Pillar, Lock†		
260, 300, 400E, 300D	R 124 637 56 09	7.0 118.00
	L 124 637 55 09	7.0 118.00
500E	R 124 637 64 09	7.0 420.00
	L 124 637 63 09	7.0 420.00

**QUARTER PANEL Cont'd**

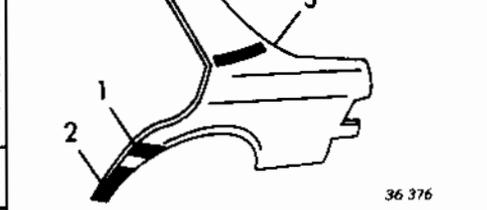
**SHEET METAL Cont'd**

3 Extension, To Floor†	R 124 637 63 09	7.0 420.00
	R 124 637 02 60	5.0 46.00
	L 124 637 01 60	5.0 46.00
4 Extension, Rear†	R 124 637 36 09	61.00
	L 124 637 35 09	61.00
5 Brkt, Lid Spring†	124 637 18 14	3.00
†Included w/Outer Panel Assy		
6 Door, Fuel Filler Actuator, Power Lock (a)	124 750 01 06	22.00
(a) Order by Application		
7 Vent, Pressure Release	124 830 02 42	d17.30
8 Panel, Sail	R 124 637 04 09	#12.5 197.00
	L 124 637 03 09	#12.5 197.00
# w/Glass, Trim & Necessary Bolted Parts Removed, Section below Roof Line, w/Quarter Removed 4.5, w/Roof Removed Deduct 4.0		
9 Wheelhouse Assy		
260, 300, 400E, 300D	R 124 630 42 01	7.0 171.00
	L 124 630 41 01	7.0 171.00
500E	R 124 630 62 01	7.0 300.00
	L 124 630 61 01	7.0 300.00
10 Panel, Whlchse Outer†		
260, 300, 400E, 300D	R 124 637 08 76	2.5 30.50
	L 124 637 07 76	2.5 30.50
500E	R 124 637 12 76	2.5 61.00
	L 124 637 11 76	2.5 61.00
11 Panel, Whlchse Inner†		
260, 300, 400E, 300D	R 124 637 02 75	4.0 36.00
	L 124 637 01 75	4.0 36.00
Panel, Lock Pillar Upper†		
12 Outer	R 124 830 02 13	25.50
	L 124 830 01 13	25.50
13 Inner	R 124 830 22 13	97.00
	L 124 830 21 13	97.00
14 Reinf, Pillar†		
500E	R 124 637 06 22	17.50
	L 124 637 05 22	17.50
†Included w/Wheelhouse Assy		
Antenna Assy	86-90 124 820 17 75	.9 d286.85
	91 124 820 16 75	.9 180.00
	92 124 820 48 75	.9 560.00
Mast (Only) (a)	201 827 00 01	29.00
(a) Included w/Antenna Assy		

**EXTERIOR TRIM 4 DOOR**

Refinish Pillar Moulding	.5
--------------------------	----

**1986-89**



1 Moulding, Side	R 124 690 16 62	.2 8.75
	L 124 690 15 62	.2 8.75
Clip, Side Moulding	124 988 05 78	.40
2 Cover, Lower	R 124 884 02 31	.2 6.00
	L 124 884 01 31	.2 6.00
Clip, Lower Cover	005 988 78 78	.40
3 Moulding, Pillar (P)	R 124 698 02 30	18.00
	L 124 698 01 30	18.00
(P) Paint to Match		

**1990-92**

ILLUSTRATION LOCATED IN NEXT COLUMN

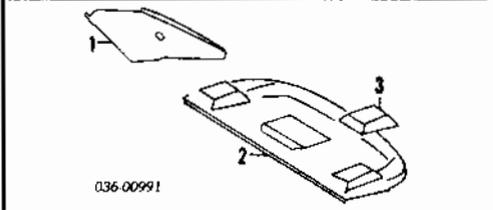
1 Panel, Side Trim (a)		
300, 400E, 300D	R 124 690 20 40	.3 65.00
	L 124 690 19 40	.3 65.00
500E	R 124 690 46 40	.3 146.00
	L 124 690 45 40	.3 146.00

**QUARTER PANEL Cont'd**

**1990-92 Cont'd**

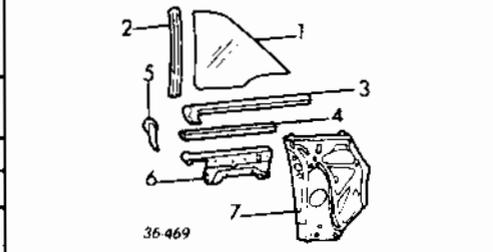
(a) Order by Paint Code		
2 Mldg. Panel†		
300, 400E, 300D	R 124 698 18 80	12.50
	L 124 698 17 80	12.50
500E	R 124 698 24 80	27.50
	L 124 698 23 80	27.50
†Included w/Trim Panel		
3 Moulding, Pillar (P)	R 124 698 16 30	19.00
	L 124 698 15 30	19.00
(P) Paint to Match		

**INTERIOR TRIM 4 DOOR**



1 Panel, Trim Side (a)		
1986-89	R 124 690 08 25	.5 47.50
	L 124 690 07 25	.5 47.50
1990-92	R 124 690 94 25	.5 67.00
	L 124 690 93 25	.5 67.00
2 Tray, Rear Shelf (a)	124 690 01 49	# 1.3 398.00
# w/Headrests Add .5, Includes R&R High Mount Stop Lamp		
3 Cover, Speaker (a)	R 124 690 04 30	25.50
	L 124 690 03 30	25.50
(a) Order by Trim Code		
Speaker, Radio	000 820 54 02	43.18

**QUARTER GLASS**



1 Glass, Quarter		
Mercedes-Tinted		
To Ch A-795014	R 124 670 08 10	2.5 161.00
	L 124 670 07 10	2.5 156.00
From Ch A-795015	R 124 670 12 10	2.5 128.00
	L 124 670 11 10	2.5 133.00
NAGS-Tinted		
To Ch A-795014	R T FQ3716	2.5 286.45
	L T FQ3717	2.5 286.45
From Ch A-795015	R T FQ4073	2.5 N.A.
	L T FQ4074	2.5 N.A.
2 Frame, Front		
To Ch A-795014	R 124 670 04 39	36.00
	L 124 670 03 39	36.00
From Ch A-795015	R 124 670 10 39	22.50
	L 124 670 09 39	22.50
3 W/Strip, Belt Outer		
To Ch B-026260	R 124 670 04 38	72.00
	L 124 670 03 38	72.00
From Ch B-026201	R 124 670 06 38	77.00
	L 124 670 05 38	77.00
4 W/Strip, Belt Inner	R 124 673 08 65	15.50
	L 124 673 07 65	15.50
5 Shield, Glare	R 124 673 06 38	63.00
	L 124 673 05 38	63.00
6 Channel	R 124 639 02 43	26.00
	L 124 639 01 43	26.00
7 Regulator	R 124 670 04 03	# 2.0 236.00
	L 124 670 03 03	# 2.0 236.00
Motor Assy	88-89 R 003 820 40 42	# 2.0 151.00
	L 003 820 39 42	# 2.0 151.00
	90-92 R 004 820 34 42	# 2.0 151.00
	L 004 820 33 42	# 2.0 151.00

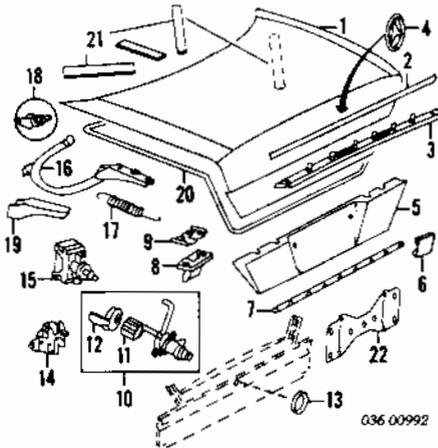
**QUARTER GLASS Cont'd**

#R&R One Side Complete

**LUGGAGE LID**

Use Procedure Explanations 24 and 28 with the following text.

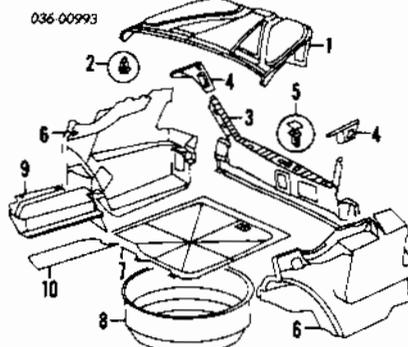
Refinish Luggage Lid Outside.....	2.7
Add for Underside.....	1.3
Refinish Hinge.....	.2
Refinish Trim Cover.....	.6
R&I Lid Assy.....	.8



1 Lid, Luggage			
2 Door	124 750 10 75	2.0	398.00
4 Door	124 750 07 75	2.0	374.00
2 Moulding, Edge	124 690 27 62	.3	15.00
Clip, Moulding (6)	005 988 75 78		.30
3 Handle	124 750 01 93	.4	40.50
4 Emblem, Star Nameplate	201 758 00 58	.2	4.50
"260E"	124 817 15 15	.2	8.00
"300E"	124 817 16 15	.2	8.50
"400E"	124 817 45 15	.2	11.50
"500E"	124 817 37 15	.2	11.00
"2.5"	201 817 17 15	.2	9.75
"2.6"	201 817 16 15	.2	6.75
"300CE"	124 817 26 15	.2	10.50
"300D"	124 817 17 15	.2	8.50
"Turbo"	124 817 30 15	.2	11.00
"4MATIC"	124 817 28 15	.2	9.75
5 Cover, Trim (P)	91-92 124 750 03 37	.5	97.00
(P) Paint to Match			
6 Clip, Lock (8)	000 987 39 45		.30
7 Rail, Trim Cover	124 750 00 35		25.00
8 Catch	124 750 04 32	.6	3.90
9 Plate, Striker	124 750 00 11	.2	1.30
Cylinder & Key, Lock			
Coded-Random Number	124 750 10 85	.3	110.00
10 Cylinder Assy, Lock			
Coded-To Vehicle (a)			
1986-89	124 750 01 91	.3	64.00
1990-92	124 750 09 91	.3	93.00
(a) Special Order by Key Code			
11 Rod, Lock	86-89 124 805 00 74	1.50	
90-92	124 750 02 23	5.25	
12 Base, Push Button	86-89 124 750 07 92	.90	
90-92	124 758 01 31	.90	
#Included w/Lock Cylinder Assy			
13 Seal, Lock to Lid	124 758 02 98		.90
14 Fastener, Lock	124 750 02 84		11.00
15 Actuator, Power Lock	124 800 22 75	.3	24.00
16 Hinge			
2 Door	88-89 R 124 750 10 28	.3	36.00
L 124 750 03 28		.3	26.00
90-92 R 124 750 10 28		.3	36.00
L 124 750 09 28		.3	36.00
4 Door	86-89 R 124 750 06 28	.3	37.00
L 124 750 05 28		.3	27.50
90-92 R 124 750 08 28		.3	28.00
L 124 750 07 28		.3	28.00
#w/Lid, Trunk Liner & Rear Seat Removed			
17 Spring, Hinge			
2 Door	124 757 04 29		8.50
4 Door	124 757 06 29		6.25
18 Stop, Hinge	124 750 02 26		5.75
19 Cover, Hinge	124 758 01 29		1.30
20 Weatherstrip			
2 Door	124 750 02 98	.8	44.50
4 Door			
To Ch A-561620	124 750 00 98	.8	44.50
From Ch A-561621	124 750 03 98	.8	47.00
21 Pad, Insulator			
200mm	124 757 02 97	1.50	
450mm	124 757 09 97	.80	
#Cut to Fit			
22 Bracket, License	124 817 00 11	.3	12.00

**LUGGAGE LID Cont'd**

**INTERIOR TRIM**



1 Panel, Lid			
2 Door	124 690 06 41	.4	95.00
4 Door	124 690 02 41	.4	82.00
#Order by Trim Code			
2 Retainer, Panel (18)	000 990 57 92		.30
3 Panel, Rear Body Lower			
2 Door	124 694 23 25	.3	20.50
4 Door			
To Ch A-781819	124 694 00 25	.3	22.50
From Ch A-781820	124 694 24 25	.3	15.00
4 Panel, Rear Body Upper			
2 Door	R 124 693 22 33	.2	1.80
L 124 693 21 33		.2	1.80
4 Door			
To Ch A-781819	R 124 693 04 33	.2	3.60
L 124 693 03 33		.2	3.60
From Ch A-781820	R 124 693 34 33	.2	1.30
L 124 693 33 33		.2	1.30
5 Retainer, Rear Panel (8)	124 990 07 92		.30
Panel, Luggage Compartment			
6 Side			
2 Door	R 124 690 16 30	.4	103.00
L 124 690 15 30		.4	110.00
4 Door			
1986-89			
To Ch A-781819	R 124 690 08 30	.4	65.00
L 124 690 07 30		.4	65.00
From Ch A-781820	R 124 693 26 33	.4	55.00
L 124 690 63 25		.4	56.00
1990-92			
260, 300E, D	R 124 693 54 33	.4	74.00
L 124 690 10 26		.4	78.00
400E	R 124 693 72 33	.4	N.A.
L 124 690 10 26		.4	78.00
500E	R 124 690 58 30	.2	100.00
L 124 690 49 30		.2	88.00
7 Lower	124 693 45 33	.2	33.50
#Order by Trim Code			
8 Shell, Wheel Carrier	124 890 00 07	.2	14.50
Cover, Battery			
9 400E	124 690 65 30	.2	39.50
10 500E	124 690 40 30	.2	56.00

**REAR SUSPENSION**

Use Procedure Explanation 23 with the following text.

**260E, 300E, 300CE, 300D**

R&I/R&R or O/H Does Not Include Alignment.			
R&I Suspension/Sub-Frame Assy.....	m #4.0		
#Does Not Include Torsion Bar			
O/H Suspension			
One Side.....	m 5.3		
Both Sides.....	m 9.0		
Add to O/H Suspension			
R&R Rear Suspension/Sub-Frame Assym	2.0		
Adjust Four Wheel Alignment.....	m 1.8		
Adjust Rear Alignment.....	m 1.0		

NOTE 1: Refer to Special Cautions Section at the beginning of this vehicle text.

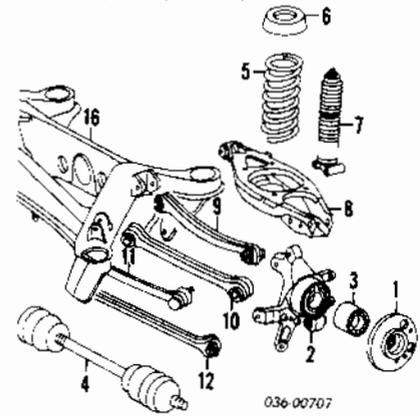
NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

ILLUSTRATION LOCATED IN NEXT COLUMN

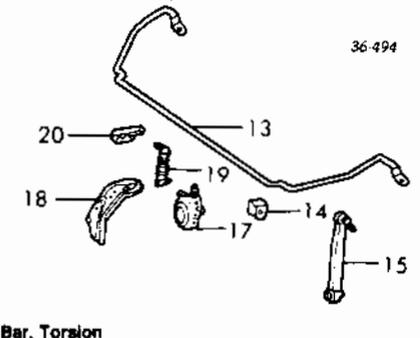
Rotor, Brake			
1986-89	201 423 12 12 m #1.2		36.50
1990-92			
300E, 300D	201 423 12 12 m #1.2		36.50
300CE-24	124 423 05 12 m #1.2		85.00
#R&R Both Sides 2.2			
1 Hub, Rotor	124 350 07 46 m #2.8		91.00
#R&R Both Sides 4.9, Includes R&R Bearings & Rotor			
Shield, Splash			
2 Door	88-89 R 201 420 23 44 m #.2		29.00
L 201 420 22 44 m #.2			29.00
90-92 R 124 420 22 44 m #.2			27.50
L 124 420 21 44 m #.2			27.50

**REAR SUSPENSION Cont'd**

**260E, 300E, 300CE, 300D Cont'd**



4 Door	R 201 420 23 44 m #.2		29.00
L 201 420 22 44 m #.2			29.00
#w/Hub Removed			
Caliper, Brake			
1986-89	R 201 420 03 83 m #.8		230.00
L 201 420 02 83 m #.8			230.00
1990-92			
w/ASR (a)	R 000 420 78 83 m #.8		188.00
L 000 420 77 83 m #.8			188.00
w/o ASR (a)			
300E, 300D	R 201 420 03 83 m #.8		230.00
L 201 420 02 83 m #.8			230.00
R 129 420 03 83 m #.8			236.00
L 129 420 02 83 m #.8			236.00
(a) Automatic Slip Control			
#Includes Bleed System, R&R Both Sides 1.4,			
#Rotor Removed Deduct .5			
Hose, Brake	123 428 03 35 m #.8		d17.76
#R&R Both Complete, Includes Bleed, w/Caliper			
Removed Deduct .4			
2 Knuckle Assy	R 201 350 21 32 m #2.8		264.00
L 201 350 20 32 m #2.8			264.00
#Includes R&R Hub, Splash Shield & Rotor			
3 Bearing Kit	201 350 05 49 m		122.00
4 Shaft Assy, Axle-See Rear Drive Axle Section			
5 Spring, Coil			
w/Level Control	124 324 13 04 m #.9		51.00
w/o Level Control			
2 Door	124 324 11 04 m #.9		54.00
4 Door			
RWD	124 324 16 04 m #.9		61.00
4MATIC	124 324 18 04 m #.9		99.00
#Order by Application			
6 Seat, Spring			
8mm Thick	201 325 09 44 m #.9		3.00
13mm Thick	201 325 10 44 m #.9		4.10
18mm Thick	201 325 11 44 m #.9		4.80
#R&R Both Sides 1.5			
7 Absorber, Shock			
w/Level Control			
RWD	124 320 32 13 m #1.0		384.00
4MATIC	124 320 31 13 m #1.0		384.00
w/o Level Control			
2 Door	124 320 10 31 m #1.0		165.00
4 Door			
RWD	124 320 12 31 m #1.0		156.00
4MATIC	124 320 09 31 m #1.0		68.00
#R&R Both Sides 1.6, w/Lower Control Arm			
Removed Deduct .8			
8 Arm, Lower Control	124 350 54 06 m #1.6		74.00
#w/Knuckle Removed Deduct 1.0			
Mounting Kit	124 350 67 06 m		6.25
#Includes Bushings			
Arm, Strut Upper			
9 Rear	R 129 350 05 06 m #1.3		51.00
L 129 350 04 06 m #1.3			51.00
#R&R Both 2.3, w/Knuckle Removed .3			
10 Front	201 350 56 06 m #1.1		21.50
#R&R Both 2.0, w/Knuckle Removed .3			
11 Rod, Tie	124 350 01 53 m #.8		54.00
#R&R Both 1.3, w/Knuckle Removed .3			
12 Arm, Thrust	124 350 01 29 m #.9		37.00
#R&R Both 1.6, w/Knuckle Removed .3			



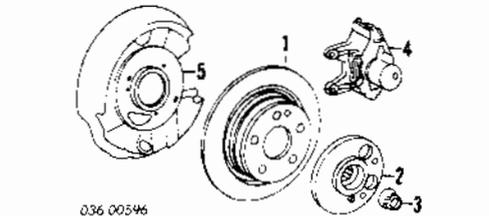
# M-BENZ 260/300/400/500E,300CE/D 86-92

REAR SUSPENSION Cont'd			
<b>260E, 300E, 300CE, 300D Cont'd</b>			
w/Sport Pkg	124 326 19 65	m #5.6	85.00
w/o Sport Pkg	124 326 15 65	m #5.6	32.00
2 Door			
4 Door			
Gas	124 326 18 65	m #5.6	36.00
Diesel	124 326 15 65	m #5.8	32.00
<b>*Includes R&amp;I Axle Assy, Not Included in O/H</b>			
<b>14 Bushing, Bar</b>			
2 Door	201 326 10 81	m #	.90
4 Door			
Gas	124 326 05 81	m #	1.80
Diesel	201 326 10 81	m #	.90
Bracket, Bushing	123 326 09 26	m #	.90
Rod, Link	124 320 02 89	m #	8.50
<b>16 Sub-Frame, Rear</b>			
86-89	124 350 60 08	m #7.0	d518.84
90-92	124 350 75 08	m #7.0	580.00
<b>*Not Included in O/H</b>			
<b>17 Valve, Level Control-See Level Control Section</b>			
<b>18 Brkt, Level Control Valve</b>			
124 328 12 40 m # 11.00			
<b>19 Link, Torsion Bar</b>			
To Level Control Valve 123 320 14 89 m # 22.50			
<b>20 Lever, Torsion Bar</b>			
To Control Valve Link 124 328 03 27 m # 1.80			
<b>*Not Included in O/H</b>			

400E, 500E			
<b>R&amp;I/R&amp;R or O/H Does Not Include Alignment.</b>			
<b>R&amp;I Suspension/Sub-Frame Assy.....m #4.0</b>			
<b>*Does Not Include Torsion Bar</b>			
<b>O/H Suspension</b>			
One Side		m	5.3
Both Sides		m	9.0
<b>Add to O/H Suspension</b>			
R&R Rear Suspension Sub-Frame		m	2.0
Adjust Four Wheel Alignment		m	1.8
Adjust Rear Alignment		m	1.0

**NOTE 1:** Refer to Special Cautions Section at the beginning of this vehicle text.

**NOTE 2:** All Parts in this section are included in overhaul unless noted otherwise.



<b>1 Rotor, Brake</b>			
400E	124 423 08 12	m #1.2	107.00
500E	124 423 02 12	m #1.2	N.A.
<b>*R&amp;R Both Sides 2.2</b>			
<b>2 Hub, Rotor</b>			
400E	124 350 07 46	m #2.8	91.00
500E	129 350 00 46	m #2.8	113.00
<b>*R&amp;R Both Sides 4.9, Includes R&amp;R Bearings &amp; Rotor</b>			
<b>3 Bearing Kit</b>			
	124 350 07 49	m	124.00
<b>4 Caliper, Brake</b>			
R	000 420 83 83	m #.8	294.00
L	000 420 82 83	m #.8	294.00
<b>*Includes Bleed System, R&amp;R Both Sides 1.4, w/Rotor Removed Deduct .5</b>			
<b>5 Shield, Splash</b>			
400E	R 201 420 23 44	m #.2	29.00
	L 201 420 22 44	m #.2	29.00
500E	R 124 420 22 44	m #.2	27.50
	L 124 420 21 44	m #.2	27.50
<b>*w/Hub Removed</b>			

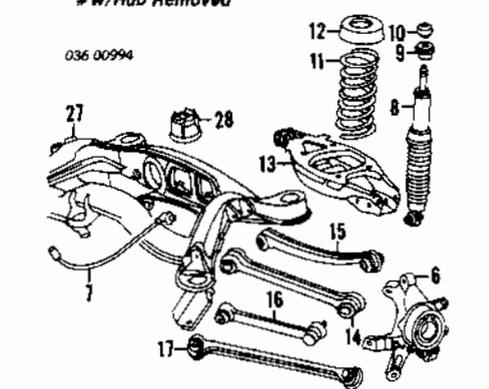


ILLUSTRATION LOCATED IN NEXT COLUMN

<b>6 Knuckle Assy</b>			
R	201 350 21 32	m #2.8	264.00
L	201 350 20 32	m #2.8	264.00
<b>*Includes R&amp;R Hub, Splash Shield &amp; Rotor</b>			

REAR SUSPENSION Cont'd			
<b>400E, 500E Cont'd</b>			
<b>7 Sensor, ABS-See ABS Section</b>			
<b>8 Absorber, Shock</b>			
w/Self Level			
400E	124 320 50 13	m #1.0	505.00
<b>*R&amp;R Both 1.6, w/Lower Control Arm Removed Deduct .8</b>			
500E	124 320 34 13	m #1.8	505.00
w/o Self Level	124 320 20 31	m #1.8	165.00
<b>*R&amp;R Both 1.8, w/Lower Control Arm Removed Deduct 1.6</b>			
<b>9 Buffer, Shock</b>			
w/Self Level	184 326 03 68	m #	4.50
w/o Self Level	180 326 01 68	m #	1.00
<b>10 Grommet, Shock</b>			
	201 326 18 68	m #	1.30
<b>*Included in R&amp;R Shock Absorber</b>			
<b>11 Spring, Coil</b>			
w/Self Level			
400E	124 324 32 04	m #.9	N.A.
500E	124 324 30 04	m #.9	54.00
w/o Self Level	124 324 21 04	m #.9	97.00
	201 325 10 44	m #.9	4.10
<b>12 Seat, Spring</b>			
<b>*R&amp;R One Side Complete, R&amp;R Both Sides 1.5</b>			
<b>13 Arm, Lower Control</b>			
	124 350 54 06	m #1.6	74.00
<b>*w/Knuckle Removed Deduct 1.0</b>			
<b>Mount Kit</b>			
	124 350 67 06	m	6.25
<b>*Includes Bushings</b>			
<b>14 Arm, Strut Upper</b>			
Front	201 350 56 06	m #1.1	21.50
<b>*R&amp;R Both 2.0, w/Knuckle Removed .3</b>			
Rear	R 124 350 77 06	m #1.3	51.00
	L 124 350 76 06	m #1.3	51.00
<b>*R&amp;R Both 2.3, w/Knuckle Removed .3</b>			
<b>16 Rod, Tie</b>			
	124 350 01 53	m #.8	54.00
<b>*R&amp;R Both 1.3, w/Knuckle Removed .3</b>			
<b>17 Arm, Thrust</b>			
	124 350 01 29	m #.9	37.00
<b>*R&amp;R Both 1.6, w/Knuckle Removed .3</b>			
<b>18 Bar, Torsion</b>			
w/Self Level			
400E	124 326 23 65	m #5.6	N.A.
500E	124 326 25 65	m #5.6	153.00
w/o Self Level	124 326 24 65	m #5.6	115.00
<b>*Includes R&amp;I Axle Assy, Not Included in O/H, w/4 WD Add .6</b>			
<b>19 Bushing, Bar</b>			
w/Self Level			
400E	124 326 05 81	m #.3	1.80
500E	201 326 16 81	m #.3	6.25
w/o Self Level	124 326 01 81	m #.3	2.20
<b>20 Bracket, Bushing</b>			
	123 326 09 26	m #.3	.90
<b>*R&amp;R One Side Complete, Not Included in O/H</b>			
<b>21 Rod, Link</b>			
	124 320 02 89	m #.4	8.50
<b>22 Valve, Level-See Level Control Section</b>			
<b>23 Brkt, Level Control Valve</b>			
	124 328 12 40	m #	11.00
<b>24 Link, Torsion Bar (Level Control)</b>			
400E	123 320 14 89	m #	22.50
500E	124 320 09 89	m #	25.00
25 Lever, Torsion Bar	124 328 03 27	m #	1.80
400E	116 328 00 26	m #	1.40
500E	201 328 04 26	m #	.50
27 Sub-Frame, Rear	124 350 83 08	m #7.0	1270.00
28 Mount, Rear	129 351 14 42	m	22.50
<b>*Not Included in O/H</b>			

<b>7 Sensor, ABS-See ABS Section</b>			
<b>8 Absorber, Shock</b>			
w/Self Level			
400E	124 320 50 13	m #1.0	505.00
<b>*R&amp;R Both 1.6, w/Lower Control Arm Removed Deduct .8</b>			
500E	124 320 34 13	m #1.8	505.00
w/o Self Level	124 320 20 31	m #1.8	165.00
<b>*R&amp;R Both 1.8, w/Lower Control Arm Removed Deduct 1.6</b>			
<b>9 Buffer, Shock</b>			
w/Self Level	184 326 03 68	m #	4.50
w/o Self Level	180 326 01 68	m #	1.00
<b>10 Grommet, Shock</b>			
	201 326 18 68	m #	1.30
<b>*Included in R&amp;R Shock Absorber</b>			
<b>11 Spring, Coil</b>			
w/Self Level			
400E	124 324 32 04	m #.9	N.A.
500E	124 324 30 04	m #.9	54.00
w/o Self Level	124 324 21 04	m #.9	97.00
	201 325 10 44	m #.9	4.10
<b>12 Seat, Spring</b>			
<b>*R&amp;R One Side Complete, R&amp;R Both Sides 1.5</b>			
<b>13 Arm, Lower Control</b>			
	124 350 54 06	m #1.6	74.00
<b>*w/Knuckle Removed Deduct 1.0</b>			
<b>Mount Kit</b>			
	124 350 67 06	m	6.25
<b>*Includes Bushings</b>			
<b>14 Arm, Strut Upper</b>			
Front	201 350 56 06	m #1.1	21.50
<b>*R&amp;R Both 2.0, w/Knuckle Removed .3</b>			
Rear	R 124 350 77 06	m #1.3	51.00
	L 124 350 76 06	m #1.3	51.00
<b>*R&amp;R Both 2.3, w/Knuckle Removed .3</b>			
<b>16 Rod, Tie</b>			
	124 350 01 53	m #.8	54.00
<b>*R&amp;R Both 1.3, w/Knuckle Removed .3</b>			
<b>17 Arm, Thrust</b>			
	124 350 01 29	m #.9	37.00
<b>*R&amp;R Both 1.6, w/Knuckle Removed .3</b>			
<b>18 Bar, Torsion</b>			
w/Self Level			
400E	124 326 23 65	m #5.6	N.A.
500E	124 326 25 65	m #5.6	153.00
w/o Self Level	124 326 24 65	m #5.6	115.00
<b>*Includes R&amp;I Axle Assy, Not Included in O/H, w/4 WD Add .6</b>			
<b>19 Bushing, Bar</b>			
w/Self Level			
400E	124 326 05 81	m #.3	1.80
500E	201 326 16 81	m #.3	6.25
w/o Self Level	124 326 01 81	m #.3	2.20
<b>20 Bracket, Bushing</b>			
	123 326 09 26	m #.3	.90
<b>*R&amp;R One Side Complete, Not Included in O/H</b>			
<b>21 Rod, Link</b>			
	124 320 02 89	m #.4	8.50
<b>22 Valve, Level-See Level Control Section</b>			
<b>23 Brkt, Level Control Valve</b>			
	124 328 12 40	m #	11.00
<b>24 Link, Torsion Bar (Level Control)</b>			
400E	123 320 14 89	m #	22.50
500E	124 320 09 89	m #	25.00
25 Lever, Torsion Bar	124 328 03 27	m #	1.80
400E	116 328 00 26	m #	1.40
500E	201 328 04 26	m #	.50
27 Sub-Frame, Rear	124 350 83 08	m #7.0	1270.00
28 Mount, Rear	129 351 14 42	m	22.50
<b>*Not Included in O/H</b>			

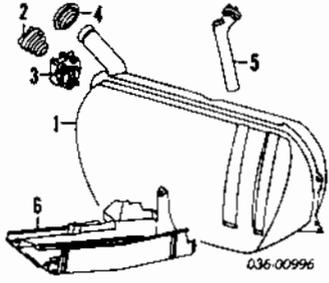
<b>7 Sensor, ABS-See ABS Section</b>			
<b>8 Absorber, Shock</b>			
w/Self Level			
400E	124 320 50 13	m #1.0	505.00
<b>*R&amp;R Both 1.6, w/Lower Control Arm Removed Deduct .8</b>			
500E	124 320 34 13	m #1.8	505.00
w/o Self Level	124 320 20 31	m #1.8	165.00
<b>*R&amp;R Both 1.8, w/Lower Control Arm Removed Deduct 1.6</b>			
<b>9 Buffer, Shock</b>			
w/Self Level	184 326 03 68	m #	4.50
w/o Self Level	180 326 01 68	m #	1.00
<b>10 Grommet, Shock</b>			
	201 326 18 68	m #	1.30
<b>*Included in R&amp;R Shock Absorber</b>			
<b>11 Spring, Coil</b>			
w/Self Level			
400E	124 324 32 04	m #.9	N.A.
500E	124 324 30 04	m #.9	54.00
w/o Self Level	124 324 21 04	m #.9	97.00
	201 325 10 44	m #.9	4.10
<b>12 Seat, Spring</b>			
<b>*R&amp;R One Side Complete, R&amp;R Both Sides 1.5</b>			
<b>13 Arm, Lower Control</b>			
	124 350 54 06	m #1.6	74.00
<b>*w/Knuckle Removed Deduct 1.0</b>			
<b>Mount Kit</b>			
	124 350 67 06	m	6.25
<b>*Includes Bushings</b>			
<b>14 Arm, Strut Upper</b>			
Front	201 350 56 06	m #1.1	21.50
<b>*R&amp;R Both 2.0, w/Knuckle Removed .3</b>			
Rear	R 124 350 77 06	m #1.3	51.00
	L 124 350 76 06	m #1.3	51.00
<b>*R&amp;R Both 2.3, w/Knuckle Removed .3</b>			
<b>16 Rod, Tie</b>			
	124 350 01 53	m #.8	54.00
<b>*R&amp;R Both 1.3, w/Knuckle Removed .3</b>			
<b>17 Arm, Thrust</b>			
	124 350 01 29	m #.9	37.00
<b>*R&amp;R Both 1.6, w/Knuckle Removed .3</b>			
<b>18 Bar, Torsion</b>			
w/Self Level			
400E	124 326 23 65	m #5.6	N.A.
500E	124 326 25 65	m #5.6	153.00
w/o Self Level	124 326 24 65	m #5.6	115.00
<b>*Includes R&amp;I Axle Assy, Not Included in O/H, w/4 WD Add .6</b>			
<b>19 Bushing, Bar</b>			
w/Self Level			
400E	124 326 05 81	m #.3	1.80
500E	201 326 16 81	m #.3	6.25
w/o Self Level	124 326 01 81	m #.3	2.20
<b>20 Bracket, Bushing</b>			
	123 326 09 26	m #.3	.90
<b>*R&amp;R One Side Complete, Not Included in O/H</b>			
<b>21 Rod, Link</b>			
	124 320 02 89	m #.4	8.50
<b>22 Valve, Level-See Level Control Section</b>			
<b>23 Brkt, Level Control Valve</b>			
	124 328 12 40	m #	11.00
<b>24 Link, Torsion Bar (Level Control)</b>			
400E	123 320 14 89	m #	22.50
500E	124 320 09 89	m #	25.00
25 Lever, Torsion Bar	124 328 03 27	m #	1.80
400E	116 328 00 26	m #	1.40
500E	201 328 04 26	m #	.50
27 Sub-Frame, Rear	124 350 83 08	m #7.0	1270.00
28 Mount, Rear	129 351 14 42	m	22.50
<b>*Not Included in O/H</b>			

<b>7 Sensor, ABS-See ABS Section</b>			
<b>8 Absorber, Shock</b>			
w/Self Level			
400E	124 320 50 13	m #1.0	505.00
<b>*R&amp;R Both 1.6, w/Lower Control Arm Removed Deduct .8</b>			
500E	124 320 34 13	m #1.8	505.00
w/o Self Level	124 320 20 31	m #1.8	165.00
<b>*R&amp;R Both 1.8, w/Lower Control Arm Removed Deduct 1.6</b>			
<b>9 Buffer, Shock</b>			
w/Self Level	184 326 03 68	m #	4.50
w/o Self Level	180 326 01 68	m #	1.00
<b>10 Grommet, Shock</b>			
	201 326 18 68	m #	1.30
<b>*Included in R&amp;R Shock Absorber</b>			
<b>11 Spring, Coil</b>			
w/Self Level			
400E	124 324 32 04	m #.9	N.A.
500E	124 324 30 04	m #.9	

**FUEL TANK Cont'd**

**REAR BODY Cont'd**

**REAR LAMPS Cont'd**



1 Tank, Fuel	260, 300E, CE, D	124 470 58 01	m	2.7	478.00
	300CE-24, 400E	124 470 03 04	m	2.7	342.00
	500E	124 470 95 01	m	2.7	580.00
2 Cap, Filler		124 470 00 05			5.50
3 Neck, Filler		116 470 01 29			4.20
4 Seal, Filler Neck		123 997 35 81			2.60
5 Gauge, Tank Unit					
	260, 300E, CE, D, 400E	124 542 00 04	m	.6	47.50
	500E	124 542 03 04	m	.6	84.00
Label					
	"Diesel"	123 584 32 21			.40
6 Plate, Protection					
	RWD	124 478 07 37			34.00
	4MATIC	124 478 05 37			33.50
Pump, Fuel					
	1986-89				
	To Ch A-368936	002 091 97 01	m	1.0	282.00
	From Ch A-368937	002 091 88 01	m	1.0	258.00
	1990-92	002 091 88 01	m	1.0	258.00

USA	124 640 03 71	#8.0	132.00
Canada	124 640 08 71	#8.0	N.A.
4 Door	124 640 07 71	#8.0	218.00
<b>*Deduct 2.0 for each Quarter Panel Removed, Deduction Includes Common Surfaces &amp; Included Operations</b>			
2 Floor Assy, Rear			
	2 Door	88-89 124 610 08 61	1020.00
		90-92 124 610 24 61	570.00
	4 Door	1986-89 124 610 02 61	1050.00
		1990-92 124 610 23 61	580.00
		300E, 300D 124 610 32 61	476.00
		400E 124 610 28 61	1840.00
		500E 124 610 02 14	5.0 39.50
3 Crossmember, Rear			
4 Rail Assy, Side			
	w/Shock Mount		
	260, 300E, CE, D	R 124 610 06 10	# 12.0 202.00
		L 124 610 05 10	# 12.0 202.00
	400E	R 124 610 22 10	# 12.0 192.00
		L 124 610 21 10	# 12.0 192.00
	500E	R 124 610 20 10	# 12.0 130.00
		L 124 610 19 10	# 12.0 130.00
<b>*w/Inner Wheelhouse Removed Deduct 2.5, w/Spare Wheel Well Removed Deduct 2.5, Does Not Include Frame Set-Up on Straightening Bench as per Manufacturer Recommended Procedure</b>			
Rail, Rear Side	(a)		
	w/o Shock Mount	R 124 611 02 21	# 89.00
		L 124 611 01 21	# 89.00
5 Reinf, Seat Belt Mtg	(a)		
	260, 300E, CE, D	R 124 610 04 25	# 19.50
		L 124 610 03 25	# 19.50
6 Reinf, Side Member	(a)		
	400E, 500E	R 124 610 12 25	28.00
		L 124 610 11 25	28.00
<b>(a) Included w/Side Rail Assy</b>			
7 Well, Spare Wheel			
	260, 300CE, 300E, D, 400E	124 610 01 75	#8.5 130.00
	500E	124 610 04 75	#8.5 254.00
<b>*w/Rear Body Panel Removed</b>			
8 Pan, Intermediate			
	2 Door	88-89 R 124 610 10 61	152.00
		L 124 610 09 61	152.00
		90-92 R 124 610 20 61	181.00
		L 124 610 19 61	181.00
	4 Door	1986-89 R 124 610 04 61	136.00
		L 124 610 03 61	136.00
		1990-92 124 610 18 61	136.00
		L 124 610 17 61	136.00
		500E R 124 610 30 61	238.00
		L 124 610 29 61	244.00
		124 618 00 59	25.00
9 Pan, Rear			
10 Reinf, Above Axle			
	400E	R 124 618 20 16	6.50
		L 124 618 19 16	6.50
	500E	R 124 618 12 16	9.00
		L 124 618 11 16	9.00
		124 618 00 15	29.00
11 Crossmember, Center			
12 Crossmember, at Axle			
	260, 300E, CE, D	124 610 02 16	#5.0 130.00
	400E	124 610 04 16	#5.0 135.00
	500E	124 610 03 16	#5.0 161.00
<b>*Included w/Rear Floor Assy</b>			
<b>*w/Rail Assy &amp;/or Spare Wheel Well Removed</b>			
13 Tray, Battery			
	400E	124 630 00 89	63.00
14 Holddown, Battery			
	400E	124 890 00 94	28.50
15 Tray, Battery			
	500E	129 890 00 63	46.00
16 Cover, Battery			
	500E	124 890 00 94	28.50
17 Panel Assy, Rear Shelf			
	2 Door	124 640 02 60	322.00
	4 Door	124 640 03 60	206.00
18 Panel, Upper Outer			
	2 Door	124 647 06 01	16.50
	4 Door	124 647 01 01	18.00
19 Panel, Upper Inner			
	2 Door	124 646 01 01	19.50
	4 Door	124 646 00 01	12.50
20 Cover, Rear Shelf Rear			
	2 Door	124 646 06 30	65.00
		124 646 01 26	3.60
<b>*Included w/Rear Shelf Panel Assy</b>			

**COMBINATION LAMP Cont'd**

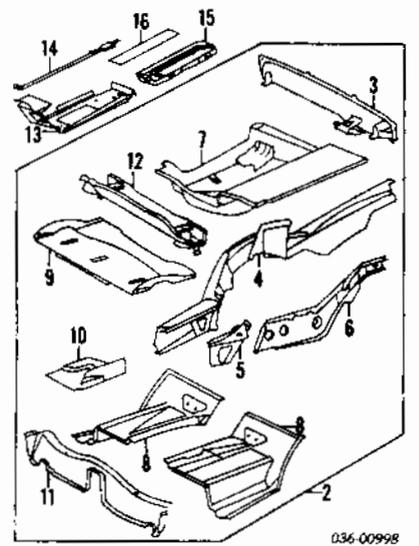
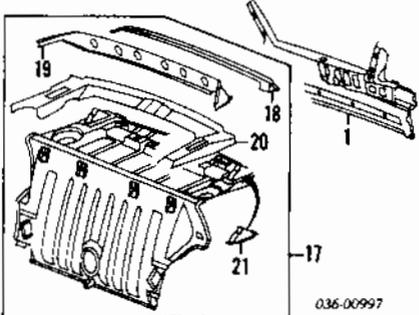
1 Lamp Assy	86-90 R	124 820 06 64	.4	157.00
	L	124 820 05 64	.4	157.00
		91-92 R	.4	157.00
	L	124 820 39 64	.4	157.00
2 Lens	86-90 R	124 820 06 66		92.00
	L	124 820 05 66		92.00
		91-92 R		92.00
	L	124 820 06 66		92.00
3 Gasket, Lens		124 826 00 91		13.00
4 Housing	86-90 R	124 820 06 09		43.50
	L	124 820 05 09		43.50
		91-92 R		43.50
	L	124 820 06 09		43.50
		124 820 23 09		51.00
5 Support, Cover	86-90 R	124 820 06 77		48.00
	L	124 820 05 77		48.00
		91-92 R		48.00
	L	124 820 06 77		48.00
		124 820 19 77		54.00
<b>*Included w/Lamp Assy</b>				
Bulb, Stop/Signal/Back-Up		072601 012190		1.30
Bulb, Tail/Side Marker		072601 012702		.90

**REAR BODY**

Use Procedure Explanations 26 and 28 with the following text.

Refinish Rear Body Panel	1.9
Add to Edge Panel	.5
Add for Inside	.6
Refinish Spare Wheel Well	1.5
Refinish Rear Floor Pan	2.5
Rear Floor Pan (Section)	1.5
Section Rear Floor Pan (Only)	#14.0
<b>*w/Rear Body Panel Removed, Deduct 1.5 for Each Inner Quarter Removed</b>	

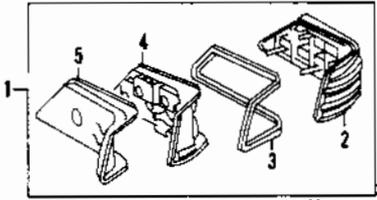
NOTE: Refer to Special Cautions Section at the beginning of this vehicle text.



1 Panel, Rear Body  
2 Door

**REAR LAMPS**

**COMBINATION LAMP**



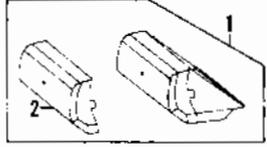
036-00999

**LICENSE LAMP**



Lamp Assy	124 820 02 56	.2	12.00
Bulb	072601 012130		.80

**STOP LAMP HIGH MOUNT MOUNTED ON REAR SHELF**



036-00647

1 Lamp Assy (b)			
	2 Door	001 820 69 56	.5 42.00
	4 Door	001 820 41 56	.5 36.50
<b>(b) Order by Trim Code</b>			
Bulb		072601 012190	1.30
2 Cover, Lamp (b)		000 820 10 49	13.00
<b>*Included w/Lamp Assy</b>			
3 Brace, Lamp (b)			
	2 Door	124 820 00 82	7.75
	4 Door		
	w/Roller Blind	124 820 01 82	9.25
	w/o Roller Blind	124 820 03 82	9.00
<b>(b) Order by Trim Code</b>			

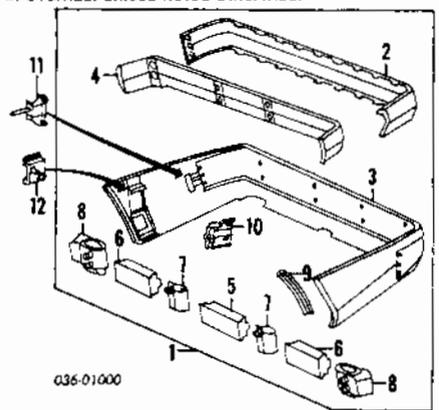
**REAR BUMPER**

Use Procedure Explanations 27 and 28 with the following text.

**1986-89**

Refinish Rear Cover	2.2
R&I Bumper Assy	1.0
O/H Bumper Assy (Includes R&I)	2.5

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



036-01000

1 Bumper Assy			
	USA	124 880 01 71	1.0 585.00
	Canada	88 124 880 01 71	1.0 585.00

REAR BUMPER Cont'd

REAR BUMPER Cont'd

M-BENZ 300/500SL 1990-92

CHASSIS TYPE

Model.....	Chassis Type
300SL.....	129.061
500SL.....	129.066

SPECIAL CAUTIONS

AIR BAG

Refer to Special Caution in General Information Section of the Procedure Pages.

ELECTRICAL

Ignition must be in off position before any electrical repair is performed.

SUSPENSION

Manufacturer advises that new suspension fasteners must be used whenever old selflocking fasteners are loosened or removed.

WELDING

Before initiating any repair involving the use of an electric welder, the ignition must be in the off position and both battery terminals disconnected.

PAINT CODE LOCATION

Paint code located at center of radiator support, front of engine compartment or behind spare tire.

CLEAR COAT IDENTIFICATION

All metallic colors are clear coat.

INFORMATION LABELS

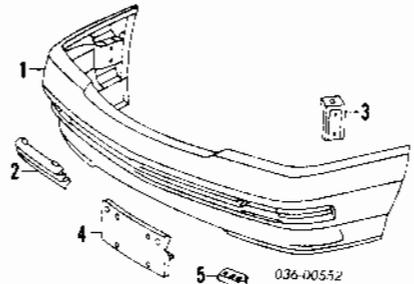
Labels must be special ordered from dealer by name, serial number of vehicle & application.

FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

Refinish Bumper.....	2.6
Refinish Tow Bracket Cover.....	.3
R&I Bumper Assy.....	1.0
O/H Bumper Assy (Includes R&I).....	# 1.5
# Includes R&R Fog Lamps	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

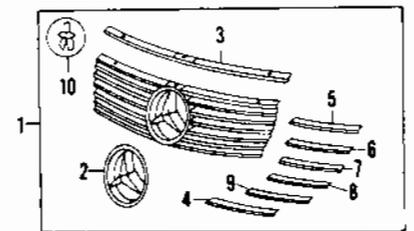


1 Bumper Assy (P)	129 880 05 70	# 1.5	1170.00
(P) Paint to Match			
# Includes R&R Fog Lamps			
2 Cover, Tow Bracket (a)	129 880 00 05	.1	75.00
(a) Order by Paint Code			
3 Bracket, Cover	129 885 00 12	IOH	9.00
4 Cover, License (a)	129 885 01 81	.2	79.00
(a) Order by Paint Code			
5 Bracket, Sensor	129 885 09 14	IOH	1.30
Sensor, Outboard Temp	009 542 81 17	m # 1.9	56.00
# Not Included in O/H			

GRILLE

R&I Grille Assy.....	.5
O/H Grille Assy (Includes R&I).....	1.0

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



036-00553

1986-89 Cont'd

1990-92 Cont'd

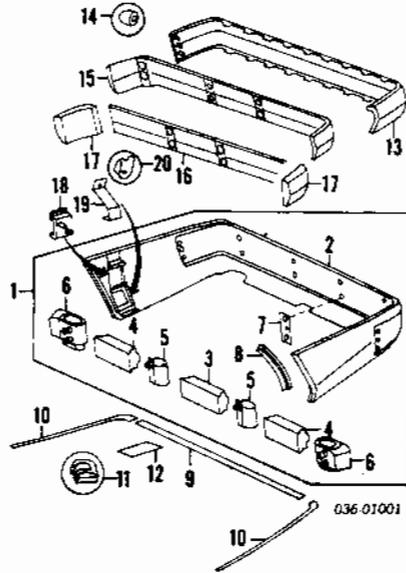
2 Strip, Impact	89	124 880 04 71	1.0	670.00
3 Cover, Bar		124 885 03 21	IOH	66.00
USA		124 880 03 40	2.5	510.00
Canada	88	124 880 03 40	2.5	510.00
	89	124 880 07 40	2.5	430.00
4 Absorber, Impact Outer		124 885 03 37	IOH	18.00
USA (1 Piece)				
Canada (3 Piece)				
Center	88	124 885 03 37	IOH	18.00
	89	124 885 37 37	IOH	12.50
Side	89 R	124 885 36 37	IOH	33.50
	L	124 885 35 37	IOH	33.50
Absorber, Impact				
5 Inner Center		124 885 00 37	IOH	12.00
6 Inner Side	R	124 885 08 37	IOH	12.00
	L	124 885 07 37	IOH	12.00
Bracket to Frame				
7 Center		124 880 04 14	IOH	25.50
8 Outer				
USA		124 880 03 14	IOH	30.50
Canada	88	124 880 03 14	IOH	30.50
	89 R	124 880 12 14	IOH	N.A.
	L	124 880 11 14	IOH	N.A.
9 Cover, End	R	124 885 06 23	IOH	10.50
	L	124 885 05 23	IOH	10.50
10 Guide, Rear	R	124 885 04 63	IOH	2.40
	L	124 885 03 63	IOH	2.40
# Included w/Bumper Assy				
11 Guide, To Floor Front		124 880 00 30	IOH	7.00
12 Guide, To Floor Rear		124 880 01 30	IOH	8.75

500E	L	124 885 05 23	IOH	10.50
	R	124 885 16 23	IOH	30.00
	L	124 885 15 23	IOH	30.00
# Included w/Cover Assy				
Moulding, Cover				
9 Center		124 880 19 36	# 1.5	65.00
10 Outer	R	124 880 16 36	# 1.5	59.00
	L	124 880 17 36	# 1.5	59.00
		124 988 90 78	#	.40
11 Clip, Midg (24)				
12 Plate, Midg to Cover				
500E		124 885 25 11	#	.50
# R&R Complete, Includes R&I Cover Assy				
13 Strip, Impact				
260, 300, 400		124 885 03 21	IOH	66.00
500E		124 885 12 21	IOH	342.00
14 Clip, Threaded				
Strip to Cover (6)		000 984 31 25		50
Absorber, Impact Outer				
USA				
1 Piece		124 885 03 37	IOH	18.00
3 Piece				
500E				
16 Center		124 885 59 37	IOH	25.50
17 Side	R	124 885 58 37	IOH	7.75
	L	124 885 57 37	IOH	7.75
Canada (3 Piece)				
Center		124 885 37 37	IOH	12.50
Side				
260, 300, 400	R	124 885 54 37	IOH	N.A.
	L	124 885 53 37	IOH	N.A.
500E	R	124 885 56 37	IOH	26.50
	L	124 885 55 37	IOH	N.A.
		124 880 01 30		8.75
18 Guide, To Floor				
19 Bracket, Cover				
500E		124 885 27 14	4.20	
20 Lock, Brkt to Bumper		002 984 39 45	.30	

1990-92

Refinish Rear Cover.....	2.2
R&I Bumper Assy.....	1.0
O/H Bumper Assy (Includes R&I).....	3.0

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Cover Assy (P)				
USA				
260, 300, 400		124 880 16 71	# 1.5	520.00
500E		124 880 20 71	# 1.5	1070.00
Canada				
260, 300, 400		124 880 19 71	# 1.5	N.A.
500E		124 880 26 71	# 1.5	N.A.
# Includes R&R Center & Outer Mouldings				
2 Cover, Bar (P)				
USA				
260, 300, 400		124 880 12 40	3.5	436.00
500E		124 880 11 40	3.5	860.00
Canada				
260, 300, 400		124 880 13 40	3.5	N.A.
500E		124 880 16 40	3.5	N.A.
(P) Paint to Match				
Absorber, Impact				
3 Inner Center				
260, 300, 400		124 885 00 37	IOH	12.00
500E		124 885 48 37	IOH	24.50
4 Inner Side				
260, 300, 400	R	124 885 08 37	IOH	12.00
	L	124 885 07 37	IOH	12.00
500E	R	124 885 50 37	IOH	21.50
	L	124 885 49 37	IOH	21.50
Bracket to Frame				
5 Center		124 880 04 14	IOH	25.50
6 Outer				
USA		124 880 03 14	IOH	30.50
Canada	R	124 880 12 14	IOH	N.A.
	L	124 880 11 14	IOH	N.A.
7 Plate, Retainer (2/Side)		124 885 23 11	IOH	.90
8 Cover, End				
260, 300, 400	R	124 885 06 23	IOH	10.50